

PLANOR : program for the automatic generation of
regular experimental designs

Version 2.2 for Windows

A. Kobilinsky

October 1999

Unité de Biométrie (Biometrics Unit) — MIA.
INRA
F78352. JOUY-EN-JOSAS Cedex.
FRANCE

Contents

1	Introduction	1
2	Presentation of the method	2
2.1	Example with 2-level factors	2
2.1.1	Definition and properties of the design	2
2.1.2	Principle of a design search by PLANOR	4
2.1.3	Randomization	4
2.1.4	Alternatives for the writing of the model	5
2.2	Example with 3-level factors	6
2.2.1	Definition and properties	6
2.2.2	Search by PLANOR for several solutions and selection through the study of aliases	8
2.2.3	Randomization of a block design	11
2.3	Example of a combination of factors with 6, 4 and 2 levels	12
2.3.1	Definition and properties. Decomposition into pseudofactors	12
2.3.2	Study of aliases	12
3	Examples of designs for the ARILAIT robot	15
3.1	Creation of a full factorial design that incorporates manipulation constraints	15
3.1.1	Objective and constraints	15
3.1.2	Creation by juxtaposition of two sub-designs	16
3.1.3	Merging of the two designs	20
3.1.4	Randomization taking into account block structure	20
3.2	Designs for a plate	26
3.2.1	Design of resolution 4 for 8 factors	27
3.2.2	Resolution 5 design for 5 factors	31
3.3	Designs for two plates	32
3.3.1	Resolution 5 fraction $2^6/2$	35
3.3.2	A $2^8/8$ fraction of resolution 4	35

3.3.3	Fraction $4 \times 2^4/2$ of resolution 5	40
3.3.4	Design $4 \times 2^7/16$ of resolution 4	40
4	Design for a combination of 2 and 4-level factors	45
4.1	Qualitative factors	45
4.1.1	Example	45
4.1.2	Resolution 4 designs	45
4.1.3	Resolution 3 designs giving a resolution 4 one by foldover	48
4.1.3.1	Complete foldover	48
4.1.3.2	Partial foldover	52
4.1.4	Introduction of blocks	56
4.1.5	About the notion of minimum aberration	64
4.2	Mixture of quantitative and qualitative factors	64
4.2.1	Polynomial and pseudofactorial effects	64
4.2.2	Regular designs that are orthogonal for the polynomial model	66
4.2.3	Non orthogonal for the polynomial model regular designs	67
4.2.3.1	1/2 fraction of a 4×4 for two quantitative factors	67
4.2.3.2	1/16 fraction of a $4^3 2^4$ with two quantitative factors	72
5	Use of the program	75
5.1	System requirement	75
5.2	Generalities	75
5.3	Short description of the different modules	75
5.4	Creation or modification of a regular design	77
5.4.1	Screen 1 (fig. 2)	77
5.4.1.1	name	77
5.4.1.2	number of units	77
5.4.1.3	Selection of basic factors	77
5.4.1.4	Factor decomposition type	78
5.4.1.5	Backtrack search.	78
5.4.1.6	Inclusion of factors in the ineligible set	80

5.4.1.7	Comment	80
5.4.2	Screen 2 (fig. 3)	80
5.4.2.1	Basic factors and added factors	81
5.4.2.2	Models, part to be estimated, model parts: generalities.	81
5.4.2.3	Models, part to be estimated, model parts: syntax.	82
5.4.2.4	Use of model parts	83
5.4.2.5	Substraction of terms	83
5.4.2.6	Hierarchies.	84
5.4.2.7	Example with several models and hierarchies.	84
5.4.2.8	How to force a product of factors to assume all its levels	85
5.4.2.9	Predetermined factors	86
5.5	Randomization	86
5.6	Recoding, selection of factors, sorting,	91
5.6.1	Creation of new factors (fig. 4)	91
5.7	Study of aliases	92
5.8	Content of .REG files of the active directory	93
5.9	Definition of standard parameters	93
5.10	Content of REG, PS, PR, HIS, HIR files	94
5.10.1	.REG files	94
5.10.2	PS and PR files	97
5.10.3	HIS and HIR files	98

List of Figures

1	Position of test specimens on the plate	15
2	ROBOT1A Design, screen 1	17
3	ROBOT1A Design, screen 2	18
4	ROBOT1B design, Redefinition of the levels of <i>pl</i> . Screen 4	22
5	Randomization of the ROBOT1 design, screen 3	22
6	Definition of block systems (<i>col1, col2, row1, row2</i>)	27

7	Example of block structure (extracted from [4])	88
8	Selecting the model to study the aliases. Screen 6	92
9	Definition of standard parameters, screen 5	93

List of Tables

1	Example 2.1: 4 factors and 2^3 experimental units.	2
2	Aliased effects in the example 2.1.	3
3	Example 2.2: 4 3-level factors on 3 blocks of 9 units	6
4	Aliased effects in the example 2.2.	7
5	Randomization of a block design	11
6	Decomposition into pseudofactors in example 2.3.	12
7	Confounding for effects involving 2- and 3-level pseudofactors	14
8	Key matrices of the ROBOT1A and ROBOT1B designs	19
9	ROBOT1, 1A, 1B designs before randomization (.PS files)	21
10	ROBOT1 design randomized, before and after sorting, edited by <i>edit nb.</i>	24
11	Randomized ROBOT1 design, before and after sorting. Editing by <i>edition</i>	25
12	Designs of resolution 4 for 16 units and 6 to 8 factors	26
13	ROBPL1R4 design for 1 plate, 8 treatment factors	28
14	Randomization of the ROBPL1R4.PS design (intermediate outputs)	30
15	Set of aliased effects in design ROBPL1R4	31
16	ROBPL1R5 design for 1 plate, 5 treatment factors	33
17	Confounding with the block effects in ROBPL1R5	34
18	Search for the maximum number of factors in a size 32 fraction of a 4×2^n	34
19	Design ROBPL2R5 for 2 plates, 6 treatment factors	36
20	Aliasing with block effects in ROBPL2R5	37
21	Design ROBPL2R4 for 2 plates, 8 treatment factors	38
22	Aliasing in three typical resolution 4 solutions for a $2^8/8$	39
23	Design ROP2F4R5 for 2 plates, a $4 \times 2^4/2$ of resolution 5	41
24	Search for several different $4 \times 2^7/16$	42
25	Alias structure in a $4 \times 2^7/16$ of resolution 4	43

26	Design ROP2F4R4 for 2 plates, a $4 \times 2^8/32$ of resolution 4	44
27	Resolution 4 designs for a mixture of 4 and 2 levels qualitative factors . . .	47
28	Margolin upper bound for n_2 in a size 64 resolution 4 fraction of a $4^{n_4}2^{n_2}$.	47
29	2^{8-4} of resolution 4 obtained by foldover of a 2^{7-4} of resolution 3	49
30	Fraction $4^{n_4}2^{n_2}$ of resolution 3 and size 32, duplicable in resolution 4	51
31	Fraction $4^{n_4}2^{n_2}$ of resolution 3 and size 64, duplicable in resolution 4	53
32	Fraction $4^{n_4}2^{n_2}$ of resolution 3 and size 16, duplicable in resolution 4	53
33	fraction 4^22^7 of resolution 3 and size 32, duplicable in resolution 4.	55
34	Properties of some duplicable fractions for 32 units	57
35	Resolution 4 fraction of a $4^3 \times 2^7$ in 8 blocks of 8 units	58
36	Alias structure for the design of table 35	59
37	Modif. of the search in tab. 35 in order to estimate the inter-block variance	60
38	Resolution 4 fraction of a $4^3 \times 2^4$ in 8 blocks of 8 units	61
39	Alias structure for design of table 38	62
40	Blocking a fraction 4^22^{11} of resolution 3 and size 32, duplicable in resolution 4	63
41	Solution 2 in the backtrack search of table 40	63
42	Minimum number of aliased two-factor interaction in resolution 4	64
43	Pseudofactors decomposition of a quantitative factor A	65
44	Relations between polynomial and pseudofactorial main effects	65
45	1/4 fraction of a $4 \times 4 \times 2^4$, fitted to 4- levels quantitative factors	68
46	Expression of pseudofactorial effects in a degree 2 model	69
47	1/2 fraction of a 4×4 , with quantitative 4-level factors	70
48	Estimates of polynomial effects in the fraction $4^2/2$	71
49	Least square estimates of the linear effects in the fraction $4^2/2$	72
50	1/16 fraction of a 4^32^4 including 2 quant. 4-lev. fact.	73
51	Global factor efficiencies for the 6 solutions	74
52	Factor efficiencies in the 3 optimal solutions for the trace	74
53	General menu	75
54	Pseudofactor decomposition of a 24-level factor A	78
55	An inappropriate solution to dispatch in 3 crossed block systems	85

1 Introduction

PLANOR generates design fractions with possibly one or several block systems. The method used is derived from the key matrix method [27], described in detail in [20], [21], [17], and more simply in [7]. This method produces designs termed *regular* in which effects are either estimable independently or completely confounded.

In the simplest case, the user must provide the variance analysis model, specifying the terms sought to be estimated in this model. PLANOR searches for one or more designs meeting the users requirement among designs which can be constructed by this method. As there is not always a solution, the program indicates how far it has proceeded in the construction of the design, thus enabling the user to make a new request in order to obtain a solution.

PLANOR can take into account hierarchical constraints among factors. It is also possible to introduce several “*models*” together with the corresponding families of terms to be estimated, called “*parts to be estimated*”. This feature is particularly useful in a block design in which a factor must remain constant within each block. In such a case, its effect is not estimable within blocks, that is, in a model with a block effect. But it can be estimable between blocks if its estimation is requested in a model with no block effect: confusion is thus avoided with any other treatment effect. When there are several block systems, this feature can be used to require the estimation of certain effects in pre-specified *strata*.

PLANOR was initially designed to draw up experimental designs to operate a robot. This robot, developed by the Laboratoire du Génie de l’Hygiène et des Procédés Alimentaires de l’INRA Massy (LGHPA) (Laboratory for public health and food process engineering of INRA Massy) in the framework of a contract with the Association pour le développement de la Recherche dans l’Industrie LAITière (ARILAIT) (Association for the development of dairy industry research) is used to test surface cleaning and disinfection procedures. For this reason, a substantial part of the instruction manual is devoted to the designs for this robot, which in fact very well illustrate the programs abilities.

The analysis and interpretation of the designs obtained by PLANOR is generally simple provided the user is quite familiar with the variance analysis techniques. In particular, when there are blocks and certain factors remain constant within the blocks, the analysis draws on notions of *inter- and intra-block strata*. The main effect of a factor remaining constant within each block is tested against *inter-block* variance, which differs from *intra-block* error variance used to test the other effects. Another case in which the analysis needs caution is when the number of *degrees of freedom* of the error is very low or zero. Additional indications and references on these subjects may be found in [19] and [17].

The presentation adopted in this instruction manual avoids algebraic formalism, thus rendering the text a little less rigorous but thereby making it accessible to a much wider public. The slightly difficult passages are printed in small type and are preceded by an asterisk. They may be skipped without affecting understanding of the rest of the text.

2 Presentation of the method

Experimental units are identified by the levels of a certain number of factors, referred to as *basic factors*. From these factors, potentially decomposed into *pseudofactors*, the program defines new factors, also called *added*, *derived* or *defined* factors, satisfying the conditions imposed, if possible. These factors are linear combinations of the basic factors or pseudofactors resulting from their decomposition. The following few examples effectively illustrate the method and its properties.

2.1 Example with 2-level factors

2.1.1 Definition and properties of the design

There are 8 units identified by combinations of levels of 3 treatment factors A , B , C , each with 2 coded levels 0 and 1. From these three basic factors, a new factor D is defined by setting $D = A + B + C \pmod{2}$. This same design can also be defined by the relation $D = ABC$ if the levels are coded as 1 and -1 . In order to distinguish between the two codings and associated layouts, we refer to *additive* notation in the first case and to *multiplicative* notation in the second case. The shift from additive to multiplicative notation occurs by replacing each α level by level $(-1)^\alpha$. Table 1 presents the design in both its forms.

$D = A + B + C$				$D = ABC$				
A	B	C	D	A	B	C	D	ind.rep.
0	0	0	0	1	1	1	1	0
0	0	1	1	1	1	-1	-1	2
0	1	0	1	1	-1	1	-1	7
0	1	1	0	1	-1	-1	1	1
1	0	0	1	-1	1	1	-1	6
1	0	1	0	-1	1	-1	1	5
1	1	0	0	-1	-1	1	1	4
1	1	1	1	-1	-1	-1	-1	3

Table 1: Example 2.1: 4 factors and 2^3 experimental units.

The factorial effects studied are the main effects A , B , C , D of the factors and their interactions AB , AC , \dots , $ABCD$. These effects are also noted additively: $e(A)$ for the main effect of A , $e(A + B)$, $e(A + C)$, \dots , $e(A + B + C + D)$ for the interactions. The functional notation $e()$ with this additive notation is essential to distinguish a sum of effects such as $e(A + B) + e(C)$ from the corresponding interaction $e(A + B + C)$. It will sometimes also be used in multiplicative notation to distinguish an effect from the corresponding product of factors (equal to -1 or 1).

The precise definition of effects is simple in multiplicative notation. If we denote by $\tau(A, B, C, D)$ the mean response –in more statistical terms, the expectation of the

added term	deduced equality	aliased effects
	$0 = A + B + C + D$	$e(0), e(A + B + C + D)$
A	$A = B + C + D$	$e(A), e(B + C + D)$
B	$B = A + C + D$	$e(B), e(A + C + D)$
C	$C = A + B + D$	$e(C), e(A + B + D)$
$A + B$	$A + B = C + D$	$e(A + B), e(C + D)$
$A + C$	$A + C = B + D$	$e(A + C), e(B + D)$
$B + C$	$B + C = A + D$	$e(B + C), e(A + D)$
$A + B + C$	$A + B + C = D$	$e(A + B + C), e(D)$

Table 2: Aliased effects in the example 2.1.

response— for the (A, B, C, D) treatment, the main effect of A and the AB interaction are for instance defined by

$$\begin{aligned}
e(A) &= \frac{1}{16} \sum_{A,B,C,D} A \tau(A, B, C, D) = \frac{1}{2} \sum_A A \tau(A, \cdot, \cdot, \cdot) \\
&= \frac{1}{2} \left(\tau(1, \cdot, \cdot, \cdot) - \tau(-1, \cdot, \cdot, \cdot) \right) \\
e(AB) &= \frac{1}{16} \sum_{A,B,C,D} AB \tau(A, B, C, D) = \frac{1}{4} \sum_{A,B} AB \tau(A, B, \cdot, \cdot) \\
&= \frac{1}{4} \left(\tau(1, 1, \cdot, \cdot) - \tau(1, -1, \cdot, \cdot) - \tau(-1, 1, \cdot, \cdot) + \tau(-1, -1, \cdot, \cdot) \right).
\end{aligned}$$

Each (\cdot) point indicates that the mean has been determined from the corresponding letter. For example:

$$\tau(A, B, \cdot, \cdot) = \frac{1}{4} \left(\tau(A, B, 1, 1) + \tau(A, B, 1, -1) + \tau(A, B, -1, 1) + \tau(A, B, -1, -1) \right)$$

The defining relation $D = A + B + C \pmod{2}$ is rewritten in the form

$$A + B + C + D = 0 \pmod{2}. \tag{1}$$

By adding to this equality the sums $A, \dots, A + B + C$ formed from the three basic factors, we obtain the equalities appearing in the second column of table 2. Through the following simple rule, the sets of *aliased* effects appearing in the third column of the table can then be obtained. Note that the terms *confounded* and *aliased* are synonym in this context, and we shall use both indifferently.

Rule 1 *The effects corresponding to two equal sums α and β are aliased.*

Note that $e(0)$ is by definition the general mean. The interaction $e(A + B + C + D)$ is thus confounded with this general mean.

In this instance, the confounding of two effects, for example $e(A + B)$ and $e(C + D)$ results in the fact that only their sum $e(A + B) + e(C + D)$ can be estimated. The aliased effects are the same when 1 is added to the definition of D , that is, if $D = A + B + C + 1 \pmod{2}$, or even

$$A + B + C + D = 1 \pmod{2}, \quad (ABCD = -1 \text{ in multiplicative notation}). \quad (2)$$

In this case, it is not the sums but the differences, such as $e(A + B) - e(C + D)$, which are estimable.

Examination of the third column of table 2 shows that the main effects are confounded in this example with 3-factor interactions and that two-factor interactions are confounded with each other. This results from the fact that the defining relation (1) contains 4 factors. Such a design is said to be of *resolution 4*. When 3-factor or 4-factor interactions are neglected, each of the sums $e(A) + e(BCD)$, \dots , $e(ABC) + e(D)$ containing a main effect reduces to it. The main effects are then estimable.

2.1.2 Principle of a design search by PLANOR

In the above, the properties of the design are inferred from its definition. PLANOR generally proceeds in reverse order. It searches for the design on the basis of the model and part to be estimated. Thus in this example, after specifying the basic factors A , B , C and factor D to be defined, the model and part to be estimated are introduced in the following symbolic form

$$\begin{aligned} \text{model} & : A + B + C + D + A.B + A.C + A.D + B.C + B.D + C.D \\ \text{parts to be estimated} & : A + B + C + D . \end{aligned}$$

The program explores the possibilities for D . It eliminates choices which do not enable estimation of the effects of A , B , C , D in the framework of the model considered. For instance, choice $D = AB$ is eliminated because it leads to confounding of the main effects A , B , D with interactions BD , AD , AB , respectively. In this instance, the only valid choice is $D = \pm ABC$, i.e. in additive notation, $D = A + B + C$ or $D = A + B + C + 1$. After selection at random or by the user of the constant 0 or 1 added to $A + B + C$ in order to obtain D , PLANOR constructs the design in the systematic order which appears in table 1. This design is stored in a file with the suffix .PS. The letters PS are the French initials for *Systematic Design (Plan Systématique)*.

2.1.3 Randomization

The allocation of treatments to experimental units (plots in agriculture, animals in animal science, procedure number in a laboratory experiment, \dots) is generally random. In the present case, there are no blocks and such random allocation, called *randomization*, is achieved by randomly drawing the unit number allocated to each of the 8 treatments.

The number drawn is denoted by *repetition index* in the randomized design. A possible result of this draw is provided in table 1.

In order to obtain a design from table 1 which may be readily used, it is necessary to replace the level numbers by the actual levels, to sort into an appropriate order, etc. These ancillary operations can be performed by selecting the option *recoding, factor selection, sorting, . . .* in the general menu (table 53).

2.1.4 Alternatives for the writing of the model

PLANOR automatically completes the model by adding the constant and terms “included” in one of the interactions. The writing of the above model can thus be shortened by omitting the main effects since each of the latter is included in an interaction:

$$\text{model: } A.B + A.C + A.D + B.C + B.D + C.D$$

When there are many factors, writing the model can become tedious. In order to shorten the process, brackets can be used. We then develop by deleting the redundant factors in each *effect* followed by the redundant effects.

Thus

$$\begin{aligned} (A + B + C + D)(A + B + C + D) &\rightarrow A.A + A.B + A.C + A.D + B.A + B.B + B.C + B.D \\ &\quad + C.A + C.B + C.C + C.D + D.A + D.B + D.C + D.D \\ &\rightarrow A + A.B + A.C + A.D + B.A + B + B.C + B.D \\ &\quad + C.A + C.B + C + C.D + D.A + D.B + D.C + D \\ &\rightarrow A + A.B + A.C + A.D + B + B.C + B.D + C + C.D + D \end{aligned}$$

therefore the previous model can still be written in the form

$$(A + B + C + D)(A + B + C + D) .$$

Rewriting the expression $A + B + C + D$ twice can be avoided, by defining this expression as a *part of model* to which a label is assigned which can be re-used in the model and in the part to be estimated.

part of model	$P : A + B + C + D$
model	$P.P$
part to be estimated	P

It should be noted that the dots separating factors in each term may be replaced by spaces: $P P$ is equivalent to $P.P$.

If the model is intended to contain all except for one or two interactions, say $B.C$, $B.D$, it may be convenient to use an expression such as $P.P \sim B.C + B.D$ which uses the sign \sim to subtract the two interactions from model $P.P$. The right-hand side of \sim can also be written $B(C + D)$. However, in contrast to the $P.P$ part on the left-hand side of \sim , this part on the right-hand side of the \sim sign is not completed by the subterms, namely, the main effects B , C , D . Thus only the interactions $B.C$, $B.D$ are deleted from the model in this instance. Note that it may be necessary to type something after \sim to make it effectively appear on the screen.

$D = A + B + C$ $Bl = A + B + 2C$					$D = ABC$ $Bl = ABC^2$					Randomization (see table 5)	
<i>A</i>	<i>B</i>	<i>C</i>	<i>D</i>	<i>Bl</i>	<i>A</i>	<i>B</i>	<i>C</i>	<i>D</i>	<i>Bl</i>	<i>Bl</i> ₀	ind-rep
0	0	0	0	0	1	1	1	1	1	2	2
0	0	1	1	2	1	1	<i>j</i>	<i>j</i>	<i>j</i> ²	0	6
0	0	2	2	1	1	1	<i>j</i> ²	<i>j</i> ²	<i>j</i>	1	6
0	1	0	1	1	1	<i>j</i>	1	<i>j</i>	<i>j</i>	1	0
0	1	1	2	0	1	<i>j</i>	<i>j</i>	<i>j</i> ²	1	2	1
0	1	2	0	2	1	<i>j</i>	<i>j</i> ²	1	<i>j</i> ²	0	1
0	2	0	2	2	1	<i>j</i> ²	1	<i>j</i> ²	<i>j</i> ²	0	7
0	2	1	0	1	1	<i>j</i> ²	<i>j</i>	1	<i>j</i>	1	2
0	2	2	1	0	1	<i>j</i> ²	<i>j</i> ²	<i>j</i>	1	2	5
1	0	0	1	1	<i>j</i>	1	1	<i>j</i>	<i>j</i>	1	8
1	0	1	2	0	<i>j</i>	1	<i>j</i>	<i>j</i> ²	1	2	7
1	0	2	0	2	<i>j</i>	1	<i>j</i> ²	1	<i>j</i> ²	0	8
1	1	0	2	2	<i>j</i>	<i>j</i>	1	<i>j</i> ²	<i>j</i> ²	0	2
1	1	1	0	1	<i>j</i>	<i>j</i>	<i>j</i>	1	<i>j</i>	1	7
1	1	2	1	0	<i>j</i>	<i>j</i>	<i>j</i> ²	<i>j</i>	1	2	0
1	2	0	0	0	<i>j</i>	<i>j</i> ²	1	1	1	2	4
1	2	1	1	2	<i>j</i>	<i>j</i> ²	<i>j</i>	<i>j</i>	<i>j</i> ²	0	4
1	2	2	2	1	<i>j</i>	<i>j</i> ²	<i>j</i> ²	<i>j</i> ²	<i>j</i>	1	4
2	0	0	2	2	<i>j</i> ²	1	1	<i>j</i> ²	<i>j</i> ²	0	3
2	0	1	0	1	<i>j</i> ²	1	<i>j</i>	1	<i>j</i>	1	5
2	0	2	1	0	<i>j</i> ²	1	<i>j</i> ²	<i>j</i>	1	2	8
2	1	0	0	0	<i>j</i> ²	<i>j</i>	1	1	1	2	6
2	1	1	1	2	<i>j</i> ²	<i>j</i>	<i>j</i>	<i>j</i>	<i>j</i> ²	0	0
2	1	2	2	1	<i>j</i> ²	<i>j</i>	<i>j</i> ²	<i>j</i> ²	<i>j</i>	1	3
2	2	0	1	1	<i>j</i> ²	<i>j</i> ²	1	<i>j</i>	<i>j</i>	1	1
2	2	1	2	0	<i>j</i> ²	<i>j</i> ²	<i>j</i>	<i>j</i> ²	1	2	3
2	2	2	0	2	<i>j</i> ²	<i>j</i> ²	<i>j</i> ²	1	<i>j</i> ²	0	5

Table 3: Example 2.2: 4 3-level factors on 3 blocks of 9 units

2.2 Example with 3-level factors

2.2.1 Definition and properties

There are 27 units defined by 3 treatment factors A , B , C with 3 coded levels 0, 1, 2. A new treatment factor D and a block factor Bl are defined by setting $D = A + B + C$ and $Bl = A + B + 2C \pmod{3}$.

The resulting design is given in table 3. The multiplicative notation appearing in the middle of this table uses the cube root $j = \exp(2\pi/3)$ of the unit, which replaces the -1 used in the case of 2-level factors.

The factorial effects of the main effect of A are A , A^2 , and those of the interaction between A and B are AB , A^2B^2 , AB^2 , A^2B . The factorial effects of the other main effects and interactions are enumerated similarly. In additive notation, these same effects are noted $e(A)$, $e(2A)$, $e(A + B)$, $e(2A + 2B)$, $e(A + 2B)$, $e(2A + B)$, etc ... The precise definition of these effects, associated with a decomposition into orthogonal contrasts also referred to as orthogonal degrees of freedom, is by no means essential to understanding and using PLANOR.

By adding $2D$ to the equality $D = A + B + C$ and by then multiplying the result by 2 $\pmod{3}$, the following is obtained:

$$0 = A + B + C + 2D = 2A + 2B + 2C + D . \quad (3)$$

The addition of 27 linear combinations between the basic factors A, B, C then gives rise to the equalities appearing on the left side of table 4. The block effects B_l and $2B_l$ equal to $A + B + 2C$ and $2A + 2B + C$, respectively, have been added in brackets (caution: $2 \times 2 C = 4C = C \pmod{3}$).

The rule 1 makes it possible to immediately infer from these equalities the sets of aliased effects, which appear on the right side of table 4.

The following properties of the design (which may be checked in table 4) are directly inferred from the (3) equalities.

- A main effect is only confounded with interactions of three or more factors.
- Among the four degrees of freedom of an interaction between two factors, two are aliased with another two-factor interaction, and two are only aliased with interactions of three or more factors.
- There is no set of three aliased effects which only contains three- or four-factor interaction effects.

The latter property shows that any other definition of B_l would confound the block effect with at least a two-factor interaction. However, the option selected here makes the interaction effects $e(C + D)$ and $e(2C + 2D)$ inestimable even though interactions of three or four factors are assumed to be null. A wiser choice would be $B_l = C + 2D$. This choice would enable confounding of the block effect with effects $e(C + 2D)$ and $e(2C + D)$ which are already confounded with other 2-factor interactions and are in any case inestimable.

equalities induced by (3)			aliased effects
0	=	$A + B + C + 2D = 2A + 2B + 2C + D$	$e(0), e(A + B + C + 2D), e(2A + 2B + 2C + D)$
C	=	$A + B + 2C + 2D = 2A + 2B + D$	$e(C), e(A + B + 2C + 2D), e(2A + 2B + D)$
$2C$	=	$A + B + 2D = 2A + 2B + C + D$	$e(2C), e(A + B + 2D), e(2A + 2B + C + D)$
B	=	$A + 2B + C + 2D = 2A + 2C + D$	$e(B), e(A + 2B + C + 2D), e(2A + 2C + D)$
$B + C$	=	$A + 2B + 2C + 2D = 2A + D$	$e(B + C), e(A + 2B + 2C + 2D), e(2A + D)$
$B + 2C$	=	$A + 2B + 2D = 2A + C + D$	$e(B + 2C), e(A + 2B + 2D), e(2A + C + D)$
$2B$	=	$A + C + 2D = 2A + B + 2C + D$	$e(2B), e(A + C + 2D), e(2A + B + 2C + D)$
$2B + C$	=	$A + 2C + 2D = 2A + B + D$	$e(2B + C), e(A + 2C + 2D), e(2A + B + D)$
$2B + 2C$	=	$A + 2D = 2A + B + C + D$	$e(2B + 2C), e(A + 2D), e(2A + B + C + D)$
A	=	$2A + B + C + 2D = 2B + 2C + D$	$e(A), e(2A + B + C + 2D), e(2B + 2C + D)$
$A + C$	=	$2A + B + 2C + 2D = 2B + D$	$e(A + C), e(2A + B + 2C + 2D), e(2B + D)$
$A + 2C$	=	$2A + B + 2D = 2B + C + D$	$e(A + 2C), e(2A + B + 2D), e(2B + C + D)$
$A + B$	=	$2A + 2B + C + 2D = 2C + D$	$e(A + B), e(2A + 2B + C + 2D), e(2C + D)$
$A + B + C$	=	$2A + 2B + 2C + 2D = D$	$e(A + B + C), e(2A + 2B + 2C + 2D), e(D)$
$[B_l] = A + B + 2C$	=	$2A + 2B + 2D = C + D$	$[e(B_l)], e(A + B + 2C), e(2A + 2B + 2D), e(C + D)$
$A + 2B$	=	$2A + C + 2D = B + 2C + D$	$e(A + 2B), e(2A + C + 2D), e(B + 2C + D)$
$A + 2B + C$	=	$2A + 2C + 2D = B + D$	$e(A + 2B + C), e(2A + 2C + 2D), e(B + D)$
$A + 2B + 2C$	=	$2A + 2D = B + C + D$	$e(A + 2B + 2C), e(2A + 2D), e(B + C + D)$
$2A$	=	$B + C + 2D = A + 2B + 2C + D$	$e(2A), e(B + C + 2D), e(A + 2B + 2C + D)$
$2A + C$	=	$B + 2C + 2D = A + 2B + D$	$e(2A + C), e(B + 2C + 2D), e(A + 2B + D)$
$2A + 2C$	=	$B + 2D = A + 2B + C + D$	$e(2A + 2C), e(B + 2D), e(A + 2B + C + D)$
$2A + B$	=	$2B + C + 2D = A + 2C + D$	$e(2A + B), e(2B + C + 2D), e(A + 2C + D)$
$2A + B + C$	=	$2B + 2C + 2D = A + D$	$e(2A + B + C), e(2B + 2C + 2D), e(A + D)$
$2A + B + 2C$	=	$2B + 2D = A + C + D$	$e(2A + B + 2C), e(2B + 2D), e(A + C + D)$
$2A + 2B$	=	$C + 2D = A + B + 2C + D$	$e(2A + 2B), e(C + 2D), e(A + B + 2C + D)$
$[2B_l] = 2A + 2B + C$	=	$2C + 2D = A + B + D$	$[e(2B_l)], e(2A + 2B + C), e(2C + 2D), e(A + B + D)$
$2A + 2B + 2C$	=	$2D = A + B + C + D$	$e(2A + 2B + 2C), e(2D), e(A + B + C + D)$

Table 4: Aliased effects in the example 2.2.

The design thus provides the possibility of estimating all the main effects in the model including two-factor interactions and the block effect. The specifications resulting in such a type of design with PLANOR are:

$$\begin{array}{ll}
 \text{part of model} & P : A + B + C + D \\
 \text{model} & Bl + P.P \\
 \text{part to be estimated} & P
 \end{array} \tag{4}$$

2.2.2 Search by PLANOR for several solutions and selection through the study of aliases

It is possible in this small-scale example to request the set of solutions satisfying the requirement defined by (4). One obtain in this way 144 solutions. Under the hypothesis that interactions of three or more factors are null, one third of these solutions enable the estimation of half of the degrees of freedom for each two-factor interaction. The other two-thirds moreover confound with the blocks the two other degrees of freedom of a certain interaction. It is not possible to specify to the program that a design of the appropriate third is preferentially sought, but the solutions found by the option *study of aliases* in the general menu (table 53) can be studied a posteriori.

The remainder of this paragraph presents the result of the study of aliases for each type of solution. The solution corresponding to the appropriate third is solution 1 which leaves, for each of the 6 two-factor interactions, 2 unaliased degrees of freedom. The solution corresponding to the inappropriate third is number 34 in which an interaction is completely confounded and for which there are thus only 5 interactions with 2 unaliased degrees of freedom.

The equalities defining each design are presented in the form of a key matrix with one row for each basic factor. Each factor that appears either in the model, in the part to be estimated, in the hierarchies or among the predetermined factors, is associated with a column of this matrix specifying the linear combination of the basic factors which defines this factor.

In fact, several disjoint designs with similar properties are obtained by adding to each factor modulo 3, an integer included between 0 and the “cR” coefficient given at the top of the corresponding column.

The study of aliased effects, also referred to as *alias*, begins with the editing of a synthetic table from which the lists of aliased effects are easily obtained. This table is an intermediate technique which is only of interest for highly skilled users. The ordinary user may, without inconvenience, skip the paragraphs in small type containing this table and related comments.

The standard proposed model for the study of aliases is the model introduced initially for the design search. This may be modified without any problem immediately prior to the study of aliases.

Outputs of the study of aliases for the two solutions adopted

Solution 1 (prime 3)

The levels of a factor at the top of a column are obtained by multiplying the levels of the basic factors appearing at the left of the row by the coefficients in the column and by adding a predetermined integer lower than cR . Calculations of levels performed modulo 3.

		<i>blocs</i>				*	
		<i>cR</i>	2	0	2	0	0
			3	3	3	3	3
			<i>A</i>	<i>B</i>	<i>C</i>	<i>D</i>	<i>Bl</i>
3	<i>A</i>	1	0	0	1	1	1
3	<i>B</i>	0	1	0	1	1	1
3	<i>C</i>	0	0	1	1	1	0

Study of aliased effects.

The columns of the matrices below provide the defining relations of the design (kernel of the key matrix) from which the aliased effects are inferred.

- The columns of the first matrix generate all the treatment effects confounded with the general mean. By adding the vectors with coordinates $\leq cT$, all the sets of confounded treatment effects can be inferred.
- The linear combinations with coefficients $\leq cBT$ in the columns of the second matrix provide the confounded block effects and, for each of these, one of the treatment effects with which it is confounded. The other treatment effects confounded with this block effect are obtained by adding the treatment effects confounded with the mean.
- The sets of treatment effects confounded with each other but not with a block effect can be obtained directly by adding one of the non-zero vectors with coordinates $\leq cTB$ to the sets of treatment effects confounded with the blocks.
- The unconfounded block effects are obtained by adding a non-zero vector with coordinates $\leq cB$ to the confounded block effects.
- In the sets of confounded effects obtained as described above, a detailed analysis of aliases only includes those aliases which effectively appear in the model (which may lead to differences in the repartition of effects).

				<i>cBT</i>		2
		<i>order</i>		3	3	
<i>cB</i>	<i>cT</i>	<i>cTB</i>	<i>bl</i>	3	<i>A</i>	0
0	2	2	3	<i>A</i>	1	<i>A</i> 0
0	2	0	3	<i>B</i>	1	<i>B</i> 0
0	2	2	3	<i>C</i>	1	<i>C</i> 2
0	0	0	3	<i>D</i>	2	<i>D</i> 1
0	0	0	*	3	<i>Bl</i>	0
				↑	↑	
				matrix n^0	1	n^0 2

- List of treatment effects confounded with the mean

$$; ABCD^2; A^2B^2C^2D;$$

- Sets of aliased effects in the model. If the set contains a block effect, the latter is indicated in brackets.

$$\begin{aligned} & [Bl]; C^2D; AB; \\ & [Bl^2]; CD^2; A^2B^2; \\ & AC; B^2D; \\ & A^2D; BC; \\ & AD^2; B^2C^2; \\ & A^2C^2; BD^2; \end{aligned}$$

- list of unaliased treatment effects

$$\begin{aligned} & A; A^2B; B^2; A^2; B; AB^2; C; D; C^2D^2; \\ & AD; B^2C; A^2C; BD; C^2; CD; D^2; AC^2; \\ & B^2D^2; BC^2; A^2D^2; \end{aligned}$$

- list of unaliased block effects: empty

Solution 34 (prime 3)

Calculations of levels performed modulo 3.

		<i>blocks</i>				*	
		<i>cR</i>	2	0	2	0	0
		3	3	3	3	3	3
		<i>A</i>	<i>B</i>	<i>C</i>	<i>D</i>	<i>Bl</i>	
3	<i>A</i>	1	0	0	2	2	
3	<i>B</i>	0	1	0	1	1	
3	<i>C</i>	0	0	1	1	2	

Study of aliased effects.

				<i>ordre</i>	3	<i>cBT</i>	2	
<i>cB</i>	<i>cT</i>	<i>cTB</i>	<i>bl</i>	3	3	3	3	
0	2	2	3	<i>A</i>	1	<i>A</i>	0	
0	2	2	3	<i>B</i>	2	<i>B</i>	0	
0	2	0	3	<i>C</i>	2	<i>C</i>	2	
0	0	0	3	<i>D</i>	1	<i>D</i>	2	
0	0	0	*	3	<i>Bl</i>	0	<i>Bl</i>	1

- List of treatment effects confounded with the mean

$$; AB^2C^2D; A^2BCD^2;$$

- Sets of aliased effects in the model. If the set contains a block effect, the latter is indicated in brackets.

$$\begin{aligned}
& [Bl^2]; C^2D^2; \\
& \quad [Bl]; CD; \\
& \quad A^2C; B^2D; \\
& A^2D^2; B^2C^2; \\
& \quad A^2B; C^2D; \\
& \quad AB^2; CD^2; \\
& \quad \quad BC; AD; \\
& \quad \quad BD^2; AC^2;
\end{aligned}$$

- list of unaliased treatment effects

$$\begin{aligned}
& A; BD; BC^2; A^2; B^2C; B^2D^2; B; AC; \\
& AD^2; AB; C; D^2; B^2; A^2D; A^2C^2; D; C^2; A^2B^2;
\end{aligned}$$

- list of unaliased block effects

2.2.3 Randomization of a block design

Randomization takes place in two stages. Real experimental unit blocks are numbered and the number of the real associated block is chosen randomly for each block number appearing in the systematic design. The unit number allocated to each treatment is then drawn at random. Table 5 shows a possible result of this randomization which leads to the columns entitled Bl_0 and $ind-rep$ of table 3. Column Bl_0 provides the number of the real block, and $ind-rep$ provides that of the block unit. These columns appear following randomization in a file with the suffix .PR – Plan Randomisé – inferred from the systematic design .PS by replacing the initial numbers in column Bl_0 by the numbers, drawn at random, of the real blocks and by adding column $ind-rep$. As in example 2.1, in order to obtain a “ready-for-use” file from this .PR file, several related transformations are required including, in particular, sorting of Bl_0 and $ind-rep$.

block nb. in the systematic design	0	1	2
real block nb.	2	1	0

Bl	nb. of the units allocated to block treatments								
0	2	1	5	7	0	4	8	6	3
1	6	0	2	8	7	4	5	3	1
2	6	1	7	8	2	4	3	0	5

Table 5: Randomization of a block design

2.3 Example of a combination of factors with 6, 4 and 2 levels

2.3.1 Definition and properties. Decomposition into pseudofactors

There are 144 existing units distributed into 6 blocks – factor Bl –, over which 4 treatment factors A, B, C, D with 6, 6, 4 and 2 levels, respectively, are tested. Apart from D which only has 2 levels, each of these factors is decomposed into 2 *pseudofactors* as indicated in table 6. Note that the program uses the symbol “_” to indicate subscripting: A_{-1} for A_1 , B_{-2} for B_2 , etc ...

A	A_1	A_2	B	B_1	B_2	Bl	Bl_1	Bl_2	C	C_1	C_2
1	1	2	1	1	2	1	1	2			
2	1	1	2	1	1	2	1	1	1	1	1
3	1	0	3	1	0	3	1	0	2	1	0
4	0	2	4	0	2	4	0	2	3	0	1
5	0	1	5	0	1	5	0	1	4	0	0
6	0	0	6	0	0	6	0	0			

Table 6: Decomposition into pseudofactors in example 2.3.

Factors A, B, C are taken as basic factors. Then Bl and D are defined by the following equalities:

$$\begin{aligned}
 Bl_1 &= A_1 + B_1 + C_1 && \pmod{2} \\
 Bl_2 &= A_2 + 2B_2 && \pmod{3} \\
 D &= A_1 + B_1 + C_1 + C_2 && \pmod{2}
 \end{aligned} \tag{5}$$

2.3.2 Study of aliases

In order to perform the study of aliases for this specific design, the equalities defined by (5) are inserted in the frame “*predetermined factors*” of screen 2 (frame appearing on the bottom-right of figure 3) in the following form:

$$\begin{aligned}
 Bl_{-1} &: A_{-1} + B_{-1} + C_{-1} \\
 Bl_{-2} &: A_{-2} + 2B_{-2} \\
 D &: A_{-1} + B_{-1} + C_{-1} + C_{-2}
 \end{aligned}$$

We specify in the frame *added factors* of this same screen that Bl is a block factor.

It is assumed that the model contains a block effect and a treatment effect including the main effects and interactions of two factors. In view of the fact that it is automatically completed by PLANOR, this model may be written as:

$$Bl + A.B + A.C + A.D + B.C + B.D + C.D ,$$

or even using a model part

$$\begin{array}{ll}
 \text{part of model} & P : A + B + C + D \\
 \text{model} & Bl + P.P
 \end{array}$$

On the basis of this model entered in screen 6 (see § 5.7 and figure 8), the study of aliases provides the results which follow. In the current version, these results are given separately for primes 2 and 3 which divide the number of units.

Prime 2

- List of treatment effects confounded with the mean

$$; A_1 B_1 C_1 C_2 D;$$

- Sets of confounded effects in the model. When the set contains a block effect, the latter is indicated in brackets.

$$\begin{aligned} & [Bl_1]; C_2 D; \\ & A_1 B_1; C_1 C_2 D; \\ & A_1 D; B_1 C_1 C_2; \\ & B_1 D; A_1 C_1 C_2; \end{aligned}$$

- list of unaliased treatment effects

$$A_1; B_1 C_1; B_1; A_1 C_1; C_1; C_2; D; A_1 C_2; B_1 C_2; C_1 D; C_1 C_2;$$

- list of unaliased block effects: empty.

Prime 3

- List of treatment effects confounded with the mean: empty.

- Sets of aliased effects in the model. If the set has a block effect, the latter is indicated in brackets.

$$\begin{aligned} & [Bl_2^2]; A_2^2 B_2; \\ & [Bl_2]; A_2 B_2^2; \end{aligned}$$

- list of unaliased treatment effects

$$; A_2; B_2; A_2^2 B_2^2; A_2^2; A_2 B_2; B_2^2;$$

- list of unaliased block effects: empty

The aliased effects in the global design can easily be deduced from these studies conducted separately for primes 2 and 3. The general rule is simple. Every effect is decomposed into a product $\alpha_2 \alpha_3$ in which α_2 and α_3 may be expressed from the 2- and 3-level pseudofactors, respectively. For example, $\alpha_2 = A_1 D$ and $\alpha_3 = A_2 B_2^2$ for the effect $A_1 A_2 B_2^2 D$. So $\alpha_2 \alpha_3$ and $\beta_2 \beta_3$ are two effects thus decomposed.

Rule 2 $\alpha_2\alpha_3$ and $\beta_2\beta_3$ are confounded if and only if α_2 is confounded with β_2 and α_3 is confounded with β_3 .

In particular, if neither α_2 , nor α_3 are confounded, the effect $\alpha_2\alpha_3$ is not confounded. For instance, in this example A_1 , A_2 et A_2^2 are not confounded, and neither are the products A_1A_2 , $A_1A_2^2$. The 5 degrees of freedom of A are thus estimable. Similarly, it can be observed that the other main effects are estimable in the model which includes all the interactions of two treatment factors and the block effect.

Let us now examine an interaction such as AB . The 25 corresponding effects are all shown in table 7 with, in the same cell, the other effects with which they are confounded. Only three degrees of freedom are confounded with non-negligible interactions: A_1B_1 confounded with C_1C_2D , $A_2B_2^2$, $A_2^2B_2$ confounded with Bl_2 , Bl_2^2 .

	A_1	B_1	A_1B_1	C_1C_2D
A_2	A_1A_2	B_1A_2	$A_1B_1A_2$	$A_2C_1C_2D$
A_2^2	$A_1A_2^2$	$B_1A_2^2$	$A_1B_1A_2^2$	$A_2^2C_1C_2D$
B_2	A_1B_2	B_1B_2	$A_1B_1B_2$	$B_2C_1C_2D$
B_2^2	$A_1B_2^2$	$B_1B_2^2$	$A_1B_1B_2^2$	$B_2^2C_1C_2D$
A_2B_2	$A_1A_2B_2$	$B_1A_2B_2$	$A_1B_1A_2B_2$	$A_2B_2C_1C_2D$
$A_2^2B_2^2$	$A_1A_2^2B_2^2$	$B_1A_2^2B_2^2$	$A_1B_1A_2^2B_2^2$	$A_2^2B_2^2C_1C_2D$
$A_2B_2^2$	$A_1A_2B_2^2$	$B_1A_2B_2^2$	$A_1B_1A_2B_2^2$	$A_2B_2^2C_1C_2D$
Bl_2	A_1Bl_2	B_1Bl_2	$A_1B_1Bl_2$	$C_1C_2DBl_2$
$A_2^2B_2$	$A_1A_2^2B_2$	$B_1A_2^2B_2$	$A_1B_1A_2^2B_2$	$A_2^2B_2C_1C_2D$
Bl_2^2	$A_1Bl_2^2$	$B_1Bl_2^2$	$A_1B_1Bl_2^2$	$C_1C_2DBl_2^2$

Table 7: Confounding for effects involving 2- and 3-level pseudofactors

3 Examples of designs for the ARILAIT robot

With a view to measuring the effectiveness of cleaning and disinfection of open surfaces, the LGHPA laboratory and the ARILAIT association, already mentioned in the introduction, set up a robot which could soil, then clean and disinfect a surface in reproducible conditions [6]. The surface is a stainless steel plate containing 16 circular test specimens measuring 5 cm in diameter, laid out on the plate as indicated in figure 1.

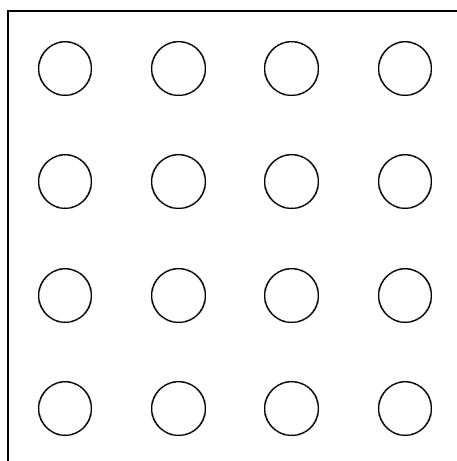


Figure 1: Position of test specimens on the plate

A variety of factors are likely to influence effectiveness of cleaning and disinfection. These include, for instance, the nature of the material of which the test specimen is made, its roughness, the type and quantity of soiling, bacterial concentration in the soiled area, the nature, concentration, application temperature and duration of action of each of the products used for cleaning and disinfection.

Operating the robot is subject to certain constraints. It moves by row and column, and the levels of factors cannot vary *ad libitum* from one specimen to the other. Furthermore, effectiveness of cleaning and disinfection is assessed by comparing the cleaned and disinfected specimen with a control specimen that is similarly soiled but not cleaned. For each treatment, at least at the soiling stage, two identically treated specimens are required.

3.1 Creation of a full factorial design that incorporates manipulation constraints

3.1.1 Objective and constraints

In the example in this paragraph, a single commercial product - a chlorinated alkaline agent - is applied in the form of foam to clean and disinfect. The factors studied are

n-soil	: nature of the soiling	curd Saint-Paulin.
q-soil	: quantity of soiling deposited on the test specimens, varied by placing a weight on the robot arm	0.01 g/specimen 0.10 g/specimen.
Rough:	roughness of test specimens	0.25 μ m 0.73 μ m.
conc	: concentration of the cleaning and disinfection product	1% 3% (v/v)
T-act	: duration of action of the product	15mn 30mn.

In this experiment, there is no watertight partition preventing the diffusion of foam from one part of the plate to another. The latter two factors, concentration and duration of action of the product thus necessarily remain constant throughout the same manipulation of the plate. In order to study the 4 combinations of these two factors, (1%, 15mn), (1%, 30mn), (3%, 15mn), (3%, 30mn), at least 4 such manipulations are required, that is to say, 4 plates for 4 weeks of experimenting. To study variability from one plate to another, two of these combinations, (3%, 15mn) and (1%, 30mn), are repeated, which results in a total of 6 plates.

The 8 combinations of levels of the other three factors can be tested on each of the 6 plates: (curd , 0.01g/e, 0.25 μ m), (curd , 0.10g/e, 0.25 μ m), (curd , 0.01g/e, 0.73 μ m), (curd , 0.10g/e, 0.73 μ m), (StPaul, 0.01g/e, 0.25 μ m), (StPaul, 0.10g/e, 0.25 μ m), (StPaul, 0.01g/e, 0.73 μ m), (StPaul, 0.10g/e, 0.73 μ m), by placing a treated test specimen and its associated control for each of these treatments.

To facilitate manipulations, soiling is performed column by column, and the nature and quantity of soiling are only modified when moving from one column to another. Two test specimens of each roughness, with one acting as a control for the other, are placed in each column. At the cleaning stage, the treated specimens are replaced in the same position and the control specimens are replaced by other specimens which are only used to fill the holes.

In this example, the design is thus clearly defined and an algorithmic search is useless. Nevertheless, it is worth considering how to proceed to create and randomize this design practically.

3.1.2 Creation by juxtaposition of two sub-designs

As already mentioned, the 6 plates are made up of a 4-plate design including the set of 4×8 treatments and of a 2-plate design including half of these treatments.

These two designs, denoted ROBOT1A and ROBOT1B, respectively, are obtained separately and then merged. For each design, the basic factors are the plate number pl , the column number in the plate col , the unit number in the column u . The defined factors are the treatment factors: n -soil, q -soil, $Rough$, $conc$, T -act. Figures 2 and 3 provide the

two screens which allow to define the search for ROBOT1A. The content of both screens is detailed in § 5.4.

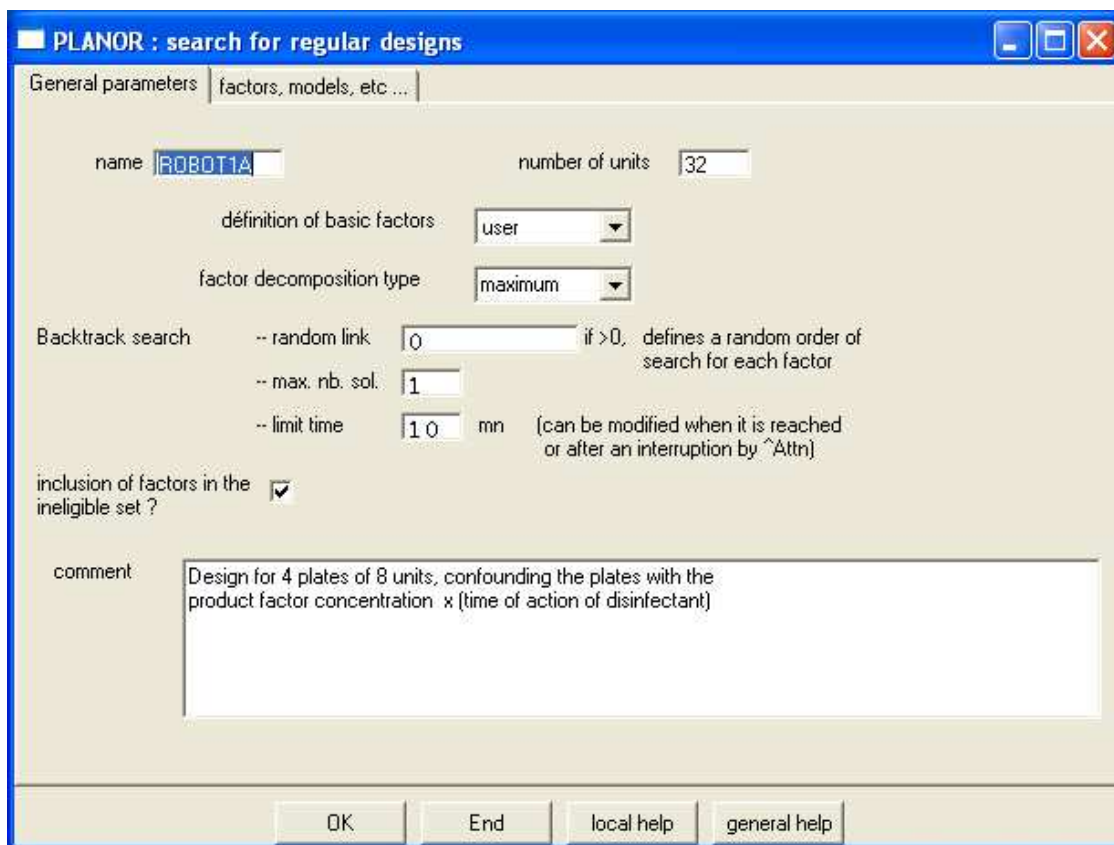


Figure 2: ROBOT1A Design, screen 1

The “hierarchies” field in screen 2 (fig. 3) specifies that *conc*, *T-act* are defined from the plate number *pl*, and *n-soil*, *q-soil* from the plate number *pl* and the column number in the plate *col*. Thus *conc* and *T-act* are necessarily constant for each plate and *n-soil* and *q-soil* are constant for each column of the design found.

The ROBOT1A must be complete, i.e., involving each of the 2^5 treatments defined by *n-soil*, *q-soil*, *Rough*, *conc*, *T-act*. In order to ensure this, a model including the interaction of the 5 factors is introduced in the model area of screen 2. The program automatically completes this model by entering all the terms included in this interaction, from the constant to the interactions between four of these factors.

The part to be estimated that is associated with this model is left empty. The program then automatically includes the general mean in this part. The latter can therefore not be confounded with any of the effects appearing in the model and this condition entails that the 2^5 treatments are effectively present in the design.

The ROBOT1A.REG file may be used as the starting point for the construction of the ROBOT1B design. In screen 1, the name is replaced by ROBOT1B, and the number of units by 16. In screen 2, the number of levels of *pl* is replaced by 2 and *T-act*, for instance,

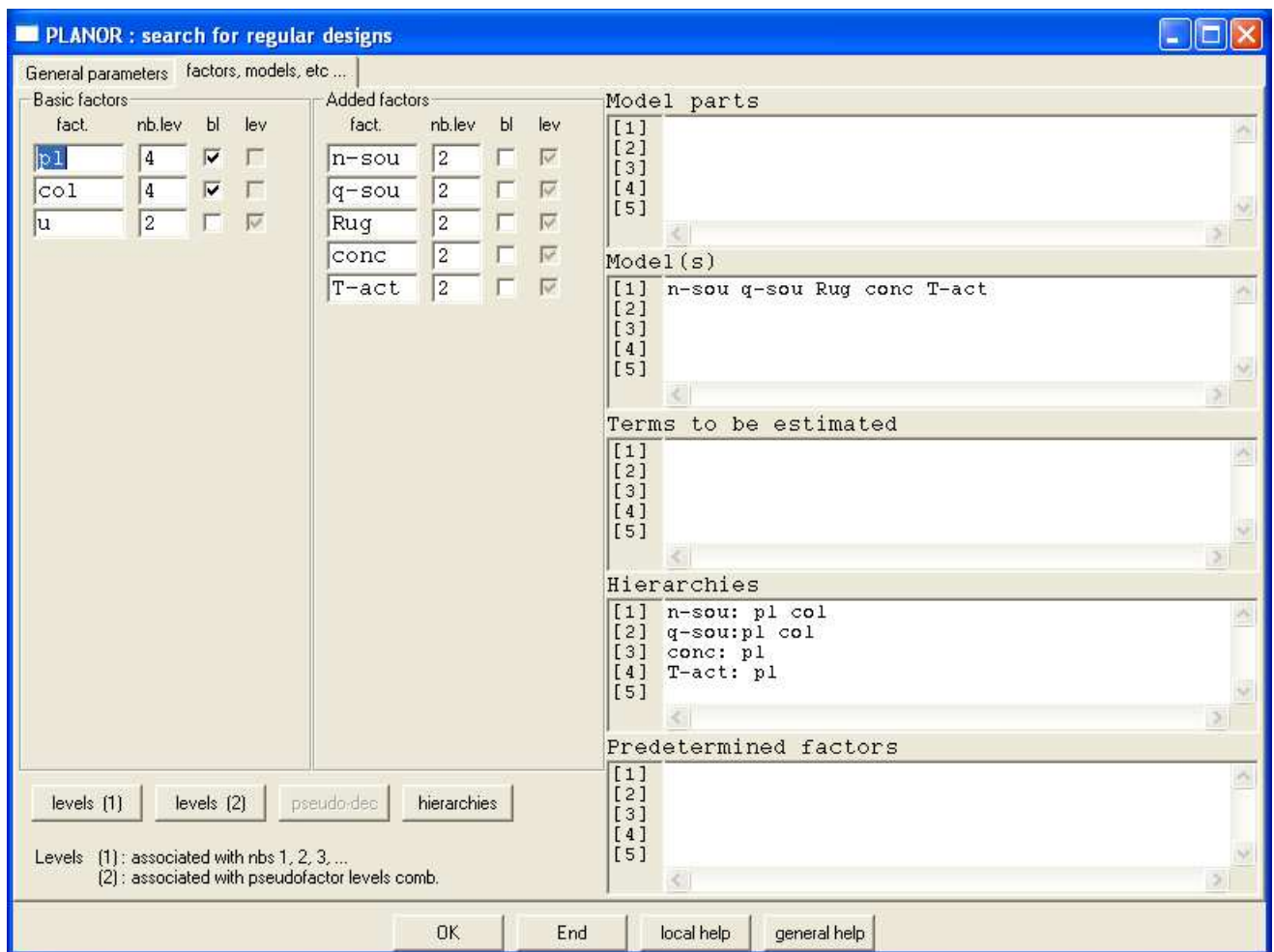


Figure 3: ROBOT1A Design, screen 2

is deleted from the model. The design obtained thus includes all the combinations of levels of the four factors remaining in the model.

However, $T-act$ does not appear in the model, and there is nothing to preclude it from remaining constant in this second design. In order to compel it to assume both its levels, a second model may be developed, containing only $T-act$ together with an empty part to be estimated. The latter precaution is nonetheless useless if the factors, in particular $T-act$, are from the outset declared *ineligible* in the corresponding field of screen 1 (fig. 2), above the comments area. This means that none of the main effects can be confounded with the general mean or, similarly, that each of the factors assumes its whole set of levels in the design.

The results of the PLANOR search are saved in an ASCII file which the user may then print or consult with any editor. The standard file name proposed for this file consists of the name of the experiment followed by the suffix OUT. Following the development stages of the two designs, the files ROBOT1A.OUT and ROBOT1B.OUT are thus obtained which contain the values of the parameters determining the search and the key matrices. These key matrices are provided in Table 8.

		ROBOT1A Design								
		2	2	2	2	2	2	2	2	2
		pl ₁	pl ₂	col ₁	col ₂	n-soil	q-soil	Rough	conc	T-act
2	pl ₁	1	0	0	0	0	0	0	1	0
2	pl ₂	0	1	0	0	0	0	0	0	1
2	col ₁	0	0	1	0	1	0	0	0	0
2	col ₂	0	0	0	1	0	1	0	0	0
2	u	0	0	0	0	0	0	1	0	0

		Plan ROBOT1B							
		2	2	2	2	2	2	2	2
		pl	col ₁	col ₂	n-soil	q-soil	Rough	conc	T-act
2	pl	1	0	0	0	0	0	1	1
2	col ₁	0	1	0	1	0	0	0	0
2	col ₂	0	0	1	0	1	0	0	0
2	u	0	0	0	0	0	1	0	0

Table 8: Key matrices of the ROBOT1A and ROBOT1B designs

Here, these matrices lead to taking $n-soil=col_1$, $q-soil=col_2$, $Rough=u$, $conc=pl_1$, $T-act=pl_2$ to construct ROBOT1A and $n-soil=col_1$, $q-soil=col_2$, $Rough=u$, $conc=pl$, $T-act=pl$ for ROBOT2. col_1 , col_2 , denoted by col_1 , col_2 in the program, are the pseudo-factors resulting from the decomposition of the 4-level factor col and, similarly, pl_1 , pl_2 , denoted by pl_1 , pl_2 , are those resulting from the decomposition of factor pl in the ROBOT1A design.

It appears in figure 2, field *max. nb. sol.* that a single solution is requested. In this case, after obtaining the single key matrix, the program automatically moves on to constructing the design stored in the associated PS file, ROBOT1A.PS or ROBOT1B.PS. The content of this file can then be edited or manipulated by using the option *recoding*,

factor selection, sorting, ... in the general menu (tab. 53). This option displays the menu on the left-hand side of screen 4 (fig. 4).

Sub-option *edit nb.*, in particular, enables editing of these designs such as they appear in table 9. Levels in this table are provided by number, starting with 0. It is possible to perform more explicit editing through sub-option *edition* which, for all the factors previously recoded by the user, replaces the numbers by the levels entered. An example of this type of editing is provided in table 11.

Once the ROBOT1A.PS file is obtained, in this case, the randomization module call follows. In order to avoid this randomization, which is here useless since ROBOT1A is only a part of the design, the module is interrupted by a *esc*.

3.1.3 Merging of the two designs

In the absence of recoding, the levels given to a p -level factor are their numbers $0, \dots, p - 1$. Thus, if factor pl has not been recoded, its levels are 0, 1, 2, 3 in the ROBOT1A design and 0, 1 in the ROBOT1B design. Merging of the two designs subsequently results in an inappropriate design: factor pl has 4 levels instead of 6 and there are 16 units instead of 8 for each of the 0 and 1 plates.

It is therefore indispensable, before merging the designs, to recode the levels of factor pl . This can be achieved in two ways:

- when creating the design, by placing the cursor on the factor to be recoded and by clicking on one of the two buttons “levels (1)”, “levels (2)” (fig. 3)
- by modifying a PS file already created by the option *recoding, factor selection, sorting, ...* in the general menu and the sub-option *new fact.*. We indicate that pl is sought to be redefined by typing $pl : pl$ in the window ad-hoc, then we click on the button “levels” (fig. 4).

After recoding, the selection *merge files* in the option *recoding, factor selection, sorting, ...* makes it possible to merge files. In the resulting file, in this instance called ROBOT1.PS (tab. 9), only factors common to both files are selected. The pseudofactors pl_1, pl_2 present only in ROBOT1A are thus eliminated from the outset. The levels selected following the merge are those which appear in either of the files. They are numbered from 0 to the total number of levels.

3.1.4 Randomization taking into account block structure

In order to be effectively implemented, this ROBOT1 design must be randomized by option *Randomization* in the general menu (tab. 53). This randomization process must involve switching plates around so that concentration and duration of action are always constant for each plate following randomization. Similarly, the columns of each plate must be switched around. This is indicated to the program by the randomization model which includes the terms pl and $pl.col$ (fig.5).

ROBOT1B design											ROBOT1 design										
p	l	c	o	l	c	o	l	n	q	R	c	T	p	c	s	o	q	R	c	T	
l	l	l	l	l	l	l	l	l	l	l	l	l	l	l	l	l	l	l	l	l	l
1	2	1	2	1	2	1	2	1	2	1	2	1	1	2	1	2	1	2	1	2	1
1		0	0	*	*	0	0	0	0	0	0	0									
2		0	0	0	0	0	0	0	0	0	1	1		*	*	0	0	0	0	0	0
3		1	0	0	2	1	0	0	0	0	0	0	1	0	0	0	0	0	0	1	1
4		1	0	1	2	1	0	0	1	1	1	1		1	0	0	0	0	0	1	1
5		0	1	0	1	0	1	0	1	0	0	0		3	0	2	1	0	0	0	0
6		0	1	1	1	0	1	0	1	0	1	1		4	1	2	1	0	0	1	1
7		1	1	0	3	1	1	0	0	0	1	0		5	0	1	0	1	0	0	0
8		1	1	1	3	1	1	0	1	0	1	1		6	1	1	0	1	0	1	1
9		0	0	0	0	0	0	0	0	1	0	0		7	0	3	1	1	0	0	0
10		0	0	1	0	0	0	0	0	1	1	1		8	1	3	1	1	0	1	1
11		1	0	0	2	1	0	1	0	1	0	0		9	0	0	0	0	1	0	0
12		1	0	1	2	1	0	1	0	1	1	1		10	1	0	0	0	1	1	1
13		0	1	0	1	0	1	1	1	0	0	0		11	0	2	1	0	1	0	0
14		0	1	1	1	0	1	1	1	1	1	1		12	1	2	1	0	1	1	1
15		1	1	0	3	1	1	1	1	0	0	0		13	0	1	0	1	1	0	0
16		1	1	1	3	1	1	1	1	1	1	1		14	1	1	0	1	1	1	1
														15	0	3	1	1	1	0	0
														16	1	3	1	1	1	1	1
														17	2	0	0	0	0	0	0
														18	4	0	0	0	0	1	0
														19	3	0	0	0	0	0	1
														20	5	0	0	0	0	1	1
														21	2	2	1	0	0	0	0
														22	4	2	1	0	0	1	0
														23	3	2	1	0	0	0	1
														24	5	2	1	0	0	1	1
														25	2	1	0	1	0	0	0
														26	4	1	0	1	0	1	0
														27	3	1	0	1	0	0	1
														28	5	1	0	1	0	1	1
														29	2	3	1	1	0	0	0
														30	4	3	1	1	0	1	0
														31	3	3	1	1	0	0	1
														32	5	3	1	1	0	1	1
														33	2	0	0	0	1	0	0
														34	4	0	0	0	1	1	0
														35	3	0	0	0	1	0	1
														36	5	0	0	0	1	1	1
														37	2	2	1	0	1	0	0
														38	4	2	1	0	1	1	0
														39	3	2	1	0	1	0	1
														40	5	2	1	0	1	1	1
														41	2	1	0	1	1	0	0
														42	4	1	0	1	1	1	0
														43	3	1	0	1	1	0	1
														44	5	1	0	1	1	1	1
														45	2	3	1	1	1	0	0
														46	4	3	1	1	1	1	0
														47	3	3	1	1	1	0	1
														48	5	3	1	1	1	1	1

Table 9: ROBOT1, 1A, 1B designs before randomization (.PS files)

1. In editing these designs, performed with option *edit nb.*, the levels are provided by their numbers.
2. the asterisks above *pl* and *col* indicate that these factors have been defined as block factors.

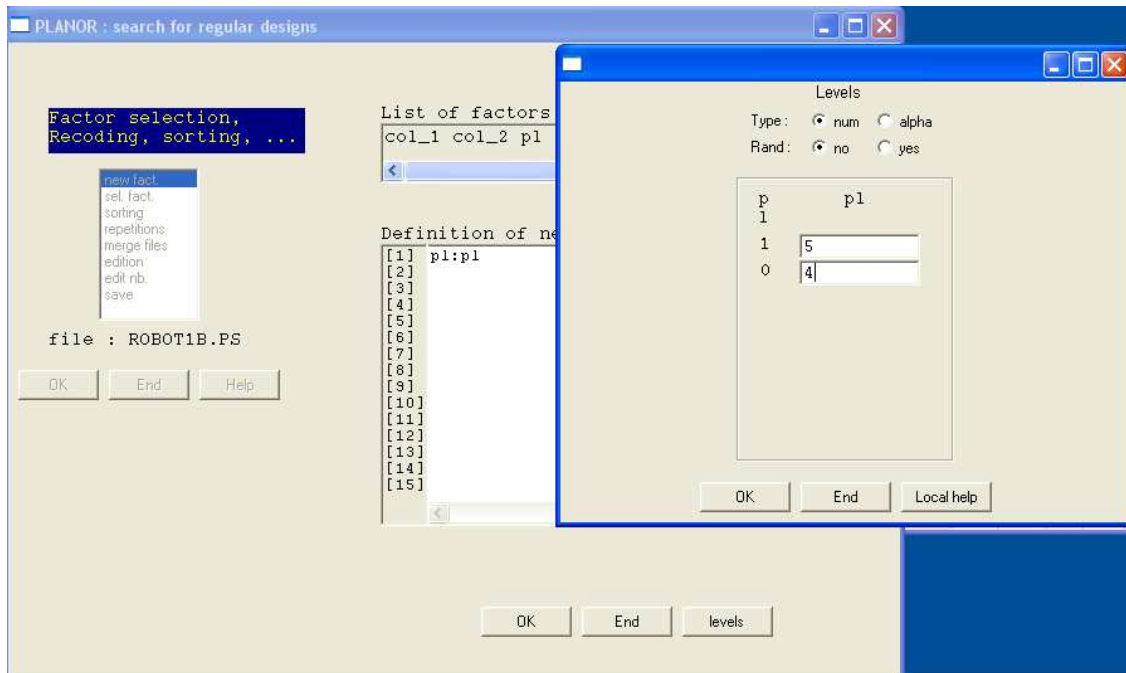


Figure 4: ROBOT1B design, Redefinition of the levels of pl . Screen 4

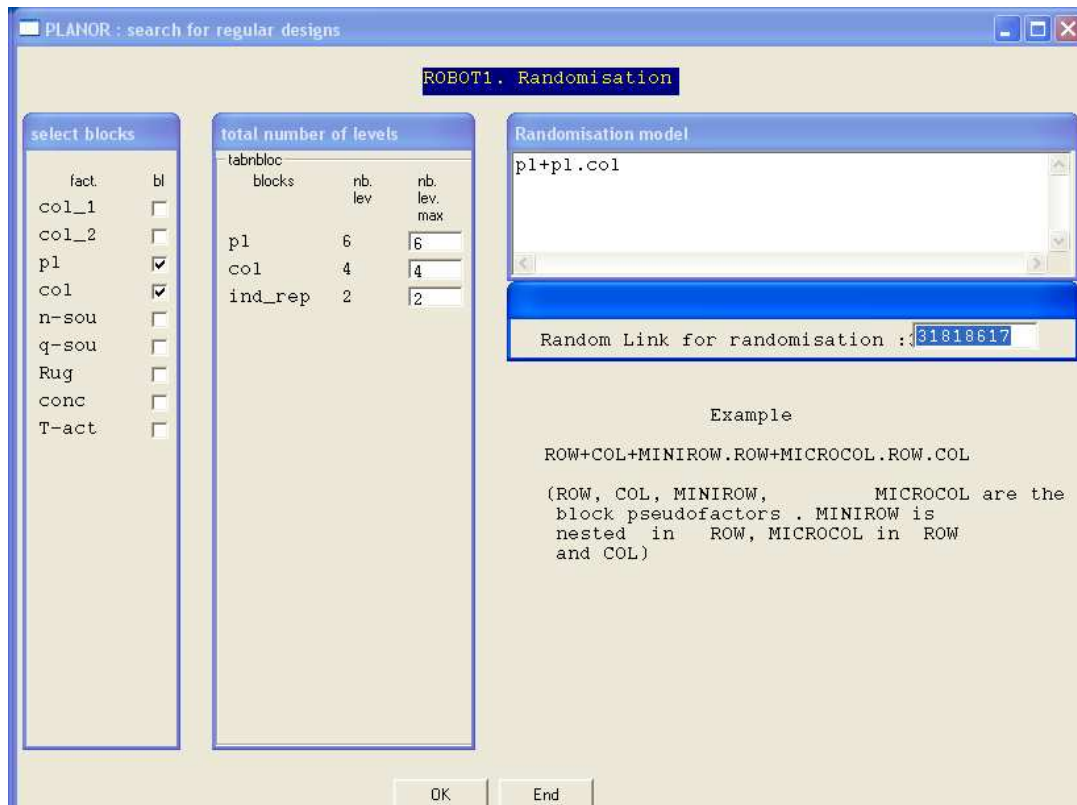


Figure 5: Randomization of the ROBOT1 design, screen 3

The random permutation of the 6 plates and the 6 random permutations of the 4 columns of each plate are completed by the 24 permutations of the 2 units in each column. In the output, the levels drawn at random by randomization replace the levels of the systematic design in columns *pl* and *col*. An additional column, *ind-rep*, the repetition index, allows to identify the unit in each column. The treatments thus remain in the same order as in the systematic design but the associated block levels relate to the actual units drawn by randomization. The randomized design is stored in the ROBOT1.PR file and is also edited in an ASCII file, with ROBOT1.OUT as the file name.

The randomized design units can be reordered appropriately for manipulation by the robot, by using *sorting* of the option *recoding, factor selection, sorting, ...* (fig.4), initially with the plates, then with the columns, and finally with the repetition index, as sorting keys. The order used in this sorting for the levels of a factor is the natural increasing order, alphabetic or numerical, according to the level type (in the alphabetical case, capital letters are placed before all lower case letters).

Tables 10 and 11 provide the randomized file before and after sorting, edited with both the numbers of the levels (*edit nb.*) and the levels entered by the user (*edition*). It should be noted that sorting is performed on the levels entered by the user rather than on the numbers of these levels.

Remarks:

- The fact that *col* only appears in the randomization model in conjunction with *pl* indicates a hierarchical relationship and entails that random permutations of column numbers occur independently from one plate to the other. Similarly, the repetition index, considered to be nested within all the other factors, is separately randomized in each column of each plate. A different choice of model could be made if the plate were in a vertical position with, for example, column 1 at the top and column 4 at the bottom. It would then be necessary to take into account, both in the construction and in the randomization of the design, a potential column effect arising from differences in soiling or cleaning as a function of height. The column factor would then be crossed with – and no longer nested within – the plate factor.
- The type of randomization performed, thoroughly studied in [4], normally leads to a model for analysis in which a certain number of terms appear, referred to as *ancestral terms*, which are automatically deduced from the randomization model. In this example, the terms appearing in the ASCII file created by randomization, are *pl*, *pl.col*, *pl.col.ind-rep*. Associated effects in the variance analysis model are random and the analysis is normally performed by a procedure that takes into account these random effects (see [3], [19]).
- The introduction of factors *pl* and *col* is rendered indispensable here by the robot manipulation constraints. Nevertheless, the plate effect was shown to be negligible during the first trials, undoubtedly owing to the coupling of each treated specimen with a control specimen, and it is natural to think that the column effect, on the horizontally maintained plate, is even more negligible. In other words, the excellent reproducibility of the operations performed by the robot legitimately leads to the

Before sorting									After sorting											
	n		q		R		T		i		n		q		R		T		i	
	c	s	s	o	u	n	c	a	r		c	s	s	o	u	n	c	a	r	
p	o	o	o	u	u	g	c	t	p	p	o	o	o	u	u	g	c	t	p	
l	l	u	u	g	c	t	p			l	l	u	u	g	c	t			l	
	*	*							*		*									*
1	0	2	0	0	0	0	0	0	1	1	2	0	1	1	1	0	0	0	0	0
2	3	0	0	0	0	0	1	1	0	2	2	0	1	1	0	0	0	0	0	1
3	0	0	1	0	0	0	0	0	0	3	2	1	0	0	1	0	0	0	0	0
4	3	2	1	0	0	1	1	1	1	4	2	1	0	0	0	0	0	0	0	1
5	0	3	0	1	0	0	0	0	1	5	2	2	1	0	0	0	0	0	0	0
6	3	3	0	1	0	1	1	1	0	6	2	2	1	0	1	0	0	0	0	1
7	0	1	1	1	0	0	0	0	1	7	2	3	0	1	0	0	0	0	0	0
8	3	1	1	1	0	1	1	1	0	8	2	3	0	1	1	0	0	0	0	1
9	0	2	0	0	1	0	0	0	0	9	3	0	0	0	0	1	1	1	0	0
10	3	0	0	0	1	1	1	1	1	10	3	0	0	0	1	1	1	1	1	1
11	0	0	1	0	1	0	0	0	1	11	3	1	1	1	0	1	1	1	0	0
12	3	2	1	0	1	1	1	1	0	12	3	1	1	1	1	1	1	1	1	1
13	0	3	0	1	1	0	0	0	0	13	3	2	1	0	1	1	1	1	0	0
14	3	3	0	1	1	1	1	1	1	14	3	2	1	0	0	1	1	1	1	1
15	0	1	1	1	1	0	0	0	0	15	3	3	0	1	0	1	1	1	0	0
16	3	1	1	1	1	1	1	1	1	16	3	3	0	1	1	1	1	1	1	1
17	2	1	0	0	0	0	0	0	1	17	4	0	1	1	0	0	1	0	1	0
18	5	2	0	0	0	1	0	0	1	18	4	0	1	1	1	0	1	0	1	1
19	4	1	0	0	0	0	1	1	1	19	4	1	0	0	1	0	1	0	1	0
20	1	2	0	0	0	1	1	1	1	20	4	1	0	0	0	0	1	1	1	1
21	2	2	1	0	0	0	0	0	0	21	4	2	1	0	1	0	1	0	1	0
22	5	3	1	0	0	1	0	0	0	22	4	2	1	0	0	0	0	1	1	1
23	4	2	1	0	0	0	1	1	1	23	4	3	0	1	1	0	1	0	1	0
24	1	1	1	0	0	1	1	0	0	24	4	3	0	1	0	0	1	1	1	1
25	2	3	0	1	0	0	0	0	0	25	5	0	0	1	0	1	0	0	0	0
26	5	0	0	1	0	1	0	0	0	26	5	0	0	1	1	1	0	1	0	1
27	4	3	0	1	0	0	1	1	1	27	5	1	1	1	0	1	0	1	0	0
28	1	3	0	1	0	1	1	1	1	28	5	1	1	1	1	1	0	1	0	1
29	2	0	1	1	0	0	0	0	1	29	5	2	0	0	1	1	0	0	0	0
30	5	1	1	1	0	1	0	0	0	30	5	2	0	0	0	1	0	1	0	1
31	4	0	1	1	0	0	1	0	0	31	5	3	1	0	0	1	0	0	0	0
32	1	0	1	1	0	1	1	0	0	32	5	3	1	0	1	1	0	1	0	1
33	2	1	0	0	1	0	0	0	0	33	0	0	1	0	0	0	0	0	0	0
34	5	2	0	0	1	1	0	0	0	34	0	0	1	0	1	0	0	0	0	1
35	4	1	0	0	1	0	1	0	0	35	0	1	1	1	1	0	0	0	0	0
36	1	2	0	0	1	1	1	0	0	36	0	1	1	1	0	0	0	0	1	1
37	2	2	1	0	1	0	0	0	1	37	0	2	0	0	1	0	0	0	0	0
38	5	3	1	0	1	1	0	0	1	38	0	2	0	0	0	0	0	0	0	1
39	4	2	1	0	1	0	1	0	0	39	0	3	0	1	1	0	0	0	0	0
40	1	1	1	0	1	1	1	1	1	40	0	3	0	1	0	0	0	0	1	1
41	2	3	0	1	1	0	0	0	1	41	1	0	1	1	0	1	0	1	1	0
42	5	0	0	1	1	1	0	0	1	42	1	0	1	1	1	1	1	1	1	1
43	4	3	0	1	1	0	1	0	0	43	1	1	1	0	0	1	1	1	0	0
44	1	3	0	1	1	1	1	0	0	44	1	1	1	0	1	1	1	1	1	1
45	2	0	1	1	1	0	0	0	0	45	1	2	0	0	1	1	1	1	0	0
46	5	1	1	1	1	1	0	0	1	46	1	2	0	0	0	1	1	1	1	1
47	4	0	1	1	1	0	1	1	1	47	1	3	0	1	1	1	1	1	0	0
48	1	0	1	1	1	1	1	1	1	48	1	3	0	1	0	1	1	1	1	1

Table 10: ROBOT1 design randomized, before and after sorting, edited by *edit nb*.

Before sorting								After sorting									
pl	col	n-soil	q-soil	Rough	conc	T-act	ind-rep	pl	col	n-soil	q-soil	Rough	conc	T-act	ind-rep		
6	4	2	2	2	2	2	2	6	4	2	2	2	2	2	2		
1	4	2	curd	10mg	0.25	1%	15mn	1	1	0	0	St-Paul	100mg	0.73	1%	15mn	0
2	1	0	curd	10mg	0.25	3%	30mn	0	2	0	0	St-Paul	100mg	0.25	1%	15mn	1
3	4	0	St-Paul	10mg	0.25	1%	15mn	0	3	0	1	curd	10mg	0.73	1%	15mn	0
4	1	2	St-Paul	10mg	0.25	3%	30mn	1	4	0	1	curd	10mg	0.25	1%	15mn	1
5	4	3	curd	100mg	0.25	1%	15mn	1	5	0	2	St-Paul	10mg	0.25	1%	15mn	0
6	1	3	curd	100mg	0.25	3%	30mn	0	6	0	2	St-Paul	10mg	0.73	1%	15mn	1
7	4	1	St-Paul	100mg	0.25	1%	15mn	1	7	0	3	curd	100mg	0.25	1%	15mn	0
8	1	1	St-Paul	100mg	0.25	3%	30mn	0	8	0	3	curd	100mg	0.73	1%	15mn	1
9	4	2	curd	10mg	0.73	1%	15mn	0	9	1	0	curd	10mg	0.25	3%	30mn	0
10	1	0	curd	10mg	0.73	3%	30mn	1	10	1	0	curd	10mg	0.73	3%	30mn	1
11	4	0	St-Paul	10mg	0.73	1%	15mn	1	11	1	1	St-Paul	100mg	0.25	3%	30mn	0
12	1	2	St-Paul	10mg	0.73	3%	30mn	0	12	1	1	St-Paul	100mg	0.73	3%	30mn	1
13	4	3	curd	100mg	0.73	1%	15mn	0	13	1	2	St-Paul	10mg	0.73	3%	30mn	0
14	1	3	curd	100mg	0.73	3%	30mn	1	14	1	2	St-Paul	10mg	0.25	3%	30mn	1
15	4	1	St-Paul	100mg	0.73	1%	15mn	0	15	1	3	curd	100mg	0.25	3%	30mn	0
16	1	1	St-Paul	100mg	0.73	3%	30mn	1	16	1	3	curd	100mg	0.73	3%	30mn	1
17	0	1	curd	10mg	0.25	1%	15mn	1	17	2	0	St-Paul	100mg	0.25	1%	30mn	0
18	3	2	curd	10mg	0.25	3%	15mn	1	18	2	0	St-Paul	100mg	0.73	1%	30mn	1
19	2	1	curd	10mg	0.25	1%	30mn	1	19	2	1	curd	10mg	0.73	1%	30mn	0
20	5	2	curd	10mg	0.25	3%	30mn	1	20	2	1	curd	10mg	0.25	1%	30mn	1
21	0	2	St-Paul	10mg	0.25	1%	15mn	0	21	2	2	St-Paul	10mg	0.73	1%	30mn	0
22	3	3	St-Paul	10mg	0.25	3%	15mn	0	22	2	2	St-Paul	10mg	0.25	1%	30mn	1
23	2	2	St-Paul	10mg	0.25	1%	30mn	1	23	2	3	curd	100mg	0.73	1%	30mn	0
24	5	1	St-Paul	10mg	0.25	3%	30mn	0	24	2	3	curd	100mg	0.25	1%	30mn	1
25	0	3	curd	100mg	0.25	1%	15mn	0	25	3	0	curd	100mg	0.25	3%	15mn	0
26	3	0	curd	100mg	0.25	3%	15mn	0	26	3	0	curd	100mg	0.73	3%	15mn	1
27	2	3	curd	100mg	0.25	1%	30mn	1	27	3	1	St-Paul	100mg	0.25	3%	15mn	0
28	5	3	curd	100mg	0.25	3%	30mn	1	28	3	1	St-Paul	100mg	0.73	3%	15mn	1
29	0	0	St-Paul	100mg	0.25	1%	15mn	1	29	3	2	curd	10mg	0.73	3%	15mn	0
30	3	1	St-Paul	100mg	0.25	3%	15mn	0	30	3	2	curd	10mg	0.25	3%	15mn	1
31	2	0	St-Paul	100mg	0.25	1%	30mn	0	31	3	3	St-Paul	10mg	0.25	3%	15mn	0
32	5	0	St-Paul	100mg	0.25	3%	30mn	0	32	3	3	St-Paul	10mg	0.73	3%	15mn	1
33	0	1	curd	10mg	0.73	1%	15mn	0	33	4	0	St-Paul	10mg	0.25	1%	15mn	0
34	3	2	curd	10mg	0.73	3%	15mn	0	34	4	0	St-Paul	10mg	0.73	1%	15mn	1
35	2	1	curd	10mg	0.73	1%	30mn	0	35	4	1	St-Paul	100mg	0.73	1%	15mn	0
36	5	2	curd	10mg	0.73	3%	30mn	0	36	4	1	St-Paul	100mg	0.25	1%	15mn	1
37	0	2	St-Paul	10mg	0.73	1%	15mn	1	37	4	2	curd	10mg	0.73	1%	15mn	0
38	3	3	St-Paul	10mg	0.73	3%	15mn	1	38	4	2	curd	10mg	0.25	1%	15mn	1
39	2	2	St-Paul	10mg	0.73	1%	30mn	0	39	4	3	curd	100mg	0.73	1%	15mn	0
40	5	1	St-Paul	10mg	0.73	3%	30mn	1	40	4	3	curd	100mg	0.25	1%	15mn	1
41	0	3	curd	100mg	0.73	1%	15mn	1	41	5	0	St-Paul	100mg	0.25	3%	30mn	0
42	3	0	curd	100mg	0.73	3%	15mn	1	42	5	0	St-Paul	100mg	0.73	3%	30mn	1
43	2	3	curd	100mg	0.73	1%	30mn	0	43	5	1	St-Paul	10mg	0.25	3%	30mn	0
44	5	3	curd	100mg	0.73	3%	30mn	0	44	5	1	St-Paul	10mg	0.73	3%	30mn	1
45	0	0	St-Paul	100mg	0.73	1%	15mn	0	45	5	2	curd	10mg	0.73	3%	30mn	0
46	3	1	St-Paul	100mg	0.73	3%	15mn	1	46	5	2	curd	10mg	0.25	3%	30mn	1
47	2	0	St-Paul	100mg	0.73	1%	30mn	1	47	5	3	curd	100mg	0.73	3%	30mn	0
48	5	0	St-Paul	100mg	0.73	3%	30mn	1	48	5	3	curd	100mg	0.25	3%	30mn	1

Table 11: Randomized ROBOT1 design, before and after sorting. Editing by *edition*

assumption that the variability between two different column units is similar to that between the units of the same column. In these circumstances, it is permissible not to take into account the column effect during the analysis.

3.2 Designs for a plate

With a view to implementing the designs described below, removable watertight partitions are placed to separate either the columns or rows of the plate. Subsequently, treatments may be adjusted from one column to the next, at each stage of the experiment.

Moreover, soiling takes place in two steps. At the end of each step, 8 specimens *actives* are thus obtained together with the 8 associated control specimens. In the following stages of the experiment, cleaning and disinfection, the $16 = 2 \times 8$ active specimens are laid out simultaneously on the 16 parts of the plate.

With 16 units, it is possible to study up to five 2-level factors in resolution 5, and up to 8 in resolution 4. For an intermediate number such as 6 or 7, it is impossible to achieve a resolution better than 4. More specifically, if the model includes all the main effects and interactions of two factors, it is impossible to estimate, in addition to the main effects, even a single 2-factor interaction.

It might be inferred from this that it is always preferable to use 8 rather than 7 or 6 factors, but that is incorrect since the size of confounded sets of interactions increases with the number of factors (table 12). And if the test relating to one of these sets is significant, the interpretation is therefore more intricate if the number of factors is higher (see [19] for an example of interpretation of this type of design).

basic factors A, B, C, D		defined factors $E = ABC, F = ABD, G = ACD, H = BCD$	
Confounding between interactions			
with the 6 factors A, B, C, D, E, F	with the 7 factors A, B, C, D, E, F, G	with the 8 factors A, B, C, D, E, F, G, H	
$AB; CE; DF$	$AB; DF; CE$	$AB; DF; GH; CE$	
$AC; BE$	$AC; DG; BE$	$AC; FH; DG; BE$	
$BC; AE$	$BC; FG; AE$	$BC; DH; FG; AE$	
$AD; BF$	$AD; CG; BF$	$AD; EH; CG; BF$	
$BD; AF$	$BD; AF; EG$	$BD; EG; AF; CH$	
$CD; EF$	$CD; AG; EF$	$CD; EF; AG; BH$	
$DE; CF$	$BG; CF; DE$	$BG; CF; AH; DE$	

Table 12: Designs of resolution 4 for 16 units and 6 to 8 factors

Furthermore, if certain interactions are assumed to be negligible, or if the estimation of certain main effects which are already known is not required, it becomes possible to estimate certain interactions. In this case, the number of factors in the design, 6, 7 or 8, can have an essential impact.

The above considerations reveal the type of set-up which can be sought to implement when conducting the experiment with only one plate. In practice, it is necessary to take into account the constraints imposed by robot manipulation. The two following examples show that if the column and row effects are neglected, adaptation to constraints may be achieved without any additional reduction of the number of factors studied.

3.2.1 Design of resolution 4 for 8 factors

In this example, the parameters to be entered into the program input, together with the key matrix obtained in the output, appear in table 13. The format of this table does not match that of the input screens, but rather the summary table that appears in the first results output file or in the file obtained by option *Content of .REG files* in the general menu (table 53).

In order to define this design, the plate is divided into two macro-columns of two columns (*col1*, *col2*) and two macro-rows of two rows (*row1*, *row2*) as indicated in figure 6.

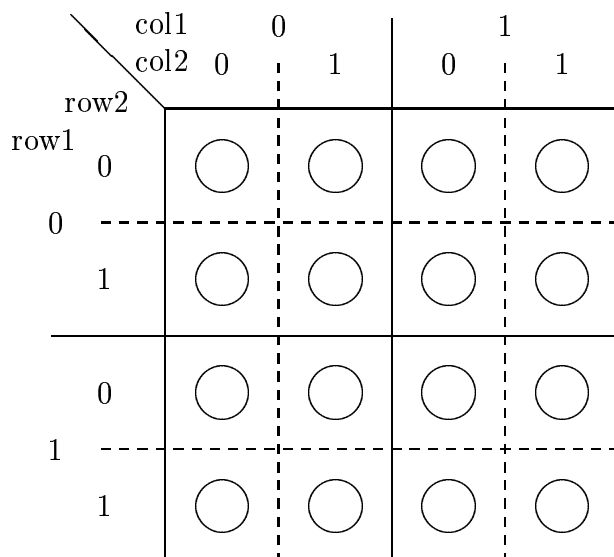


Figure 6: Definition of block systems (*col1*, *col2*, *row1*, *row2*)

In each macro-row, at the *first soiling*, the active specimens are laid out along one of the rows (*row2*= 0) while the controls are laid out along the other (*row2*= 1). The roles of the two rows are switched at the *second soiling* (*row2*= 0: controls, *row2*= 1: active test specimens). In the subsequent stages, each of the active specimens is replaced in the position occupied during soiling.

To facilitate manipulations, soiling is performed column by column and cleaning is performed row by row. Soiling is thus prevented from differing within the same column. The nature of the soiling (*n-soil*) and its bacterial concentration (*c-bact*) must thus be identical for the two active specimens soiled simultaneously. Subsequently, the levels of these two factors are defined from the pseudofactor levels *col1*, *col2*, *row2*, which is indicated in the first two rows of the hierarchies field.

Similarly, concentration (*conc*) and duration of action (*T-act*) of the cleaning prod-

name	:	ROBPL1R4.REG
nb. of units	:	16
selection of basic factors (which define the unit)	:	user
factor decomposition type (into pseudofactors)	:	maximum
Backtrack search - limit. time	:	10 mn
- max. nb. sol.	:	1
- random link	:	8765869
Inclusion of factors in the ineligible set	:	yes
Comment		
One plate subjected to two soilings, resolution 4		

Basic fact.			Added factors				Model parts
fac.	lev. nb.	block	fac.	lev. nb.	lev. type	levels	
row1	2	←	n-soil	2	lit.	curd	1 p:n-soil+q-soil+c-bact+T-act +conc+brush+rough+nat
row2	2	←				St-Paul	
col1	2	←	q-soil	2	lit.	10mg	Models
col2	2	←				100mg	1 row2+p.p 2 col1.col2.row2+col1.row1.row2
			c-bact	2	lit.	3%	Part to be estimated
						6%	1 p 2 rough+nat
			T-act	2	lit.	15mn	Hierarchies
						30mn	1 n-soil: col1 col2 row2 2 c-bact: col1 col2 row2 3 T-act: row1 row2 4 conc: row1 row2 5 brush: row1 row2 col1
			conc	2	lit.	1%	
						3%	
			brush	2	lit.	strong	
						weak	
			Rough	2	num.	0.25	
						0.75	
			nat	2	num.		

Definition of the design									
key matrix								defining relations	
	n-soil	q-soil	c-bact	T-act	conc	brush	rough	nat	
row1	0	0	0	1	1	0	1	1	n-soil = col2
row2	0	0	1	0	1	1	1	0	q-soil = col1
col1	0	1	0	0	0	1	1	1	c-bact = row2 col2
col2	1	0	1	0	0	0	1	1	T-act = row1
									conc = row1 row2
									brush = row2 col1
									rough = row1 row2 col1 col2
									nat = row1 col1 col2

Table 13: ROBPL1R4 design for 1 plate, 8 treatment factors

uct can only be modified on the same line. The levels of these factors are defined from *row1* and *row2*, which is also indicated in the hierarchies field.

In this case, the possibility is recognized that the weight on the robot arm may be changed in the middle of the column, to vary the quantity of soiling *q-soil*. Therefore, no hierarchical constraint is required to be taken into account for this factor.

The intensity of brushing *brush* is equally modified by adding a weight on the robot arm. To avoid too frequent changes, this modification is only authorized every two units, that is to say, only in the middle and at the end of each row. In order to take this constraint into account, the last row of the hierarchies field is introduced which makes the level of *brush* dependent on the row (*row1*, *row2*) and the macro-column (*col1*).

The main query made is defined by the pair *model—part to be estimated* number 1. Development of the term *p.p* in model 1 provides all the main effects and interactions between two of the 8 treatment factors. The part to be estimated (*p*) in the framework of this model contains all the main effects. The resulting design, provided by its key matrix and its defining relations at the bottom of table 13, is thus of resolution 4. Moreover, the inclusion, in model 1, of factor *row2* relating to the soiling number provides the possibility, even in the presence of an additive soiling effect, of ensuring that all the main treatment effects are estimable.

In contrast, the other column or row factors *col1*, *col2*, *row1* are not taken into account in this model 1, for the simple reason that the hierarchical constraints do not enable this. Thus if the model includes the term *row1.row2*, there can be no solution since *T-act* and *conc* are constant in each row.

In the framework of a model including row and column effects, it is thus impossible to estimate all the main effects. Nevertheless, it can be ensured that some of these effects are estimable. For instance in this example, by adding the pair *model—part to be estimated* number 2, it can be ensured that the main effects roughness and nature of the material making up the specimen (*rough*, *nat*) are estimable, even if the model includes, in addition to the row and column effects, the interactions *column×soiling* (*col1.col2.row2*) and *macrocolumn×row* (*col1.row1.row2*). In the resulting set-up, two active specimens located in the same half-row differ both in terms of roughness and nature, and this also applies to two active specimens that are soiled simultaneously in the same column.

Randomization of the design must of course be consistent with the row and column structure, but also the macro-column and macro-row structure, to avoid inappropriate weight changes on the robot arm, during soiling or cleaning. Ad-hoc randomization is achieved by using *col1+col1.col2+row1+row1.row2* as the randomization model. This formula indicates that randomization is defined by:

- a random permutation of the macro-columns (*col1*),
- a random permutation of the macro-rows (*row1*),
- for each of the macro-columns, a random permutation of the columns of which it consists (*col2* for *col1* fixed),

OUTPUT	COMMENT
Class 0, pseudofactors <i>col1</i>]0)= , associated pseudofactors: function fi : 1 0	Randomization of macro-columns No nesting pseudofactors permutation : 0 \mapsto 1, 1 \mapsto 0
Class 1, pseudofactors <i>row1</i>]1)= , associated pseudofactors: function fi : 1 0	Randomization of macro-rows No nesting pseudofactors permutation : 0 \mapsto 1, 1 \mapsto 0
Class 2, pseudofactors <i>col2</i>]2)=0 , associated pseudofactors: <i>col1</i>	randomization of columns in each macro-column
function fi : 0 0 1 1 1 0	permutation macro-column 0 : 0 \mapsto 0, 1 \mapsto 1 macro-column 1 : 0 \mapsto 1, 1 \mapsto 0
Class 3, pseudofactors <i>row2</i>]3)=1 , associated pseudofactors: <i>row1</i>	randomization of rows in each macro-row
function fi : 0 0 1 1 0 1	permutation macro-row 0 : 0 \mapsto 0, 1 \mapsto 1 macro-row 1 : 0 \mapsto 0, 1 \mapsto 1

Table 14: Randomization of the ROBPL1R4.PS design (intermediate outputs)

- for each of the macro-rows, a random permutation of the two rows of which it consists (*row2* for *row1* fixed).

Random column permutations are conducted independently in the two macro-columns. Likewise, row permutations are conducted independently in the two macro-rows. An explanation of the chosen permutations can be obtained (table 14) by requesting the intermediate printouts in screen 5 (fig. 9) through option *initialisation* in the general menu.

What purpose does this randomization serve? Past experiments seem to show that the use of controls makes the effect *position of the test specimen on the plate* negligible. There is, however, no certainty that this is always the case and prudence demands that the systematic use of the very regular design obtained prior to randomization be avoided.

In principle, the theoretical study of this type of randomization leads to selecting a statistical analysis model which includes all the block effects satisfying hierarchies, that

model : $col1.col2.row1.row2+p.p$

[row2]; n-soil c-bact ; rough nat ; q-soil brush ; T-act conc ;
 [col2]; n-soil ;
 [row2 col2]; c-bact ;
 [row1]; T-act ;
 [row1 row2]; conc ;
 [row1 col2]; q-soil nat ; n-soil T-act ; brush rough ; c-bact conc ;
 [row1 row2 col2]; q-soil rough ; c-bact T-act ; brush nat ; n-soil conc ;
 [col1]; q-soil ;
 [row2 col1]; brush ;
 [col1 col2]; n-soil q-soil ; T-act nat ; c-bact brush ; conc rough ;
 [row2 col1 col2]; q-soil c-bact ; T-act rough ; n-soil brush ; conc nat ;
 [row1 col1]; n-soil nat ; c-bact rough ; q-soil T-act ; conc brush ;
 [row1 row2 col1]; c-bact nat ; n-soil rough ; T-act brush ; q-soil conc ;
 [row1 col1 col2]; nat ;
 [row1 row2 col1 col2]; rough ;

Table 15: Set of aliased effects in design ROBPL1R4

is to say, that never dissociate column $col2$ from macro-column $col1$ and, similarly, row $row2$ from macro-row $row1$. The terms of this model:

$col1; row1; row1.col1; col2.col1; col2.col1.row1; row2.row1; row2.row1.col1; row2.row1.col2.col1$

are the *ancestral terms*. The program automatically infers these from the randomization model and lists them in the randomization module output file. Randomization makes these block effects random and, to be entirely accurate, the analysis must take this into account to test each treatment effect in the appropriate “*strata*”.

In this example, each block effect is confounded with one or several treatment effects, such as indicated in table 15, a table obtained through the study of aliases with model $col1.col2.row1.row2+p.p$. It is therefore out of the question to perform the analysis by the decomposition into strata mentioned above. For the purpose of the analysis, we have to rely on the assumption that there is no effect of position on the plate. Neither are there, in fact, any residual degrees of freedom which enable estimation of error variance. Therefore, the analysis relies on the assumption that some of the linear combinations of treatment effects appearing in table 15 are equal to zero, and the others must be detected by a procedure such as those described in [17] or [19].

3.2.2 Resolution 5 design for 5 factors

Table 16 describes the input parameters required for a design of resolution 5 for 5 factors. The factor intensity of brushing is not studied in this design, therefore, it is unnecessary to decompose the columns into two macro-columns as in the previous example.

The main query is defined here by the pair *model—part to be estimated* 1, which indicates that all the terms in model $p.p$ are sought to be estimated, including the main effects and interactions of two factors.

It is impossible to estimate the 16 parameters of $p.p$ in a model that also includes a block effect such as soiling effect $row2$. In contrast, as in the previous example, it is

possible to ensure that all the main effects are estimable in a model including soiling effect (*row2*) and that roughness is also estimable within columns, that is to say, in the presence of a term *col* in the model. The latter two constraints relate to the pairs *model—part to be estimated* 2 and 3. The substitution of *col.row2* for *col* in pair 3 would produce the following diagnosis, which proves that it is not possible to impose the same constraint on roughness as in the previous example:

FAILURE OF THE BACKTRACK SEARCH

Search terminated at factor rough

Order of introduction of pseudofactors :

row1	row2	col_1	col_2	n-soil	c-bact	T-act	conc	rough
2	2	2	2	2	2	2	2	2
								*

The solution obtained is entered at the bottom of table 16 and table 17 specifies confounding with block effects obtained through the study of aliases with model *col.row1.row2+p.p*. There are no degrees of freedom to estimate residual variance, therefore statistical analysis must be based on a method of detecting influencing effects similar to that in the previous example.

3.3 Designs for two plates

We know that with 32 units, it is possible to study up to six 2-level factors in resolution 5 and up to 16 in resolution 4.

If one of the studied factors is qualitative with 4 levels, as the others still have 2 levels, the situation is quite different. For a resolution of 5, there may be up to four 2-level factors in addition to the 4-level factor. For a resolution of 4, up to seven 2-level factors can be introduced.

A maximum of 7 is easily obtained by the search defined in table 18. The result of this search reveals the impossibility of going beyond the 7th factor.

This search introduces, as basic factors, factor *A* with 4 levels and three other factors with 2 levels. It may be proved simply that this choice is not restrictive by using the following result: if factors cannot be chosen as basic factors, a defining relation exists between them. Thus if neither of the two sets $\{A, B, C, D\}$, $\{A, B, C, E\}$ can be used as a basic set, two relations of the form $A_1^\alpha A_2^\beta BCD = 1$, $A_1^\gamma A_2^\delta BCE = 1$ may be formed. Nevertheless, multiplying these relations gives rise to a relation between the three factors *A*, *D*, *E* which cannot exist in resolution 4.

In resolution 5, the fact that it is impossible to go beyond four 2-level factors more simply results from an elementary calculation of the number of *degrees of freedom*. With five 2-level factors, not only would the constant have to be estimated, but also the 3 + 5 parameters associated with the main effects and the $3 \times 5 + 5 \times 4/2 = 25$ parameters associated with the interactions, thus amounting to a total of 34 parameters, which exceeds the number of experimental units.

name	:	ROBPL1R5.REG
nb. of units	:	16
Selection of basic factors (which define the unit)	:	user
factor decomposition type (into pseudofactors)	:	maximum
Backtrack search - limit time	:	10 mn
- max. nb. sol.	:	1
- random link	:	876986
Inclusion of factors in the ineligible set	:	yes
Comment		
1 plate with two soilings, resolution 5		

Basic factors			Factors to be defined				Model parts	
fac.	nb.	b	fac.	nb.	type	niveaux	1 p:n-soil+c-bact+T-act+conc+rough	
	niv.	l		niv.	niv.		Models	
row1	2	←	n-soil	2	lit.	curd	1 p.p	
row2	2	←				St-Paul	2 row2	
col	4	←	c-bact	2	lit.	3%	3 col	
						6%	Parts to be estimated	
			T-act	2	lit.	15mn	1 p p	
						30mn	2 p	
			conc	2	lit.	1%	3 rough	
						3%	Hierarchies	
			rough	2	num.	0.25	1 n-soil: row2 col	
						0.75	2 c-bact: row2 col	
							3 T-act: row1 row2	
							4 conc : row1 row2	

Definition of the design						
key matrix						defining relations
	n-soil	c-bact	T-act	conc	rough	
row1	0	0	1	1	0	n-soil = row2 col ₁ col ₂
row2	1	1	1	0	1	c-bact = row2 col ₁
col ₁	1	1	0	0	0	T-act = row1 row2
col ₂	1	0	0	0	1	conc = row1
						rough = row2 col ₂

Table 16: ROBPL1R5 design for 1 plate, 5 treatment factors

The indexed pseudofactors (col_1 , col_2) are those which result from the automatic decomposition of a factor and are noted with in the program.

model : col.row1.row2 + p.p

[col₁]; n-soil rough ;
 [row2]; T-act conc ;
 [row2 col₁]; c-bact ;
 [col₂]; n-soil c-bact ;
 [col₁ col₂]; c-bact rough ;
 [row2 col₂]; rough ;
 [row2 col₁ col₂]; n-soil ;
 [row1]; conc ;
 [row1 col₁]; c-bact T-act ;
 [row1 row2]; T-act ;
 [row1 row2 col₁]; c-bact conc ;
 [row1 col₂]; T-act rough ;
 [row1 col₁ col₂]; n-soil T-act ;
 [row1 row2 col₂]; conc rough ;
 [row1 row2 col₁ col₂]; n-soil conc ;

Table 17: Confounding with the block effects in ROBPL1R5

name	:	TRIAL
nb. of units	:	32
Selection of basic factors (which define the unit)	:	user
factor decomposition type (into pseudofactors)	:	maximum
Backtrack search - limit time	:	10 mn
- max. nb. sol.	:	1
- random link	:	0
Inclusion of factors in the ineligible set	:	yes

Basic factors		Added factors		Model parts
fac.	nb. niv.	fac.	nb. niv.	
A	4	E	2	1 P:A+B+C+D+E+F+G+H+I+J+K+L
B	2	F	2	
C	2	G	2	1 P.P
D	2	H	2	
		I	2	1 P
		J	2	
		K	2	
		L	2	

FAILURE OF THE BACKTRACK SEARCH

Search terminated at factor I
 Order of introduction of pseudofactors :
 A1 A2 B C D E F G H I J K L
 2 2 2 2 2 2 2 2 2 2 2 2
 *

Table 18: Search for the maximum number of factors in a size 32 fraction of a 4×2^n

If the only 4-level factor is quantitative, the situation is different yet. In this case, for the purpose of the analysis we will refer to [17], [7] and to paragraph 4 relating to designs for combinations of 2- and 4-level factors.

In the case of the robot, the following examples illustrate the above cases.

3.3.1 Resolution 5 fraction $2^6/2$

Table 19 provides the input parameters for such a design and the solution in the form of a key matrix.

Estimation of the plate effect is required (pair *model — part to be estimated* 1). It is also ensured that all the main effects are estimable, including in the presence of a soiling effect (pair 2) and that roughness varies within columns when both specimens are soiled simultaneously (pair 3). Hierarchical constraints are similar in nature to those in the designs for a plate.

The obtained design thus permits estimation of the constant, the plate effect, the 6 main effects and 15 two-factor interactions, on the assumption that there are no interactions of three factors or more. For the estimation of residual variance, it leaves $9 = 32 - (1 + 1 + 6 + 15)$ degrees of freedom, which correspond to the unaliased block effects different from pl in table 20 obtained through the study of aliases for model $pl.col.row1.row2 + p.p$.

3.3.2 A $2^8/8$ fraction of resolution 4

Table 21 provides the parameters of the search. Twenty different solutions are required with a non-zero random link. In this case, the program restarts for each search by randomly reordering the set of possible choices for each column of the key matrix to be defined. Clearly different results may thus be obtained without conducting an exhaustive search.

In order to compare solutions, the option *study of aliases* in the general menu is used with model $p.p$. Table 22 provides the outputs for solutions 3, 7, 9. These outputs in fact illustrate the three types of results obtained through the study of aliases for the twenty solutions.

The first kind of solution represented by solution 3 provides 7 sets of aliased treatment effects, one of which consists of 3 two-factor interactions and the other 6 consisting of only two interactions. It therefore leads to 15 aliased interactions and $13 = C_8^2 - 15$ unaliased interactions. This type of design thus enables (orthogonal) estimation of 8 main effects, 13 isolated interactions and 7 linear combinations of interactions. The presence of pl in part 1 to be estimated also makes it possible to ensure that the plate effect is estimable. Following estimation of these $29 = 8 + 13 + 7 + 1$ effects and of the constant, only $2 = 32 - 30$ degrees of freedom remain to estimate residual variance – degrees of freedom which correspond to the two unaliased block effects different from pl obtained by analysis of aliases in model $pl.col1.col2.row1.row2 + p.p$ (bottom of table 22). This low

name	:	ROBPL2R5
nb. of units	:	32
Selection of basic factors (which define the unit)	:	user
factor decomposition type (into pseudofactors)	:	maximum
Backtrack search - limit time	:	10 mn
- max. nb. sol.	:	1
- random link	:	8765869
Inclusion of factors in the ineligible set	:	oui
Comment		
Two plates subjected to soiling in two steps, resolution 5		

Basic factors			Added factors		Model parts	
fac.	lev. nb.	block	fac.	lev. nb.		
pl	2	←	n-soil	2	1 p:n-soil+q-soil+c-bact+T-act+conc+rough	
row1	2	←	q-soil	2	Models	
row2	2	←	c-bact	2	1 pl+p.p	
col	4	←	T-act	2	2 pl.row2	
			conc	2	3 pl.col.row2	
			rough	2	Part to be estimated	
					1 pl + p.p	
					2 p	
					3 rough	
					Hierarchies	
					1 n-soil: col row2	
					2 c-bact: col row2	
					3 T-act: row1 row2	
					4 conc : row1 row2	

Design definition						
key matrix and defining relations						
	n-soil	q-soil	c-bact	T-act	conc	rough
pl	0	1	0	0	0	1
row1	0	1	0	1	1	1
row2	1	1	1	1	0	1
col ₁	0	0	1	0	0	1
col ₂	1	1	0	0	0	1
	n-soil	=	row2 col ₂			
	q-soil	=	pl row1 row2 col ₂			
	c-bact	=	row2 col ₁			
	T-act	=	row1 row2			
	conc	=	row1			
	rough	=	pl row1 row2 col ₁ col ₂			

Table 19: Design ROBPL2R5 for 2 plates, 6 treatment factors

```

[ col1 ]; q-soil rough ;
[ col1 col2 ]; n-soil c-bact ;
[ row2 ]; T-act conc ;
[ row2 col1 ]; c-bact ;
[ row2 col2 ]; n-soil ;
[ pl col2 ]; q-soil T-act ;
[ pl col1 col2 ]; T-act rough ;
[ pl row2 col2 ]; q-soil conc ;
[ pl row2 col1 col2 ]; conc rough ;
[ row1 ]; conc ;
[ row1 col1 ]; c-bact T-act ;
[ row1 col2 ]; n-soil T-act ;
[ row1 row2 ]; T-act ;
[ row1 row2 col1 ]; c-bact conc ;
[ row1 row2 col2 ]; n-soil conc ;
[ pl row1 col2 ]; c-bact rough ;
[ pl row1 col1 col2 ]; q-soil c-bact ;
[ pl row1 ]; n-soil q-soil ;
[ pl row1 col1 ]; n-soil rough ;
[ pl row1 row2 col2 ]; q-soil ;
[ pl row1 row2 col1 col2 ]; rough ;

```

list of unaliased block effects

```

col2 ; row2 col1 col2 ; pl ; pl col1 ; pl row2 ;
> pl row2 col1 ; row1 col1 col2 ; row1 row2 col1 col2 ;
> pl row1 row2 ; pl row1 row2 col1 ;

```

Table 20: Aliasing with block effects in ROBPL2R5

The sign > indicates a continuation of the same row.

name	:	ROBPL2R4
nb. of units	:	32
Selection of basic factors (which define the unit)	:	user
factor decomposition type (into pseudofactors)	:	maximum
Backtrack search - limit time	:	10 mn
- max. nb. sol.	:	20
- random link	:	208877454
Inclusion of factors in the ineligible set	:	oui
Comment		
2 plates subjected to soiling in two steps, 8 factors, resolution 4		

Basic factors			Added factors		Model parts
fac.	lev. nb.	block	fac.	lev. nb.	
pl	2	←	n-soil	2	1 p:n-soil+q-soil+c-bact+T-act +conc+brush+rough+nat
row1	2	←	q-soil	2	
row2	2	←	c-bact	2	Models
col1	2	←	T-act	2	1 pl+p.p
col2	2	←	conc	2	2 pl.row2
			brush	2	3 pl.col1.col2.row2
			rough	2	
			nat	2	Part to be estimated
					1 pl+p
					2 p
					3 rough+nat
					Hierarchies
					1 n-soil: pl col1 col2 row2
					2 c-bact: pl col1 col2 row2
					3 T-act: pl row1 row2
					4 conc : pl row1 row2
					5 brush: pl row1 row2 col1

Design definition									
key matrix									defining relations
	n-soil	q-soil	c-bact	T-act	conc	brush	rough	nat	
pl	0	0	0	1	0	0	1	1	n-soil = col2
row1	0	1	0	1	1	1	1	1	q-soil = row1 col1
row2	0	0	1	0	1	1	1	0	c-bact = row2 col1 col2
col1	0	1	1	0	0	1	0	1	T-act = pl row1
col2	1	0	1	0	0	0	1	1	conc = row1 row2
									brush = row1 row2 col1
									rough = pl row1 row2 col2
									nat = pl row1 col1 col2

Table 21: Design ROBPL2R4 for 2 plates, 8 treatment factors

Set of aliased treatment effects		
Solution 3, Random link : 798251298 rough nat ; n-soil c-bact ; q-soil conc ; conc rough ; q-soil nat ; conc nat ; q-soil rough ; c-bact conc ; n-soil q-soil ; n-soil conc ; q-soil c-bact ; n-soil nat ; c-bact rough ; n-soil rough ; c-bact nat ;	Solution 7, Random link : 539794919 q-soil rough ; T-act nat ; conc brush ; n-soil c-bact ; T-act rough ; q-soil nat ; q-soil T-act ; rough nat ; conc rough ; q-soil brush ; q-soil conc ; brush rough ; T-act conc ; brush nat ; conc nat ; T-act brush ; q-soil c-bact ; n-soil nat ; c-bact rough ; n-soil T-act ; n-soil q-soil ; c-bact nat ; n-soil rough ; c-bact T-act ;	Solution 9, Random link : 1636010972 brush nat ; n-soil T-act ; q-soil c-bact ; q-soil nat ; c-bact brush ; T-act conc ; q-soil brush ; c-bact nat ; n-soil conc ; q-soil T-act ; n-soil c-bact ; conc nat ; n-soil q-soil ; c-bact T-act ; conc brush ; n-soil brush ; T-act nat ; q-soil conc ; n-soil nat ; T-act brush ; c-bact conc ;
Treatment effects unaliased with other treatment effects		
Solution 3 n-soil ; conc brush ; T-act nat ; >c-bact ; q-soil brush ; T-act rough ; >q-soil T-act ; brush rough ; conc ; >brush nat ; T-act brush ; T-act ; >q-soil ; brush ; n-soil brush ; >T-act conc ; c-bact brush ; nat ; >n-soil T-act ; rough ; c-bact T-act ;	Solution 7 c-bact ; n-soil ; rough ; q-soil ; >T-act ; nat ; c-bact brush ; >conc ; brush ; c-bact conc ; >n-soil brush ; n-soil conc ;	Solution 9 n-soil ; T-act ; T-act rough ; >n-soil rough ; rough ; conc rough ; conc ; >c-bact ; q-soil ; q-soil rough ; >c-bact rough ; rough nat ; brush rough ; >brush ; nat ;
Block effects unaliased with a treatment effect		
Solution 3 pl ; row1 ; pl row1 row2 col1 ;	Solution 7 row2 ; pl row2 col2 ; col2 ; >row2 col1 col2 ; pl ; >pl row2 col1 ; pl row1 row2 col2 ; >pl row1 col1 col2 ;	Solution 9 row2 ; pl ; pl row1 ; >pl row1 col2 ; pl row2 col2 ; >row2 col1 col2 ; row1 row2 col1 ; >pl col1 col2 ; pl row1 col1 ;

Table 22: Aliasing in three typical resolution 4 solutions for a $2^8/8$

The sign > indicates a continuation of the same row.

number of degrees of freedom makes it necessary either to combine this estimation with a previously obtained estimation or to use a procedure which detects influencing factors such as that mentioned earlier.

The second kind of solution represented by solution 7 provides 11 sets of aliased treatment effects including two sets of 3 interactions and 9 sets of two interactions, that is to say, 24 aliased and 4 unaliased interactions. It thus allows to estimate the constant, the plate effect, the 8 main effects, 4 isolated interactions, 11 linear combinations of interactions and leaves $7 = 32 - (1 + 1 + 8 + 4 + 11)$ degrees of freedom to estimate the residual variance. These 7 degrees of freedom correspond to the unaliased block effects different from pl obtained by analysis of aliases in model $pl.col1.col2.row1.row2 + p.p$ (bottom of table 22).

Finally, the third kind of solution represented by solution 9 enables the estimation of 7 isolated interactions, 7 linear combinations of three interactions and leaves 8 degrees of freedom to estimate residual variance.

The first type of design makes it possible to estimate more interactions and is therefore preferable to the other two types of design, except probably in cases in which many effects are expected to be significant and in which the experiment is intended to provide a correct estimator of residual variance.

The specific choice of design within the first type of design is unimportant if the same importance is attached a priori to all two-factor interactions. For the purpose of the example, we selected solution 3, which corresponds to random link 798251298, whose key matrix and defining relations are provided at the bottom of table 21. The construction of the corresponding design is obtained by option *Construction from a previously obtained key matrix* in the general menu, in which the number of the selected solution is specified. This isolated solution may also be obtained again by conducting a search for only one solution with random link 798251298.

3.3.3 Fraction $4 \times 2^4/2$ of resolution 5

Table 23 provides the input parameters to obtain such a design and the solution obtained. The model contains the constant, the pl effect, the three parameters of the main effect of the 4-level qualitative effect $n-soil$, the 4 main effects of 2-level factors and their 6 interactions, the 12 interaction parameters between factor $n-soil$ and each of the other 4 factors. It thus contains a total of $27 = 1 + 1 + 3 + 4 + 6 + 12$ parameters and leaves $5 = 32 - 27$ degrees of freedom to estimate the error variance. These degrees of freedom correspond to the unaliased block effects different from pl appearing at the bottom of table 23. They were obtained by analysis of aliases in model $pl.col.row1.row2 + p.p$.

3.3.4 Design $4 \times 2^7/16$ of resolution 4

Before examining the adaptation of such a design to the robot, a search may be performed to find out which types of design of this form may be obtained. The analysis of aliases for the 20 solutions obtained by the search defined in table 24 reveals a single alias structure

name	:	ROP2F4R5
nb. of units	:	32
Selection of basic factors (which define the unit)	:	user
factor decomposition type (into pseudofactors)	:	maximum
Backtrack search - limit time	:	10 mn
- max. nb. sol.	:	1
- random link	:	6794539
Inclusion of factors in the ineligible set	:	oui
Comment		
Two plates subjected to soiling in two steps, resolution 5		
1 qualitative factor with 4 levels, 4 factors with 2 levels		

Basic factors			Added factors		Model parts	
fac.	nb.	b	fac.	lev.		
	niv.	l		nb.		
pl	2	←	n-soil	4	1 p:n-soil+c-bact+T-act+conc+rough	
row1	2	←	c-bact	2	Models	
row2	2	←	T-act	2	1 pl+p.p	
col	4	←	conc	2	2 pl.row2	
			rough	2	Part to be estimated	
					1 pl+p p	
					2 c-bact+T-act+conc+rough	
					Hierarchies	
					1 n-soil: pl col row2	
					2 c-bact: pl col row2	
					3 T-act: pl row1 row2	
					4 conc : pl row1 row2	

Design definition							
key matrix and defining relations							
	n-soil ₁	n-soil ₂	c-bact	T-act	conc	rough	
pl	0	0	1	1	0	0	n-soil ₁ = col ₁
row1	0	0	0	1	1	0	n-soil ₂ = row2 col ₁
row2	0	1	0	0	1	1	c-bact = pl col ₁ col ₂
col ₁	1	1	1	0	0	0	T-act = pl row1
col ₂	0	0	1	0	0	1	conc = row1 row2
							rough = row2 col ₂

list of unaliased block effects
pl ; pl col ₁ ; pl row1 col ₂ ; pl row1 col ₁ col ₂ ; row1 row2 col ₂ ; row1 row2 col ₁ col ₂ ;

Table 23: Design ROP2F4R5 for 2 plates, a $4 \times 2^4/2$ of resolution 5

and suggests that, allowing for a possible permutation of the 2-level factors and also of the three pseudofactors A_1 , A_2 , A_1A_2 , there is only one solution. Table 25 specifies the confounding for one of the solutions. It shows 18 unaliased effects and 13 sets of aliased interactions. Such a set-up does not leave any residual degree of freedom and does not enable estimation of a potential additional block effect.

name	:	ESSAI1
nb. of units	:	32
Selection of basic factors (which define the unit)	:	user
factor decomposition type (into pseudofactors)	:	maximum
Backtrack search - limit time	:	10 mn
- max. nb. sol.	:	20
- random link	:	456934
Inclusion of factors in the ineligible set	:	yes

Basic factors		Added factors		Model parts
fac.	lev. nb.	fac.	lev. nb.	1 P:A+B+C+D+E+F+G+H
A	4	E	2	Models
B	2	F	2	1 P.P
C	2	G	2	Part to be estimated
D	2	H	2	1 P

Table 24: Search for several different $4 \times 2^7/16$

Table 26 defines this type of design for the robot. Since it is impossible to estimate pl , it is precluded from being included in the part to be estimated.

Solution 4, Random link : 208449859 detailed list of sets of aliased effects in the model
$A_1 B ; E F ;$ $A_1 A_2 B ; D H ; C G ;$ $A_1 C ; E H ;$ $A_1 A_2 C ; D F ; B G ;$ $B C ; F H ; A_1 A_2 G ;$ $D E ; A_1 G ;$ $A_1 D ; E G ;$ $A_1 A_2 D ; B H ; C F ;$ $B D ; F G ; A_1 A_2 H ;$ $A_1 H ; C E ;$ $C D ; G H ; A_1 A_2 F ;$ $A_1 F ; B E ;$ $C H ; B F ; A_1 E ; D G ;$
list of unaliased effects
$; A_1 ; A_2 ; A_1 A_2 ; B ; A_2 B ; C ; A_2 C ; A_2 G ; G ;$ $>D ; A_2 D ; A_2 H ; H ; A_2 F ; F ; A_2 E ; A_1 A_2 E ; E ;$

Table 25: Alias structure in a $4 \times 2^7/16$ of resolution 4

name	:	ROP2F4R4
nb. of units	:	32
definition of the basic factors	:	user
(which define the unit)		
factor decomposition type	:	maximum
(into pseudofactors)		
Backtrack search - limit time	:	10 mn
- max. nb. sol.	:	1
- random link	:	777754354
Inclusion of factors in the ineligible set	:	yes
Commentaire		
Two plates subjected to soiling in two steps, resolution 4		
One 4-level qualitative factor, seven 2-level factors		

Basic factors			Added factors		Model parts
fac.	lev. nb.	block	fac.	lev. nb.	
pl	2	←	n-soil	4	1 p:n-soil+q-soil+c-bact+T-act+conc+brush+rough+nat
row1	2	←	q-soil	2	
row2	2	←	c-bact	2	Models
col1	2	←	T-act	2	1 pl+p.p
col2	2	←	conc	2	Parts to be estimated
			brush	2	1 p
			rough	2	Hierarchies
			nat	2	1 n-soil: pl col1 col2 row2
					2 c-bact: pl col1 col2 row2
					3 T-act: pl row1 row2
					4 conc : pl row1 row2
					5 brush: pl row1 row2 col1

Design definition										
key matrix										defining relations
	n-soil ₁	n-soil ₂	q-soil	c-bact	T-act	conc	brush	rough	nat	
pl	1	0	0	0	0	1	0	1	1	n-soil ₁ = pl row2 col1 col2
row1	0	0	1	0	1	1	1	0	0	n-soil ₂ = col1 col2
row2	1	0	0	1	1	1	1	0	1	q-soil = row1 col1
col1	1	1	1	1	0	0	1	0	0	c-bact = row2 col1 col2
col2	1	1	0	1	0	0	0	1	1	T-act = row1 row2
										conc = pl row1 row2
										brush = row1 row2 col1
										rough = pl col2
										nat = pl row2 col2

list of unaliased block effects

pl ; pl col₁ ; pl row1 col₂ ; pl row1 col₁ col₂ ; row1 row2 col₂ ; row1 row2 col₁ col₂ ;

Table 26: Design ROP2F4R4 for 2 plates, a $4 \times 2^8/32$ of resolution 4

4 Design for a combination of 2 and 4-level factors

4.1 Qualitative factors

4.1.1 Example

In a study on the effectiveness of cleaning and disinfection of surfaces, 16 factors likely to act were initially identified, including four important qualitative factors which are sought to be studied according to more than two modalities, such as the type of disinfection product.

Experiments aimed at comparing different treatments are conducted on samples of surfaces treated in blocks of 8. Factor *cleaning temperature* T , studied on 2 levels 4° et 20° , is necessarily constant for each block.

In order to determine the most influential factors, 64 treatments corresponding to 8 blocks may be tested as a first step. With a view to minimizing the number of trials, it is decided to study only two levels for factors other than the four already mentioned. As regards the latter, four levels are selected rather than three. This enables a broader range of treatments to be covered, and substantially increases possibilities of creating design fractions.

Initially, the blocks are ignored. The maximum number of 2-level factors which may be added to the four 4-level factors whilst limiting the resolution to 3 or 4 is sought, because resolution 5 is unattainable with these four 4-level factors.

There necessarily are defining relations linking these four factors because the size 64 design can only contain a fraction of these $256 = 4^4$ combinations of levels of these four factors.

Within seconds, an initial search for a design of resolution 4 finds relations which make it possible to define 4 two-level factors E, F, G, H in addition to the four 4-level factors A, B, C, D . The search for a 5th factor I has still not been completed after 5 mn and is abandoned (tab. 27).

Two possibilities arise for further study of factors : reducing the number of 4-level factors or limiting the resolution to 3.

4.1.2 Resolution 4 designs

A design of resolution 4 is a design in which all the main effects are estimable in a model which includes, alongside the constant and the main effects, all the two-factor interactions. Through suitable reparametrization, such as for instance that described in [21], the following result is easily demonstrated, in which X is the linear model matrix.

Proposition 4.1 *In a design of resolution 4, the columns X associated with the constant, the main effects and the interactions between a fixed factor and each of the other factors*

are independent.

This result was demonstrated by Margolin [22] by using the reparametrization associated with orthogonal polynomials. It provides a lower bound to the number N of units enabling the construction of a design of resolution 4 with predetermined factors: N must be greater than the number of independent columns provided by the proposal.

Thus in the case at hand, if there are n_4 four-level factors, n_2 two-level factors, the number of columns associated with the main effects is $n_2 + 3n_4$. If the determined factor has 4 levels, the number of columns associated with the interactions between this factor and each of the $n_2 + n_4 - 1$ others is $3(n_2 + 3(n_4 - 1))$. We should thus have

$$N \geq 1 + n_2 + 3n_4 + 3(n_2 + 3(n_4 - 1)) .$$

When N and n_4 are fixed, this formula provides the following upper bound for the number n_2 of two-level factors introducible in resolution 4 :

$$n_2 \leq \frac{N}{4} - 3n_4 + 2 . \quad (6)$$

In cases $\{n_4 = 1, N = 16k\}$ and $\{n_4 = 2, N = 32k\}$, it is known how to construct designs of resolution 4 with this maximum number of n_2 factors with 2 levels [22], [1]. These constructions, based on the Hadamard matrices, do not guarantee regularity and, consequently, simplicity of confounding between two-factor interactions, but they enable the development of designs with a number of units which is not a power of 2 (for instance $n_4 = 1$ and $N = 48$, or $n_4 = 2$, $N = 96$).

In contrast, for $n_4 = 3$, there is no known comparable general method and only one algorithm such as that of PLANOR enables the development of orthogonal designs with a substantial number of two-level factors.

The results obtained by PLANOR with $N = 64$ and n_4 included between 1 and 4 and $N = 32$ are summarized in table 27. This table specifies the basic factors used in each search.

The choices made for these basic factors are not restrictive. This is clear when the basic factors are the four-level factors A, B, C because in resolution 4 there cannot be any defining relation linking these three factors. When there are only two 4-level factors A and B , it is certainly possible to add C to them. Resolution 4 precludes any defining relation between these three factors and as a result the 32 combinations of their levels appear. If another 2-level factor could not be added to them, all the other factors would subsequently be defined from A, B, C , and the design would consist of two replications of the same 32 treatments, which must be avoided. Similar reasoning applies in cases in which there is only one 4-level factor.

The maximum number of 2-level factors given in this table 27 is to be compared with the upper bounds from (6) which are specified for n_4 included between 1 and 6 in table 28.

The maximum number of 2-level factors obtained within a reasonable time frame is slightly below the maximum provided in table 28 when $n_4 = 4$ or $n_4 = 3$. It is equal to this maximum in cases $n_4 = 2$ and $n_4 = 1$.

nb. of units	:	64
Selection of basic factors	:	user
factor decomposition type	:	maximum

Model parts	
PM : A + B + C + D + E + F + G + H + I + J + K + L + M + N + O + P + Q	
Model PM.PM	Part to be estimated PM

nb. of 4-lev. factors	maximum nb. of 2-lev. factors	basic factors	added factors after a 5 mn search
4	4	$A_1 A_2 B_1 B_2 C_1 C_2$	$D_1 D_2 E F G H \underset{\star}{I} J K L M N O P Q$
3	7	$A_1 A_2 B_1 B_2 C_1 C_2$	$D E F G H I J \underset{\star}{K} L M N O P Q$
2	12	$A_1 A_2 B_1 B_2 C D$	$E F G H I J K L M N \underset{\star}{O} P Q$
1	15	$A_1 A_2 B C D E$	$F G H I J K L M N O P \underset{\star}{Q}$

Table 27: Resolution 4 designs for a mixture of 4 and 2 levels qualitative factors

The asterisk indicates the factor which the program was attempting to define after searching for 5 mn. In general, this factor is obtained in a fraction of a minute. The number appearing in the second column is the number of 2-level factors on the left-hand side of \star , that is to say the maximum number which may be defined within a reasonable time frame

n_4	1	2	3	4	5	6
n_2 max	15	12	9	6	3	0

Table 28: Margolin upper bound for n_2 in a size 64 resolution 4 fraction of a $4^{n_4}2^{n_2}$

Resolution 4 provides correct estimates of the main effects, including in the presence of interactions. It therefore makes it possible to draw generally quite reliable conclusions. However, table 27 shows that obtaining this resolution requires substantially restricting the targets initially set with regard to the number of factors studied.

4.1.3 Resolution 3 designs giving a resolution 4 one by foldover

If the existence of a small number of really active factors is suspected without further specific indications, a good strategy can be to increase the number of factors studied by reducing the resolution to 3.

The maximum number of 2-level factors which may be added to the 4-level factors in resolution 3 is easy to find. The requirement is not to have a defining relation that links only two factors. For instance, if A, B, C, D are the four-level factors, E, F, \dots the two-level factors, there should be no relations such as $B_1 = A_1 A_2, E = A_1 A_2, E = F$. In other words, the elements $A_1, A_2, A_1 A_2, B_1, B_2, B_1 B_2, C_1, C_2, C_1 C_2, D_1, D_2, D_1 D_2, E, F, \dots$ must all be different. Since with 64 units, there are at the most 63 different non-zero elements formed from the basic factors, once the 4-level factors are determined, there remain $51 = 63 - 12$ elements which may be used to define the 2-level factors. More generally, when s_4 is the number of 4-level factors, the maximum number of 2-level factors which may be added is $s_2 = 63 - 3 \times s_4$.

The theory moreover gives the maximum number s_4 of 4-level factors which may be introduced beforehand: $21 = 63/3$ (number of vectorial subspaces of dimension 1 in the vectorial space F_4^3 of dimension 3 on the Galois field with 4 elements).

The probability of detecting the active factors increases with the number of factors studied, but the decrease in the resolution considerably weakens the conclusions which may be drawn. Such a design of resolution 3 is therefore generally only envisaged as an intermediate stage which enables rapid detection of the most important factors. It may be followed by another design restricted to the active factors detected, in order to prove or disprove the results found and to study the interactions. Another possible continuation, useful when the number of significant effects prevents interpretation owing to possible confounding with the interactions, is a *design foldover* which in total leads to a design of resolution 4.

4.1.3.1 Complete foldover This possibility of *duplication* by foldover is well known when all the factors have two levels: the second design is equal to the product of the first by -1 . This is called a *complete foldover* as all signs are changed. Table 29 provides a classic example, for seven 2-level factors A, B, C, D, E, F, G . If a supplementary factor N with level 1 on the first design and -1 on the second is added, the global design keeps resolution 4 with the eight factors.

The property of shifting to resolution 4 through duplication of the design in the *case of two-level factors* is real and easily proved in a much more general context as that considered in this instruction manual. Any design of resolution 3 for 2-level factors, such as for instance the design of Plackett and Burman for 11 factors and 12 units derived from the 12th-order Hadamard matrix, provides, through duplication by the opposite design, a design of resolution 4, that is to say, a design in which

Initial design (N=1)								Complement : $-1 \times$ initial design ($N = -1$)									
	<i>N</i>	<i>A</i>	<i>B</i>	<i>C</i>	<i>D</i>	<i>E</i>	<i>F</i>	<i>G</i>		<i>N</i>	<i>A</i>	<i>B</i>	<i>C</i>	<i>D</i>	<i>E</i>	<i>F</i>	<i>G</i>
1	1	1	1	1	1	1	1	1	9	-1	-1	-1	-1	-1	-1	-1	-1
2	1	1	1	-1	1	-1	-1	-1	10	-1	-1	-1	1	-1	1	1	1
3	1	1	-1	1	-1	1	-1	-1	11	-1	-1	1	-1	1	-1	1	1
4	1	1	-1	-1	-1	-1	1	1	12	-1	-1	1	1	1	1	-1	-1
5	1	-1	1	1	-1	-1	1	-1	13	-1	1	-1	-1	1	1	-1	1
6	1	-1	1	-1	-1	1	-1	1	14	-1	1	-1	1	1	-1	1	-1
7	1	-1	-1	1	1	-1	-1	1	15	-1	1	1	-1	-1	1	1	-1
8	1	-1	-1	-1	1	1	1	-1	16	-1	1	1	1	-1	-1	-1	1

Table 29: 2^{8-4} of resolution 4 obtained by foldover of a 2^{7-4} of resolution 3

the common estimation of main effects as the half-difference of the means between levels 1 and -1 is unbiased even if certain couples of factors display interactions.

If the initial design is a regular design that can be constructed by the methods considered here, the same applies to the duplicated design. Thus in the example of table 29, the defining relations of the initial design with 8 units are $D = AB$, $E = AC$, $F = BC$, $G = ABC$. It is then automatically the case, if N is the pseudofactor taking the value 1 for the first design, -1 for the second, that the global design is defined from the 4 basic factors N , A , B , C by the relations $D = ABN$, $E = ACN$, $F = BCN$, $G = ABC$. It is quite apparent that the defining relations of the initial design which overall remain valid are relations involving an even number of letters A to G . In particular, three-letter relations verified by the initial design are no longer verified overall. For example, relation $ABD = 1$ verified for the initial design cannot be valid overall since $ABD = -1$ for the additional design. The defining relations of the overall design therefore include a minimum of 4 letters and this is indeed a design of resolution 4. Note that this resolution is kept if the supplementary factor N is taken into account.

When some factors A , B , ... have four levels, this same process of duplication by the opposite design, applied to the 2-level factors and to pseudofactors A_1 , A_2 , B_1 , B_2 , ... derived from the 4-level factors, does not lead to a design of resolution 4 in every case. In order to produce such a design, the initial design of resolution 3 must not have any defining word with three factors involving an even number of symbols.

For instance assume there are three 4-level factors A , B , C decomposed into pseudofactors A_1 , A_2 , B_1 , B_2 , C_1 , C_2 , and that D , E are 2-level factors. Then products such as A_1A_2DE , $A_1A_2B_1B_2C_1C_2$ must be different from 1 in the initial design. Otherwise these products remain equal to 1 in the opposite design and give rise to defining relation with only 3 factors in the overall design. The resolution of the latter then does not exceed 3 since it confounds an interaction of three factors with the mean.

One way to avoid these defining words with three factors but an even number of symbols is to introduce two pairs $\{model, part\ to\ be\ estimated\}$ in the search of the initial design, as exemplified in table 30 for the case of a design with 32 units only. In this table $q = p + A + B + C = A + B + C + D + E + \dots + M$ is the sum of all factors. The requirement imposed by pair 1 is that q is estimable in model q which is equivalent to resolution 3. The second pair has an empty model and its "part to estimate", $s.s.s + s.r.r$, include all

products involving three factors but whose sign is unchanged when all the pseudofactors A_1, \dots, C_2 and two-level factors D, E, F, \dots , have their sign changed.

To see that, note that when developed, $s.s.s$ includes, alongside with $A_1A_2B_1B_2C_1C_2$, terms as $A_1A_2A_1A_2A_1A_2$ or $A_1A_2A_1A_2B_1B_2$ which are respectively replaced by A_1A_2 , $A_1A_2B_1B_2$. But since the first pair $\{q, q\}$ implies resolution 3, its presence already implies that these latter products cannot be constantly 1 (or -1). So the only new constraint imposed by the presence of $s.s.s$ is that the product $A_1A_2B_1B_2C_1C_2$ is not constant, equal to 1 or -1 . Of course it is possible to replace $s.s.s$ by the latter product in this case with three 4-level factors. But when there are strictly more than three 4-level factors, the product $s.s.s$ is still valid and more easy to type than the sum of the products similar to $A_1A_2B_1B_2C_1C_2$.

Then, the products in $s.r.r$ do not change sign because in each of them, the component coming from s does not change sign while both components coming from r change sign. It is not difficult to see that any product involving three factors either belongs to the above sum $s.s.s + s.r.r$ or is a product in $s.s.r + r.r.r$ which change sign on the foldover part.

As noted in section 5.4.2.2, a model is systematically completed by the terms included in the terms that appear in it. Introducing $s.s.s$ in a “model” would impose useless constraint, for instance that a product like $A_1A_2B_1B_2C_1$ with an odd number of symbols is not constant. If $s.s.s$ is among the “part to be estimated”, it is not completed in the same way and does not include the above product.

Margolin rule provides a maximum to the number of 2-level factors that can be introduced. Let indeed n_4 and n_2 be the number of 4 and 2 level factors in the initial resolution 3 design and N its number of units. Assume the design obtained by the duplication process is of resolution 4. The factor equal to 1 on this design, to -1 on the duplicated part can be added without losing this resolution 4. Hence the duplication leads to a resolution 4 design with $2N$ units, n_4 four-level and $n_2 + 1$ two-level factors. Margolin rule then gives

$$1 + 3n_4 + (n_2 + 1) + 9(n_4 - 1) + 3(n_2 + 1) \leq 2N$$

that is

$$n_2 \leq \frac{N}{2} + 1 - 3n_4 .$$

In the case $N = 32$ of table 30, the backtrack search quickly ends with a failure indicating the maximum attainable n_2 . In fact, this maximum is the same as the one given by Margolin rule when $n_4 \leq 2$, and it is slightly smaller when $n_4 \geq 3$. These maxima are indicated in the array at the bottom of the table.

It is to be noted that the way to select the basic factors may introduce a supplementary constraint. To avoid such a constraint, it is always possible to introduce pseudofactors that do not appear in the models or parts to be estimated, as basic factors. The search is then over all possible regular designs. The drawback is that this makes the search much more longer.

In that case, putting the four level factors A and B among the basic factors does not introduce any constraint as there cannot be any defining word involving these two factors only. It is then

nb. of units : 32 Definition of basic factors : user factor decomposition type : maximum	
Model parts $p : D + E + F + G + H + I + J + K + L + M$ $q : p + A + B + C$ $r : p + A_1 + A_2 + B_1 + B_2 + C_1 + C_2$ $s : A_1A_2 + B_1B_2 + C_1C_2$	
Model 1 q 2	Part to be estimated 1 q 2 s.s.s+s.r.r
***** Failure of the search on factor J Order of introduction of pseudofactors : $A_1 A_2 B_1 B_2 D C_1 C_2 E F G H I J K L M$ <div style="text-align: right; margin-right: 100px;">★</div>	
nb. of 4 lev. fact. 1 2 3 4	nb. of 2 lev. fact. reached maximum Margolin maximum 14 14 11 11 6 8 3 5

Table 30: Fraction $4^{n_4}2^{n_2}$ of resolution 3 and size 32, duplicable in resolution 4

It is possible to replace the 2nd pair *Model, part to be estimated* by two pairs: (r,r,s) and $(\emptyset,s.s.s)$. The first forbids a term in s to be equal to a product in the model $r.r$.

possible, to avoid any constraint due the choice of basic factors, to introduce a supplementary two-level pseudofactor Z , that does not appear in the models and parts to be estimated, as last basic factor. But in that case it can also be seen that any of the two-level factors searched for can be selected as basic one without restricting the search. This is so because, as can be easily checked by using the program with 16 units, no more than 3 two-level factors can be defined as products between the pseudofactors A_1, A_2, B_1, B_2 with the imposed constraints. So as soon as we are looking for four two-level factors, it is possible to choose one of them as basic one.

Table 31 illustrates the search for the example when $N = 64$. Since in that case, the search may be very long, it is stopped after a few minutes. It gives again the same maximum n_2 as Margolin rule if $n_4 \leq 2$, and a smaller one when $n_4 \geq 3$. In the latter case, several random links (RL) were used to start the search and the result given in the bottom of the table is the better one. The definition of added factors in the case $n_4 = 4$, $n_2 = 17$ is explicitly given.

Table 32 providing the Margolin maximum and the attainable maximum when $N = 16$ is also given for the sake of completeness. The search shows the impossibility to introduce $n_4 = 3$ four-level factors in that case.

As indicated in section 4.1.2, when $n_4 = 1$, Margolin [22] provides a general manner to deduce from an Hadamard matrix of order N a resolution 4 fraction having the maximum number of 2-level factors given by Margolin rule. Agrawal and Dey [1] do the same in the case $n_4 = 2$. The number of units of the provided resolution 4 designs are $4N$ when $n_4 = 1$, $8N$ when $n_4 = 2$. Since Hadamard matrices exist for almost all N multiple of 4, i.e. of the form $N = 4k$, this gives $16k$ units when $n_4 = 1$, $32k$ units when $n_4 = 2$.

The Agrawal and Dey construct for $n_4 = 2$ appears as using a foldover of a resolution 3 one. This is not true for the Margolin construct for $n_4 = 1$. But by slightly modifying it, as indicated below in the case $N = 12$, it is possible to get a design with the same properties built by foldover of a resolution 3 fraction. These constructs therefore also provide resolution 3 fractions duplicable in resolution 4, with the maximum number of 2-level factors, for the cases $n_4 = 1$, $16k$ units and $n_4 = 2$, $32k$ units. Since k can be any integer, these fractions exist for number of units which are not power of 2, and they can be used in the same manner as in the regular case, that is to go on the experimentation after completing the resolution 3 design if too many factors are found to be possibly active.

A 4×2^{10} of resolution 3 with 24 units duplicable by foldover in a resolution 4 design.

Let H be the classical 12×12 Hadamard matrix with a first column of 1. Let H_1 be deduced from H by multiplying by 3 the second column of H . Then the matrix $\begin{bmatrix} H \\ H_1 \end{bmatrix}$ gives the searched design. Its second column is the 4-level factor, the column 3 to 12 gives the 10 two-level factors. This number 10 is immediatly seen to be the Margolin maximum in that case. The duplicated part in the foldover may be obtained by changing all the level signs including those $\{-3, -1, 1, 3\}$ of the four-level factor.

4.1.3.2 Partial foldover Instead of changing the signs for all factors, it is possible to change only for some of them to get the second follow-up design, then called a *partial foldover* design on these factors (the sign of which is changed). Montgomery [24] studies

nb. of units	: 64
Definition of basic factors	: user
factor decomposition type	: maximum
random link (RL)	: 888888

Model parts	
$p : E + F + G + H + I + J + K + L + M + N + O + P + Q + R + S + T + U + V + W$	
$q : p + A + B + C + D$	
$r : p + A_1 + A_2 + B_1 + B_2 + C_1 + C_2 + D_1 + D_2$	
$s : A_1A_2 + B_1B_2 + C_1C_2 + D_1.D_2$	
Model	Part to be estimated
1 q	1 q
2	3 s.s.s+s.r.r
***** SEARCH INTERRUPTED AFTER 5 MN	
Search stopped on factor V	
Order of introduction of pseudofactors :	
$A_1 A_2 B_1 B_2 C_1 C_2 D_1 D_2 E F G H I J K L M N O P Q R S T U V W$	
★	

nb. of 4 lev. fact.	nb. of 2 lev. fact.	
	reached maximum	Margolin maximum
1	30	30
2	27	27
3	22	24
4	17	21

Solution for $n_4 = 4, n_2 = 17$		
$D_1 = B_2C_2, D_2 = A_1B_1B_2C_1, E = A_2B_1C_1, F = A_1B_2C_1, G = A_2B_1C_1C_2,$ $H = A_2B_2, I = A_1B_2C_1C_2, J = A_1A_2B_2C_1, K = A_2B_2C_2, L = A_1A_2B_1C_2,$ $M = A_2B_1B_2C_1C_2, N = B_1B_2C_1C_2, O = A_1A_2B_2C_1C_2, P = A_1A_2C_1C_2,$ $Q = A_1B_1, R = A_1A_2B_1B_2, S = A_1A_2B_1B_2C_2, T = B_1C_1, U = A_2C_2$		

Table 31: Fraction $4^{n_4}2^{n_2}$ of resolution 3 and size 64, duplicable in resolution 4

nb. of 4 lev. fact.	nb. of 2 lev. fact.	
	reached maximum	Margolin maximum
1	6	6
2	3	3

Table 32: Fraction $4^{n_4}2^{n_2}$ of resolution 3 and size 16, duplicable in resolution 4

for instance a foldover on only one factor in a classical resolution 2^{n-k} . This change gives a foldover design which when combined with the initial fraction allows the estimation of the main effect of this factor and of all its interactions with each of the other factors.

Ankenman [2] gives tables of resolution 3 fraction for mixture of two- and four-level factors, which may be duplicated by partial foldover to get a combined design of resolution 4. We examine below how to get by PLANOR such fractions when the factors on which the foldover is made are determined.

Consider first a four-level factor A , decomposed into pseudofactors A_1, A_2 . If there is a change of sign in the foldover on one of these pseudofactors, say A_1 , it is always possible to assume there is also a change of sign for the second A_2 . Otherwise the product A_1A_2 also change sign and by selecting it as the second pseudofactor, that is by interchanging A_2 and A_1A_2 , one go back to the situation where both pseudofactors change sign. So we now assume that for each four-level factor, the foldover is either on both associated pseudofactors or on none of them.

Table 33 shows such a search for 32 units, $n_4 = 2$ four-level and $n_2 = 7$ two-level factors. It is made first by complete foldover, then by partial foldover on C, E, F, L , as the solution given in [2] table 8.

In table 33, the first pair *model, part to be estimated* is the requirement for getting resolution 3. Then to get a design that produce a resolution 4 one when duplicating it by partial foldover on the four level factor C (that is on C_1 and C_2) and on the two-level factors E, F, L , it is necessary to insure that no defining product involving three factors keeps the same sign on the foldover. This is done by the second pair *model, part to be estimated* with an empty model. The part to be estimated $q.q.q + q.r.r$ involves two model parts q and r . The first q includes all factors or pseudofactors that do not change sign. Among them are $A_1, A_2, A_1.A_2$ and $C_1.C_2$. The model part r includes on the contrary those that change sign. The products in $q.q.q + q.r.r$ are therefore those involving three factors that do not change sign. Since these products appear in the “part to be estimated” associated with an empty model, they cannot be constant on the fraction.

One way of comparing the 10 designs obtained by this search is to look at their *word length pattern* giving for each pair (m_2, m_4) the number $W(m_2, m_4)$ of defining word involving m_2 two-level and m_4 four-level factors. Since confounding between main effects and two-factor interactions arises from defining word of length 3, a possible criterium to select the design would be to minimise the number of defining word with three factors, that is $L(3) = W(0, 3) + W(1, 2) + W(2, 1) + W(3, 0)$. In the complete foldover (top of table 34), this minimum is 5. But in fact examining the aliases in the model $p.p$ which contains all two factor interactions shows that while only 3 degrees of freedom of the main effects are estimable with this minimum of 5, there is a solution with $L(3) = 8$ which allows to estimate up to 4 degrees of freedom of the main effects. In the partial foldover (bottom of table 34) this minimum is 4 and the corresponding solution is the one which allows to estimate the maximum number 4 of degrees of freedom of the main effects.

The second important thing to consider is then the properties of the combined resolution 4 designs. The only way to study their properties is to introduce the factor

nb. of units	:	32
Definition of basic factors	:	user
factor decomposition type	:	maximum
backtrack search		
max. nb. sol.	:	10

Basic factors		Added factors	
fac.	lev. nb.	fac.	lev. nb.
A	4	F	2
C	4	G	2
E	2	H	2
		J	2
		K	2
		L	2

Complete foldover

Model parts	
p: $A + C + E + F + G + H + J + K + L$	
r: $A_1 + A_2 + C_1 + C_2 + E + F + G + H + J + K + L$	
Model	Part to be estimated
1 p	1 p
2 r.r	2 $A_1.A_2 + C_1.C_2$

Foldover on C, E, F, L .

Model parts	
p: $A + C + E + F + G + H + J + K + L$	
q: $A + G + H + J + K + C_1.C_2$	
r: $C_1 + C_2 + E + F + L$	
Model	Part to be estimated
1 p	1 p
2	2 $q.q.q + q.r.r$

Table 33: fraction $4^2 2^7$ of resolution 3 and size 32, duplicable in resolution 4.

definitions manually using the field “Predetermined factors”. As already explained, they can be easily obtained from the definitions of the added factors in the initial fraction. A basic pseudofactor Z taking the level 1 on the fraction, -1 on the foldover is introduced. Then every definition remaining true after the change of sign is kept, while if the signs of the added factor and of the product defining it differ after the change, the pseudofactor Z is simply added in the definition.

Again one can use as criterium to compare the combined designs the number $L(4)$ of words of length 4, the number of degrees of freedom of the two-factor interactions that can be estimated in a model with all interactions, finally the number of sets of 2, 3, ... aliased two-factor interactions. We give these criteria in table 34, first for the ten designs duplicable by complete foldover randomly obtained by PLANOR, then for the ten duplicable par partial foldover also randomly obtained as well as for the one proposed by Ankelman.

If one uses the partial foldover in the frame of a model including all two-factor interactions, Ankelman’s solution appears to give the maximum 4 of estimable main effects in the initial fraction, the maximum 21 of estimable interactions in the combined design, finally the smaller number 3 of groups of strictly more than two confounded interactions. It thus appear to be the best solution and can of course be introduced in PLANOR using the field with the predetermined factors in order to get it explicitly.

But it must be observed that solution 2 in the search for a complete foldover allows to estimate 32 degrees of freedom of the interactions, that is 11 more than any of the other fractions, when considering the combined design. Though the initial resolution 3 design in that case do not allow the unbiased estimation of any main effect in the model with all two-factor interaction, that property of the combined design should make this fraction more attractive than the others in some situation.

4.1.4 Introduction of blocks

The introduction of blocks and of the hierarchical constraint for temperature in the example considered in section 4.1.1 is achieved without any difficulty.

Table 35 specifies the parameters of the search for a design of resolution 4, size 64, including 3 factors with 4 levels and 7 factors, including temperature, with 2 levels. Among the 20 solutions obtained, it is the 6th one which is selected because it provides a maximum number of 26 unaliased effects in the model including the block effect and the two-factor interactions. These unaliased effects, which include the $15 = 3 \times 3 + 6$ main effects of the factors differing from the temperature T , appear in table 36, which also provides the 37 sets of aliased effects. Once the $63 = 26 + 37$ unaliased effects and linear combinations of aliased effects have been estimated, there are no degrees of freedom left to estimate error variance. Similarly, all the block effects are observed to be confounded with interactions. It is therefore not possible to identify degrees of freedom for the estimation of *inter-block* variance against which the main effect of the temperature factor T confounded with the blocks is normally tested.

In fact, neither do the 19 other solutions obtained by this search allow to identify

Duplicable by complete foldover											
fraction	1	2	3	4	5	6	7	8	9	10	
(1)	5	6	7	5	7	8	7	7	6	7	
(2)	3	0	0	3	1	4	1	2	3	2	
(3)	13	16	11	14	13	14	13	11	13	14	
(4)	18	32	18	20	23	20	23	18	18	20	
(5)	8	7	4	9	8	9	8	4	8	9	
Duplicable by foldover on C, E, F, L											
fraction	1	2	3	4	5	6	7	8	9	10	*
(1)	4	6	6	7	7	8	8	6	6	7	4
(2)	4	3	3	2	2	2	2	1	1	2	4
(3)	12	11	11	12	12	14	14	12	10	12	10
(4)	17	21	21	18	18	14	14	18	21	18	21
(5)	4	5	5	5	4	7	7	6	3	6	3

Table 34: Properties of some duplicable fractions for 32 units

The fraction are for $n_4 = 2$ four-level, $n_2 = 7$ two-level factors. They are duplicable in resolution 4 by complete foldover (first array) or by partial foldover (second array). Row (1) and (2) are relative to the initial fraction, rows (3) (4), (5) to the combined design with 64 units.

- * : Ankelman's fraction
- (1) : number $L(3)$ of defining word of length 3 in the initial fraction
- (2) : number of main effects of the initial fraction that are estimable in the model including all two-factor interactions
- (3) : number $L(4)$ of defining word of length 4 in the combined design.
- (4) : number of interactions estimable in the combined design
- (5) : number of sets of 3 or more aliased interactions in the combined design.

name	:	HYGIEN1.REG
nb. of units	:	64
Selection of basic factors (which define the unit)	:	user
factor decomposition type (into pseudofactors)	:	maximum
Backtrack search - limit time	:	30 mn
- nb. max. sol	:	20
- random link	:	398723
Inclusion of factors in the ineligible set	:	oui

Basic factors		Added factors			Model parts	
fac.	nb. niv.	fac.	lev. nb.	block nb.	1 S1:A+B+C+D+E+F+G+H+I 2 S :S1+T	
A	4	Bl	8	←	Models	
B	4	T	2		1 Bl+S.S 2 S.S	
C	4	D	2		Part to be estimated	
		E	2		1 S1 2 T	
		F	2		Hierarchies	
		G	2		1 T : Bl	
		H	2			
		I	2			

Design definition, solution 6, random link 520571533													
blocs	key matrix										defining relations		
	*	*	*	T	D	E	F	G	H	I	Bl_1	=	A_2C_1
	Bl_1	Bl_2	Bl_3									=	$A_1A_2B_1C_1$
A_1	0	1	0	1	1	0	1	0	1	0		=	$B_1B_2C_1$
A_2	1	1	0	0	1	1	1	1	0	1	T	=	$A_1B_2C_1$
B_1	0	1	1	0	1	1	1	1	1	0	D	=	$A_1A_2B_1C_2$
B_2	0	0	1	1	0	1	1	0	0	1	E	=	$A_2B_1B_2C_2$
C_1	1	1	1	1	0	0	1	1	1	1	F	=	$A_1A_2B_1B_2C_1$
C_2	0	0	0	0	1	1	0	0	1	1	G	=	$A_2B_1C_1$
											H	=	$A_1B_1C_1C_2$
											I	=	$A_2B_2C_1C_2$

Table 35: Resolution 4 fraction of a $4^3 \times 2^7$ in 8 blocks of 8 units

detailed list of the sets of aliased effects in the model	
$[Bl_2]; C_1C_2D; B_2F; A_1G;$ $[Bl_3]; B_1B_2C_1; A_1A_2F;$ $[Bl_2Bl_3]; A_1A_2B_2;$ $[Bl_1]; DH; A_2C_1; B_1G;$ $[Bl_1Bl_2]; A_1B_1; C_1C_2H;$ $[Bl_1Bl_3]; C_2E; A_2B_1B_2;$ $[Bl_1Bl_2Bl_3]; T;$ $DI; B_1T; A_2F;$ $C_1C_2I; A_2B_2;$ $B_1B_2F; A_1A_2C_1;$ $C_1F; HI; A_1A_2B_1B_2; TG;$ $A_1T; B_2C_1;$ $B_1B_2T; C_2H; A_1A_2G;$ $C_1C_2E; A_1F; B_2G;$ $DE; C_1T; A_1B_2; FG;$ $A_1A_2B_1; C_2D;$ $A_2T; B_1F; EH;$ $EI; B_1C_1; A_2G;$	$A_1C_1; B_2T;$ $A_2B_1; TF; C_1G;$ $A_1A_2T; C_2I; B_1B_2G;$ $TE; C_1D; A_2H;$ $B_2I; A_2C_1C_2;$ $FI; C_1H; A_2D;$ $C_2T; B_1B_2H; A_1A_2I;$ $B_1B_2I; A_1A_2H; C_2G;$ $B_1E; C_1I; FH;$ $B_1C_2; A_1A_2D;$ $A_1E; C_1C_2F; B_2D;$ $DF; B_2C_1C_2; A_2I; EG;$ $A_2C_2; B_1B_2E;$ $TD; B_1I; C_1E;$ $A_2E; B_1B_2C_2; TH; GI;$ $A_1A_2C_2; TI; B_1D; GH;$ $B_1C_1C_2; A_1H;$ $A_1C_1C_2; EF; B_1H; DG;$ $A_1D; B_2E; C_1C_2G;$
list of unaliased effects	
$A_1; A_2; A_1A_2; B_1; B_2; B_1B_2; C_1; C_2; C_1C_2; D; E; F; G; H; I;$ $> A_1B_1B_2; A_1C_2; A_1A_2C_1C_2; B_2C_2; B_1B_2C_1C_2; B_1B_2D;$ $> B_2H; C_1C_2T; A_1I; C_2F; A_1A_2E;$	
list of unaliased block effects (empty)	

Table 36: Alias structure for the design of table 35

degrees of freedom for the estimation of inter- or intra-block variances. With this type of design which contains a maximum number of 2-level factors, we are thus compelled to perform the analysis using techniques such as those described and referenced in [17], [19], with the additional problem caused by the presence of two strata, the inter- and the intra-block ones.

An alternative is to reduce the number of 2-level factors and then attempt to identify degrees of freedom to estimate the two errors. For inter-block error, it is known that one of the block effects is confounded with temperature. It might be sought to ensure that the six other block effects be unaliased, but it is easily demonstrated that when there are three four-level factors A, B, C , at least one effect of each of the interactions AB, AC, BC is confounded with the blocks.

Let us consider, for instance, interaction BC . In the products defining the seven block effects in relation to the basic pseudofactors, A can only appear in the three forms A_1, A_2, A_1A_2 . If it appears in strictly more than 3 of these products, it necessarily appears in the same form in two of them and consequently does not appear in the product of these two. Thus there is at least one product defining a block effect where only B and C appear and clearly both must appear since a block effect cannot be confounded with a main effect.

There are therefore in this case at least four aliased block effects and at most three unaliased block effects. In order to be sure to obtain a design providing the maximum number of unaliased block effects, three block effects are added to the *part to be estimated* number 1 of table 35, either in the form $Bl_1, Bl_2, Bl_1.Bl_2$ of three linked effects, or in the form Bl_1, Bl_2, Bl_3 of three independent effects (tab. 37). Note that to indicate an index to PLANOR, one uses the underline symbol, that is Bl_1 for Bl_1, Bl_2 for Bl_2 .

	model	part to be estimated
1	Bl+S.S	or $Bl_1+Bl_2+Bl_1.Bl_2+S1$ $Bl_1+Bl_2+Bl_3+S1$
2	S.S	T

Table 37: Modif. of the search in tab. 35 in order to estimate the inter-block variance

In both cases, the first 4 two-level factors, among which are T , are obtained very rapidly and the search dwells on the 5th factor. Thus four 2-level factors are selected in addition to the three 4-level factors and the 8-level block factor.

Then for each of the two possible choices for the “part to be estimated” number 1, twenty solutions are searched with a non-zero random link.

When the “part to be estimated 1” are $Bl_1 + Bl_2 + Bl_1.Bl_2$, the analysis of aliases for the 20 solutions reveals the same alias structure (which leads to the idea that there is in fact only one solution, allowing for possible permutations of factors or pseudofactors). This alias structure includes 26 unaliased effects and 32 sets of aliased effects. It thus leaves $5 = 63 - (26 + 32)$ degrees of freedom to estimate residual variance and by con-

struction contains three degrees of freedom to estimate inter-block variance.

When the “part to be estimated 1” are $Bl_1 + Bl_2 + Bl_3$, the analysis of aliases for the 20 solutions reveals several structures. In addition to the three unaliased block effects, these structures generally include 32 or 33 unaliased treatment effects, 24 or 25 sets of aliased effects and leave 3 or 4 degrees of freedom to estimate residual variance. Nevertheless, one of these, solution 2, is clearly distinguishable from the 19 others: it includes 42 unaliased treatment effects and 17 sets of effects. It thus leaves only 1 degree of freedom for the residual, but appears clearly superior to the other solutions. Tables 38 and 39 specify this solution and provide its alias structure.

Model parts		Hierarchies	
1	S1:A+B+C+D+E+F	1	T : Bl
2	S :S1+T		
Models		Part to be estimated	
1	Bl+S.S	1	Bl ₁ +Bl ₂ +Bl ₃ +S1
2	S.S	2	T

Design HYGIEN2, solution 2, random link 1691852795								
key matrix							defining relations	
blocs	*	*	*					
	Bl_1	Bl_2	Bl_3	T	D	E	F	
A_1	1	1	1	1	0	1	0	$Bl_1 = A_1 A_2 B_2 C_1 C_2$
A_2	1	0	1	0	1	1	1	$Bl_2 = A_1 B_2 C_2$
B_1	0	0	1	1	0	1	1	$Bl_3 = A_1 A_2 B_1 C_2$
B_2	1	1	0	0	1	1	1	$T = A_1 B_1 C_1 C_2$
C_1	1	0	0	1	1	1	0	$D = A_2 B_2 C_1$
C_2	1	1	1	1	0	0	1	$E = A_1 A_2 B_1 B_2 C_1$
								$F = A_2 B_1 B_2 C_2$

Table 38: Resolution 4 fraction of a $4^3 \times 2^4$ in 8 blocks of 8 units

Of course, there is nothing to preclude duplication of a block in such a design This provides an additional degree of freedom for inter-block residual variance and 7 for intra-block residual variance. These degrees of freedom provide “pure” error variances insofar as they are not inflated by potential interactions of three or more factors. Nevertheless, the statistical analysis of the non-regular design thus obtained is more complex and the practical relevance of this kind of repetition appears low, in the context of the screening of influencing factors, in which the absence of effects of several factors provides the possibility, on the contrary, of identifying the active factors without difficulty.

Taking into account blocks in designs of resolution 3 as those considered in tables 30, 31, 32 may be done by requiring that the main effects different from the temperature effect are estimable within the model including all main effects and the block effect. In the considered cases, the allocation among blocks of size 8 appears possible without any reduction of the number of two-level factors. When duplicating, one add as supplementary block pseudofactor the one equal to 1 on the first part, to -1 on the duplicated part. Table 40 shows for instance how to introduce the block search in the case with $N = 32$ units, $n_4 = 2$ four-level, $n_2 = 11$ two-level factors. The symbol \sim is used in this example

detailed list of sets of aliased effects in model $Bl + S.S$	
$[Bl_1Bl_2Bl_3]; T;$ $[Bl_1Bl_3]; B_1B_2C_1; A_1A_2E;$ $[Bl_2Bl_3]; C_2F; A_2B_1B_2;$ $[Bl_1Bl_2]; A_2C_1; B_2D;$ $A_1A_2B_1B_2; C_1E;$ $A_1A_2C_1; B_1B_2E;$ $B_2C_1; A_2D;$ $A_2B_2; C_1D;$	$B_1B_2F; A_2C_2;$ $B_1B_2C_2; A_2F;$ $A_1T; B_1C_1C_2; DF;$ $C_1C_2F; A_1E; B_1D;$ $B_1F; TE; C_1C_2D;$ $B_1T; EF; A_1C_1C_2;$ $A_1B_1; C_1C_2T; DE;$ $C_1C_2E; A_1F; TD;$ $TF; B_1E; A_1D;$
list of unaliased treatment effects	
$A_1; A_2; A_1A_2; C_1; C_2; C_1C_2; B_1; B_2; B_1B_2; D; E; F;$ $A_1B_2; A_1B_1B_2; A_2B_1; A_1A_2B_1; A_1A_2B_2; A_1C_1;$ $A_1C_2; A_2C_1C_2; A_1A_2C_2; A_1A_2C_1C_2; B_1C_1; B_1C_2;$ $B_2C_2; B_2C_1C_2; B_1B_2C_1C_2; A_1A_2D; A_2E; A_1A_2F;$ $A_2T; A_1A_2T; B_1B_2D; B_2E; B_2F; B_2T; B_1B_2T; C_2D;$ $C_2E; C_1F; C_1T; C_2T;$	
list of unaliased block effects	
$Bl_1; Bl_2; Bl_3;$	

Table 39: Alias structure for design of table 38

to subtract T from the part to be estimated (see paragraph 5.4.2.5). Note that if T were not to be constant on each block and were to be estimated within blocks, the number of two-level factors would have in that example to be reduced of 1.

Through the option “*study of aliases*” in the general menu (table 53, section 5.7) one get the “*word pattern*” for each of the 11 solutions randomly obtained by the backtrack search defined in table 40. This word pattern gives in this case, for each couple (m_2, m_4) of integer, the number of defining words including m_2 two-level, m_4 four-level factors. Fractions that have different word patterns cannot be equivalent in the sense there is no permutation of the factors transforming one into the other. Fractions that have the same word pattern may be non equivalent, but there is a high probability there are in fact equivalent.

The 11 solutions have in fact three different word patterns which suggests that, up to a permutation of the factors, there are three really different fractions. The solution 1, 2 and 5 are found to be representatives of these three fractions. It is then easy to find the defining contrasts of the resolution 4 fractions of size 64 obtained by duplicating them by complete foldover, and to study and compare aliasing in them. Solution 2 appears to be the one that gives the biggest number 8 of unaliased two factor interactions (versus 7 in solution 1 and 6 in solution 5). That solution 2 has 20 sets with only two aliased such interactions (versus 12 and 10), but it has 15 sets of 5 and more aliased two-factor interactions (versus 7 and 5). It is therefore not clearly better than the two other solutions, but we selected it as an example (table 41) to illustrate how the defining contrast of the duplicated resolution 4 fraction are deduced from those of the initial resolution 3 one.

name	:	HYGIEN3.REG
nb. of units	:	32
Definition of basic factors	:	user
factor decomposition type	:	maximum
Backtrack search - limit time	:	10 mn
- nb. max. sol	:	11
- random link	:	123456

Basic factors		Added factors						
fac.	nb. niv.	fac.	nb.lev.	bloc	fac.	nb.lev.	fac.	nb.lev.
		<i>Bl</i>	4	←	G	2	K	2
A	4	D	2		H	2	L	2
B	4	E	2		I	2	T	2
C	2	F	2		J	2		

Model parts	
p	$C + D + E + F + G + H + I + J + K + L + T$
q	$p + A + B$
r	$p + A_1 + A_2 + B_1 + B_2$
s	$A_1 A_2 + B_1 B_2$
Model	Part to be estimated
0 q+Bl	0 q~ T
1 q	1 T
2 r.r	2 s
Hierarchies	
1	T : Bl

Table 40: Blocking a fraction $4^{22^{11}}$ of resolution 3 and size 32, duplicable in resolution 4

2nd key matrix (random link 1311708280)																	
blocs	A_1	A_2	B_1	B_2	C	*	*	D	E	F	G	H	I	J	K	L	T
A_1	1	0	0	0	0	1	1	1	1	0	0	1	0	1	1	0	1
A_2	0	1	0	0	0	0	1	1	1	1	1	0	1	1	0	0	0
B_1	0	0	1	0	0	1	0	1	0	0	1	0	0	1	1	1	1
B_2	0	0	0	1	0	0	1	1	1	1	1	0	1	1	0	0	0
C	0	0	0	0	1	0	0	0	1	1	1	1	0	1	1	1	0
Defining relations																	
of resol. 3 fraction (multiplicative)									Predetermined factors of its resol. 4 complete foldover								
$Bl_1 = A_1 B_1$	1	$Bl_1 = A_1 B_1$															
$Bl_2 = A_1 A_2 B_2$	2	$Bl_2 = A_1 A_2 B_2$															
$D = A_1 A_2 B_1 B_2$	3	$D = A_1 A_2 B_1 B_2 Bl_0$															
$E = A_1 A_2 B_2 C$	4	$E = A_1 A_2 B_2 C Bl_0$															
$F = A_2 B_2 C$	5	$F = A_2 B_2 C$															
$G = A_2 B_1 B_2 C$	6	$G = A_2 B_1 B_2 C Bl_0$															
$H = A_1 C$	7	$H = A_1 C Bl_0$															
$I = A_2 B_2$	8	$I = A_2 B_2 Bl_0$															
$J = A_1 A_2 B_1 B_2 C$	9	$J = A_1 A_2 B_1 B_2 C$															
$K = A_1 B_1 C$	10	$K = A_1 B_1 C$															
$L = B_1 C$	11	$L = B_1 C Bl_0$															
$T = A_1 B_1$	12	$T = A_1 B_1 Bl_0$															

Table 41: Solution 2 in the backtrack search of table 40

The example of a search of a resolution 3 fraction with 64 units, 4 four-level and 10 two-level factors, duplicable in resolution 4, shows again that partial foldover may be less interesting than the complete foldover. The latter can estimate up to 37 isolated two-factor interactions, confounds 29 groups of two aliased two-factor interactions and only 32 of strictly more than two such interactions. The introduction of blocks in it however reduces the number of estimable two-factor interactions as six of them are aliased with block effects in the result of the search.

4.1.5 About the notion of minimum aberration

Minimum aberration has been introduced by Fries and Hunter [13] as a tool to select a fraction among those at a given resolution. As pointed out in [17], it is only when the number of words of minimum length is small that a design with minimum aberration will make estimable the maximum number of effects. For instance in the case of a regular resolution 4 fraction 2^{h-m} with W_4 words of length 4, table 42 gives the minimum number k_2 of unaliased two-factor interactions. The table shows that a fraction with $W_4 = 7$ can in some case confound only 21 interactions, while a fraction with $W_4 = 5$ (resp. $W_4 = 6$) will confound at least 24 (resp. 28) two-factor interactions. Indeed the minimum aberration fraction 2^{9-4} has $W_4 = 6$ defining words of length 4 and confound 28 two-factor interactions whereas the 2^{9-4} regular fraction appearing in the tables [25] has $W_4 = 7$, that is one more defining word of length 4, but confound only 21 two-factor interactions.

W_4	1	2	3	4	5	6	7	> 7
k_2	6	12	15	21	24	28	21	≥ 21

Table 42: Minimum number of aliased two-factor interaction in resolution 4

4.2 Mixture of quantitative and qualitative factors

4.2.1 Polynomial and pseudofactorial effects

Let us now assume that at least one of the 4-level factors, for example A , is quantitative. Dissymmetry then occurs between the three associated effects A_1 , A_2 , A_1A_2 and it is possible to draw on this dissymmetry to select the design. Here we provide an overview of the way of proceeding. A more detailed description and, in particular, the precise definition of polynomial effects, can be found in [17], [7].

By *polynomial effects* we here refer to all the effects, regardless of the qualitative or quantitative nature of the factors they contain, where the quantitative factors appear in polynomial form. For instance, if A is quantitative with 4 levels, and B is qualitative with 2 levels, the polynomial effects are the main effects B , $\text{lin } A$, $\text{quad } A$, $\text{cub } A$ and interactions $\text{lin } A.B$, $\text{quad } A.B$, $\text{cub } A.B$. They should be distinguished from the *pseudofactorial effects* associated with the products of pseudofactors: B , A_1 , A_2 , A_1A_2 , $A_1.B$,

$A_2.B$, $A_1A_2.B$. When there are quantitative factors, it is the polynomial effects which are really meaningful, formalize hypotheses and must be estimated.

The construction method used by PLANOR is not directly adapted to quantitative factors and to the estimation of polynomial effects. Nevertheless, if the correspondence between the quantitative levels and pseudofactor levels is chosen appropriately, the pseudofactorial effects are expressed in relation to the polynomial effects in a simple form, which may be utilized to search for defining relations between pseudofactors which are adapted to the quantitative nature of certain factors.

More specifically, for each 4-level quantitative factor, the correspondence between ordered levels and pseudofactor levels is chosen as indicated in table 43. This choice is the standard PLANOR choice and it is therefore not necessary to redefine the levels in order to obtain it.

The ordered levels appearing in table 43 are the first four integers 0, 1, 2, 3, which can always be reverted to by changing the origin and scale. The correspondence of table 43 produces the relations appearing in table 44.

	notation additive		notation multiplicative	
A	A_1	A_2	A_1	A_2
0	1	1	-1	-1
1	1	0	-1	1
2	0	1	1	-1
3	0	0	1	1

Table 43: Pseudofactors decomposition of a quantitative factor A

$$\begin{array}{ll}
 A_1 & = (2 \text{ lin } A - \text{ cub } A)/\sqrt{5} & \text{lin } A & = (2A_1 + A_2)/\sqrt{5} \\
 A_1A_2 & = \text{ quad } A & \text{quad } A & = A_1A_2 \\
 A_2 & = (\text{ lin } A + 2 \text{ cub } A)/\sqrt{5} & \text{cub } A & = (-A_1 + 2A_2)/\sqrt{5}
 \end{array}$$

Table 44: Relations between polynomial and pseudofactorial main effects

These relations are used to express a pseudofactorial effect in relation to polynomial effects or, reciprocally, a polynomial effect on the basis of pseudofactorial effects. The products obtained following substitution of the terms appearing on the left-hand side of the equalities in table 44 for those appearing on the right-hand side may then be developed in the usual manner. For example, if B is also a 4-level quantitative factor decomposed in a similar fashion to A , and C is a two-level factor:

$$\begin{array}{ll}
 A_2C & = (\text{ lin } A + 2 \text{ cub } A)C/\sqrt{5} = (\text{ lin } A.C + 2 \text{ cub } A.C)/\sqrt{5} , \\
 A_1B_1 & = (2 \text{ lin } A - \text{ cub } A)(2 \text{ lin } B - \text{ cub } B)/5 \\
 & = (4 \text{ lin } A \text{ lin } B - 2 \text{ cub } A \text{ lin } B - 2 \text{ lin } A \text{ cub } B + \text{ cub } A \text{ cub } B)/5, \\
 A_1A_2B_1 & = \text{ quad } A(2 \text{ lin } B - \text{ cub } B)/\sqrt{5} \\
 & = (2 \text{ quad } A \text{ lin } B - \text{ quad } A \text{ cub } B)/\sqrt{5} \\
 \text{lin } A \text{ lin } B & = (2A_1 + A_2)(2B_1 + B_2)/5 \\
 & = (4A_1B_1 + 2A_2B_1 + 2A_1B_2 + A_2B_2)/5 .
 \end{array}$$

These relations and the assumptions made on polynomial effects enable nesting of the different pseudofactorial effects and suggest search strategies for regular designs.

When all the factors are qualitative, the main criterion for classifying a factorial effect is the number of factors which appear. A realistic assumption, when little information is available a priori, is that the higher this number, the weaker such an effect is. In particular, interactions of three or more factors are often assumed to be zero, which results in the search for resolution 5 designs.

This number of factors appearing in the effect remains an important element in classifying polynomial effects in cases in which there are quantitative factors. Nevertheless, another criterion is involved in this case: the degree of the polynomial effect. This degree is 1 for a qualitative factor and equal to the polynomial degree for a quantitative effect, that is to say, 1 for a linear effect, 2 for a quadratic effect, 3 for a cubic effect. The degree of an effect which involves several factors is the sum of degrees for each factor. Thus the degrees of $\text{lin } A \text{ quad } B$, $\text{cub } A.C$ are $3 = 1 + 2$ and $4 = 3 + 1$, respectively. A hypothesis often formulated is that polynomial effects of degree 3 or above are zero. A less restrictive hypothesis is that only the polynomial effects of degree 3 which do not belong to the main effects, i.e. involving at least two factors, are equal to zero.

Two approaches may be adopted to make effective use of the hypotheses on polynomial effects. The first [14] is exclusively based on pseudofactorial effects equal to zero with a view to obtaining a regular design. The resulting design is orthogonal with respect to the polynomial effect and enables estimation of polynomial effects with an efficiency of 1, that is to say, with a variance identical – allowing for size adjustment – to that of a full factorial design. The second approach [8], based on a more refined use of the relations in table 44, provides designs with a much lower number of units. The latter are not orthogonal but display nonetheless excellent efficiencies in estimating polynomial effects.

Both approaches generally give rise to designs with properties of uniform distribution of points which make them quite robust with respect to the selected model and, for this reason, preferable in many cases to the D -optimal designs obtained by algorithmic procedures. The description which we provide here of these approaches is further set out in [17] which can be referred to for additional information.

4.2.2 Regular designs that are orthogonal for the polynomial model

Under the assumption that polynomial effects of degree 3 or above are zero, the pseudofactorial effects expressed only from polynomial effects of degree 3 or above are equally zero. Including the other non-zero pseudofactorial effects in the model and part to be estimated ensures that the found design enables estimation of all the polynomial effects of degree 1 or 2. It is moreover orthogonal with respect to these polynomial effects which it estimates with the same efficiency as a full factorial design, that is to say, with an efficiency of 1. This efficiency is not always in this case maximum efficiency, but the designs thus constructed have a very good overall efficiency and also good robustness with respect to the model.

Let us consider for instance a case in which there are 16 units, two 4-level quantitative factors A and B , and one two-level quantitative factor C .

If the polynomial effects of degree 3 or above are zero, the same applies to all the pseudofactorial effects containing 3 or more symbols. For example, $A_1A_2B_1 = (2 \text{quad } A \text{ lin } B - \text{quad } A \text{ cub } B)/\sqrt{5}$ is zero since $\text{quad } A \text{ lin } B$ and $\text{quad } A \text{ cub } B$, of degrees 3 and 5 respectively, are both zero.

The design of resolution 5 defined by $A_1A_2B_1B_2C = 1$ then enables estimation of all the pseudofactorial effects with 1 or 2 symbols, and subsequently all the polynomial effects of degree 1 or 2. It is thus adapted to the quantitative nature of factors A and B . This design may be obtained in PLANOR by defining the model and part to be estimated by $P.P$ where P is the part of model defined by $P : A_{-1} + A_{-2} + B_{-1} + B_{-2} + C$.

In general, the smallest degree of polynomial effects on the basis of which a pseudofactorial effect is expressed is easily obtained. For instance, if A, B are quantitative with 4 levels, C is qualitative with 4 levels, this smallest degree is 4 for effect $A_1B_1B_2C_1C_2$. In order to obtain it, the number of pseudofactors derived from quantitative factors and the number of qualitative factors are totalled, that is to say, 3 for the three pseudofactors A_1, B_1, B_2 and 1 for the qualitative factor C .

In accordance with this calculation method, if the design is of resolution 5 when the pseudofactors derived from quantitative factors are assimilated to factors, it enables orthogonal estimation of all the effects of a polynomial model of degree 2.

For instance, with 64 units, it is possible to study in resolution 5 up to 8 two-level factors. The substitution of certain factors by pseudofactors derived from 4-level quantitative factors results in orthogonal designs for a model of degree 2 with 1, 2, 3 or 4 four-level quantitative factors and 6, 4, 2 or 0 two-level factors, respectively. Table 45 provides an example with 2 four-level quantitative factors A, B , and 4 two-level factors C, D, E, F . A four-level block factor BL was added. Finally, the main effects of A and B were included in the model and part to be estimated in order to enable the estimation of effects $\text{cub } A$ and $\text{cub } B$. It would have been possible, without restricting choice, to take A, B together with two of the 2-level factors as basic factors. However, the standard option was selected in this case to define the basic factors, in order to illustrate the corresponding outputs.

4.2.3 Non orthogonal for the polynomial model regular designs

4.2.3.1 1/2 fraction of a 4×4 for two quantitative factors Let us consider a case in which there are two 4-level quantitative factors A and B and a model assumed to be of degree 2. This model has 6 parameters: the constant, $\text{lin } A$, $\text{lin } B$, $\text{quad } A$, $\text{quad } B$ and $\text{lin } A \text{ lin } B$. But there are only 5 pseudofactorial effects whose expression in relation to polynomial effects does not display any of these parameters and which are therefore zero: $A_1A_2B_1, A_1A_2B_2, A_1B_1B_2, A_2B_1B_2, A_1A_2B_1B_2$. The method described in the previous paragraph therefore does not help to find an appropriate 1/2 fraction, because such a fraction should enable the estimation of $11 = 16 - 5$ parameters with only 8 units. Since the polynomial effects of degree 3 or above are assumed to be zero, the pseudofactorial

name	:	QUANT1
nb. of units	:	64
Selection of basic factors (which define the unit)	:	standard
factor decomposition type	:	maximum
...		

Added factors	fac.	lev.	block
			nb.
A		4	
B		4	
C		2	
D		2	
E		2	
F		2	
BL		4	←

Model parts
P: A ₁ +A ₂ +B ₁ +B ₂ +C+D+E+F
Models
P.P+A+B+BL
Part to be estimated
P.P+A+B+BL

Design definition											
key matrix										defining relations	
	A ₁	A ₂	B ₁	B ₂	C	D	E	F	BL ₁	BL ₂	
2 ₁	1	0	0	0	1	0	0	1	1	0	C = A ₁ A ₂ B ₁ B ₂
2 ₂	0	1	0	0	1	0	0	1	0	1	F = A ₁ A ₂ DE
2 ₃	0	0	1	0	1	0	0	0	1	0	BL ₁ = A ₁ B ₁ D
2 ₄	0	0	0	1	1	0	0	0	0	1	BL ₂ = A ₂ B ₂ E
2 ₅	0	0	0	0	0	1	0	1	1	0	
2 ₆	0	0	0	0	0	0	1	1	0	1	

Table 45: 1/4 fraction of a $4 \times 4 \times 2^4$, fitted to 4- levels quantitative factors

effects are expressed in the form provided in table 46.

$$\begin{array}{rcl}
 A_1 & = & 2 \operatorname{lin} A / \sqrt{5} \\
 A_1 A_2 & = & \operatorname{quad} A \\
 A_2 & = & \operatorname{lin} A / \sqrt{5} \\
 B_1 & = & 2 \operatorname{lin} B / \sqrt{5} \\
 B_1 B_2 & = & \operatorname{quad} B \\
 B_2 & = & \operatorname{lin} B / \sqrt{5} \\
 \\
 A_1 B_1 & = & 4 \operatorname{lin} A \operatorname{lin} B / 5 \\
 A_1 B_2 & = & 2 \operatorname{lin} A \operatorname{lin} B / 5 \\
 A_2 B_1 & = & 2 \operatorname{lin} A \operatorname{lin} B / 5 \\
 A_2 B_2 & = & \operatorname{lin} A \operatorname{lin} B / 5
 \end{array}$$

Table 46: Expression of pseudofactorial effects in a degree 2 model

It is apparent that $\operatorname{lin} A$ can be estimated from a single of the two effects A_1 or A_2 . These two effects, however, do not provide the same information. An estimate $\hat{e}(A_1)$ with a variance σ^2/n (where n is the size of the fraction) produces an estimate $\sqrt{5}\hat{e}(A_1)/2$ of $\operatorname{lin} A$ with a variance $(5/4)\sigma^2/n$, while an estimation $\hat{e}(A_2)$ with the same variance σ^2/n produces an estimate $\sqrt{5}\hat{e}(A_2)$ of $\operatorname{lin} A$ with a variance $5\sigma^2/n$ four times greater. It is thus preferable to confound A_2 rather than A_1 on the fraction.

One comment applies to both $\operatorname{lin} B$ and $\operatorname{lin} A \operatorname{lin} B$. Thus the latter effect can be estimated from each of the effects $A_1 B_1, A_1 B_2, A_2 B_1, A_2 B_2$. Nevertheless, the estimation variance, equal to $(25/16)\sigma^2/n$ on the basis of an estimate $\hat{e}(A_1 B_1)$ with a variance σ^2/n , becomes $(25/4)\sigma^2/n$ on the basis of $A_1 B_2$ or $A_2 B_1$, and $25\sigma^2/n$ on the basis of $A_2 B_2$. The information provided, by definition, inversely proportional to variance, are in the ratios 16, 4, 4, 1. When several estimates are combined, the information is combined. For example, if we have independent estimates $\hat{e}(A_1 B_1), \hat{e}(A_1 B_2)$ with a variance σ^2/n , the combined estimate of $\operatorname{lin} A \operatorname{lin} B$

$$\frac{16}{20} \frac{5}{4} \hat{e}(A_1 B_1) + \frac{4}{20} \frac{5}{2} \hat{e}(A_1 B_2)$$

has a variance $(25/(16+4))\sigma^2/n$. Thus the pseudofactorial effects providing minimal information should primarily be confounded, i.e. $A_2 B_2$ and, if necessary, $A_1 B_2, A_2 B_1$.

These considerations lead to the search for a fraction 1/2 of the full factorial design of size $16 = 4 \times 4$ which confounds the substantial pseudofactorial effects $A_1, A_1 A_2, B_1, B_1 B_2, A_1 B_1$ only with the 5 effects equal to zero. The corresponding model and part to be estimated appear under the heading “*search nb. 1*” in table 47. The model contains all the non-zero effects, that is to say in this instance, those effects displaying at most 2 pseudofactors. Unfortunately, this search fails. The request must thus be made more flexible by authorizing confounding of the 5 quoted above substantial effects with minor effects such as $A_2 B_1, A_1 B_2, A_2 B_2$. The corresponding model and part to be estimated are specified under the title “*search nb 2*” in table 47. The study of aliases for the solutions obtained shows that there is in fact only one solution defined by the relation $A_2 B_2 = 1$.

nom	:	QUANT2
nb. of units	:	8
Selection of basic factors	:	standard
factor decomposition type	:	maximum
Backtrack search - limit time	:	10 mn
- max. nb. sol.	:	999
...		

		Search nb. 1	Search nb. 2
Added factors fac.	nb.	Model parts	Model
	niv.	P:A ₁ +A ₂ +B ₁ +B ₂	A ₁ .A ₂ +B ₁ .B ₂ +A ₁ .B ₁
A	4	Model	Part to be estimated
B	4	P.P	A ₁ +A ₁ .A ₂ +B ₁ +B ₁ .B ₂ +A ₁ .B ₁
		Part to be estimated	Defining relation
		A ₁ +A ₁ .A ₂ +B ₁ +B ₁ .B ₂ +A ₁ .B ₁	A ₂ B ₂ = 1
		FAILURE OF THE SEARCH Search stopped on factor B ₂	

Table 47: 1/2 fraction of a 4 × 4, with quantitative 4-level factors

For this solution, the basic estimable linear combinations are

$$\begin{aligned}
E(\langle y, \mathbf{1} \rangle / 8) &= e(\mathbf{1}) && + e(A_2.B_2) \\
E(\langle y, A_1 \rangle / 8) &= e(A_1) && + e(A_1.A_2.B_2) \\
E(\langle y, A_2 \rangle / 8) &= e(A_2) && + e(B_2) \\
E(\langle y, A_1.A_2 \rangle / 8) &= e(A_1.A_2) && + e(A_1.B_2) \\
E(\langle y, B_1 \rangle / 8) &= e(B_1) && + e(A_2.B_1.B_2) \\
E(\langle y, A_1.B_1 \rangle / 8) &= e(A_1.B_1) && + e(A_1.A_2.B_1.B_2) \\
E(\langle y, A_2.B_1 \rangle / 8) &= e(A_2.B_1) && + e(B_1.B_2) \\
E(\langle y, A_1.A_2.B_1 \rangle / 8) &= e(A_1.A_2.B_1) && + e(A_1.B_1.B_2),
\end{aligned} \tag{7}$$

where y is the vector of the 8 observations and $\langle \rangle$ denotes the usual scalar product of \mathbb{R}^8 . The vectors $\mathbf{1}, A_1, \dots, A_1A_2, \dots$ appearing in the scalar products are the vectors of 1 and -1 naturally associated in multiplicative notation with the corresponding pseudofactors or products of pseudofactors.

In view of the equalities in table 46 and since pseudofactorial effects including 3 or 4 symbols are zero, the system (7) is rewritten in the form

$$\begin{aligned}
E(\langle y, \mathbf{1} \rangle / 8) &= e(\mathbf{1}) && + \text{lin } A \text{ lin } B / 5 \\
E(\langle y, A_1 \rangle / 8) &= 2 \text{ lin } A / \sqrt{5} \\
E(\langle y, A_2 \rangle / 8) &= \text{lin } A / \sqrt{5} && + \text{lin } B / \sqrt{5} \\
E(\langle y, A_1.A_2 \rangle / 8) &= \text{quad } A && + 2 \text{ lin } A \text{ lin } B / 5 \\
E(\langle y, B_1 \rangle / 8) &= 2 \text{ lin } B / \sqrt{5} \\
E(\langle y, A_1.B_1 \rangle / 8) &= 4 \text{ lin } A \text{ lin } B / 5 \\
E(\langle y, A_2.B_1 \rangle / 8) &= 2 \text{ lin } A \text{ lin } B / 5 && + \text{quad } B \\
E(\langle y, A_1.A_2.B_1 \rangle / 8) &= 0
\end{aligned} \tag{8}$$

The scalar products between y and $A_1, B_1, A_1.B_1$ enable direct estimation of the linear effects $\text{lin } A$ and $\text{lin } B$ and the interaction $\text{lin } A \text{ lin } B$. The estimates of the general mean

and of the two quadratic effects are inferred from these estimates and of the scalar products with $\mathbf{1}$, $A_1.A_2$, $A_2.B_1$.

Table 48 provides the estimates thus obtained, together with their associated variances and efficiencies. The calculation of variances is based on the fact that the scalar products on the left-hand side of (8), $\langle y, \mathbf{1} \rangle / 8$, $\langle y, A_1 \rangle / 8$, $\langle y, A_2 \rangle / 8$, ... are uncorrelated, with a variance $\sigma^2/8$. The comparison of variances thus obtained with variance $\sigma^2/16$ of the polynomial effects in the full factorial design provides - after adjustment for the fact that there are half as many observations in the fraction - the efficiencies appearing on the right-hand side of table 48.

The notation $e()$ is used to represent polynomial effects in this table. Thus the linear effect $\text{lin } A$, the interaction $\text{lin } A \text{ lin } B$ are represented in the table by $e(\text{lin } A)$, $e(\text{lin } A \text{ lin } B)$. This notation, adopted in [7] to distinguish polynomial pseudofactors from their effects, is also convenient to represent the estimates by placing a circumflex or tilde over the e .

	estimation	variance	factor efficiency
$\hat{e}(\text{lin } A)$	$= (\sqrt{5}/2) \langle y, A_1 \rangle / 8$	$(5/4) \sigma^2/8$	4/5
$\hat{e}(\text{lin } B)$	$= (\sqrt{5}/2) \langle y, B_1 \rangle / 8$	$(5/4) \sigma^2/8$	4/5
$\hat{e}(\text{lin } A \text{ lin } B)$	$= (5/4) \langle y, A_1 B_1 \rangle / 8$	$(25/16) \sigma^2/8$	16/25
$\hat{e}(\mathbf{1})$	$= \left(\langle y, \mathbf{1} \rangle - (1/4) \langle y, A_1 B_1 \rangle \right) / 8$	$(17/16) \sigma^2/8$	16/17
$\hat{e}(\text{quad } A)$	$= \left(\langle y, A_1 A_2 \rangle - (1/2) \langle y, A_1 B_1 \rangle \right) / 8$	$(5/4) \sigma^2/8$	4/5
$\hat{e}(\text{quad } B)$	$= \left(\langle y, A_2 B_1 \rangle - (1/2) \langle y, A_1 B_1 \rangle \right) / 8$	$(5/4) \sigma^2/8$	4/5

Table 48: Estimates of polynomial effects in the fraction $4^2/2$

The information provided by $\langle y, A_2 \rangle / 8$ on $\text{lin } A$ and $\text{lin } B$ has not been used. It may be used to obtain the least square estimators of these two parameters. For the purpose of the calculation, only the rows associated with the scalar products $\langle y, A_1 \rangle / 8$, $\langle y, A_2 \rangle / 8$, $\langle y, B_1 \rangle / 8$ need to be taken into account in the system (8). They are rewritten in the following matrix form

$$E \begin{bmatrix} \langle y, A_1 \rangle / 8 \\ \langle y, A_2 \rangle / 8 \\ \langle y, B_1 \rangle / 8 \end{bmatrix} = \frac{1}{\sqrt{5}} \begin{bmatrix} 2 & 0 \\ 1 & 1 \\ 0 & 2 \end{bmatrix} \begin{bmatrix} \text{lin } A \\ \text{lin } B \end{bmatrix},$$

and lead to the estimates provided in table 49.

Instead of improving the estimation of $\text{lin } A$ and $\text{lin } B$ with the information provided by $\langle y, A_2 \rangle / 8$, the pseudofactor A_2 can be used to divide the design into two blocks. If the block factor is denoted by C , we obtain $C = A_2$ and the row associated with A_2 in the system (8) becomes

$$E(\langle y, A_2 \rangle / 8) = \text{lin } A / \sqrt{5} + \text{lin } B / \sqrt{5} + e(C).$$

estimation	variance	factor efficiency
$\tilde{e}(\text{lin } A) = (\sqrt{5}/12) \left(5 \langle y, A_1 \rangle + 2 \langle y, A_2 \rangle - \langle y, B_1 \rangle \right) / 8$	$(25/24)\sigma^2/8$	24/25
$\tilde{e}(\text{lin } B) = (\sqrt{5}/12) \left(-\langle y, A_1 \rangle + 2 \langle y, A_2 \rangle + 5 \langle y, B_1 \rangle \right) / 8$	$(25/24)\sigma^2/8$	24/25

Table 49: Least square estimates of the linear effects in the fraction $4^2/2$

The information provided by $\langle y, A_2 \rangle / 8$ can thus be used to estimate the block effect $e(C)$:

$$\hat{e}(C) = \langle y, A_2 \rangle / 8 - \left(\hat{e}(\text{lin } A) + \hat{e}(\text{lin } B) \right) / \sqrt{5}$$

This distribution into two blocks is useful if the loss of information on the linear effects which is induced is offset by the reduction in the residual variance σ^2 .

The pseudofactor $A_1A_2B_1$ can also be used to define a second two-block system crossed with the former system. The drawback, then, is that there are no degrees of freedom left to estimate the error.

The practical relevance of this small example is limited, but it effectively shows the flexibility of this construction method. The example in the following paragraph, taken from [7], illustrates the use of this method to create a design that is considerably smaller in size.

4.2.3.2 1/16 fraction of a 4^32^4 with two quantitative factors With a view to optimizing the culture medium of a rhizobial symbiont of soya (*Bradyrhizobium japonicum*), 7 composition factors from this medium are studied, including three 4-level factors and 4 2-level factors. Out of the three 4-level factors, A is qualitative, and the two others, B and C are quantitative. Table 50 specifies the search performed.

The first couple *model, part to be estimated* ensures that the main effects and major interactions between two factors are not confounded among themselves. All the interactions which exhibit neither of the two pseudofactors B_2 and C_2 are considered to be major.

The second couple *model, part to be estimated*, in addition, requires that the design be of resolution 4, that is to say, which enables the estimation of all the main effects in a model containing all the two-factor interactions. The quantitative aspect is not taken into account in this second couple, introduced to ensure maximum robustness in estimating main effects of all degrees.

The full, exhaustive search, requested by giving 999 as the maximum number of solutions, generates a set of 1152 solutions. The analysis of these solutions, conducted by a specific program, showed that they were all derived from 6 basic solutions by switching factors or pseudofactors with symmetric roles, that is to say, D, E, F, G first, then B and C , and finally, A_1, A_2, A_1A_2 . These 6 basic solutions are provided in table 51, where three overall efficiency measurements are also reported, so that these solutions may be compared with regard to variance.

name	:	RHIZO6
nb. of units	:	64
Selection of basic factors (which define the unit)	:	user
factor decomposition type (en pseudofacteurs)	:	maximum
Backtrack search – limit time	:	20 mn
- max. nb. sol.	:	999
- random link	:	0
Inclusion of factors in the ineligible set	:	yes

Basic factors		Added factors		Model parts	
fac.	nb. niv.	fac.	nb. niv.	1	2
A	4	D	2	p: A+B ₁ +C ₁ +D+E+F+G	
B	4	E	2	q: A+B+C+D+E+F+G	
C	4	F	2		
		G	2		
				Models	
				1	p.p
				2	q.q
				Part to be estimated	
				1	p.p
				2	q

Table 50: 1/16 fraction of a $4^3 2^4$ including 2 quant. 4-lev. fact.

Table 52 specifies the efficiencies, for each effect, of the best three designs for overall efficiency. In the third design, interactions including A , each of which have three degrees of freedom, are characterized by three efficiencies, referred to as main efficiencies. The specific definition of these efficiencies is given in [16] and [17]. The lowest of these 3 efficiencies is the lower bound of efficiencies for all the contrasts belonging to this interaction.

plan	defining relations	trace	det	min. eigenval.
1	$A_1B_1B_2C_1D = 1; A_2B_1B_2C_2E = 1$ $A_2B_1C_1C_2F = 1; A_1B_2C_1C_2G = 1$	0.948	0.976	0.434
2	$A_1B_1B_2C_1D = 1; A_2B_1B_2C_2E = 1$ $A_1B_1C_1C_2F = 1; A_1A_2B_2C_1C_2G = 1$	0.934	0.969	0.460
3	$A_1B_2C_1D = 1; A_2B_2C_2E = 1$ $A_1B_1C_1C_2F = 1; A_1A_2B_1B_2C_1C_2G = 1$	0.912	0.958	0.460
4	$A_1B_2C_1D = 1; A_2B_2C_2E = 1$ $A_1B_1C_1C_2F = 1; A_1A_2B_2C_1C_2G = 1$	0.900	0.956	0.330
5	$A_1B_2C_1D = 1; A_2B_1C_2E = 1$ $A_1B_1B_2C_2F = 1; A_2B_2C_1C_2G = 1$	0.883	0.946	0.400
6	$A_1B_2C_1D = 1; A_1B_1C_2E = 1$ $A_2B_1B_2C_2F = 1; A_1A_2B_2C_1C_2G = 1$	0.874	0.944	0.330

Table 51: Global factor efficiencies for the 6 solutions

Effet	Factor efficiency		
	Design 1	Design 2	Design 3
A	1	1	1
$\text{lin } B, \text{lin } C$	1	1	1
$\text{quad } B, \text{quad } C$	1	1	1
D, E, F, G	1	1	1
$A. \text{lin } B$	1	1	1 0.840 0.800
$A. \text{lin } C$	1	1	1 0.960 0.840
AD	1	1	1 1 0.833
AE	1	1	1 1 0.952
AF, AG	1	1	1 1 0.800
$\text{lin } B. \text{lin } C$	0.640	0.960	0.800
$\text{lin } B.D$	0.840	0.800	0.840
$\text{lin } B.G$	0.840	0.800	0.800
$\text{lin } B.E$	0.840	0.800	0.960
$\text{lin } B.F$	0.840	0.960	0.800
$\text{lin } C.D$	0.840	0.960	0.840
$\text{lin } C.E, \text{lin } C.F, \text{lin } C.G$	0.840	0.800	0.800
DE	1	0.800	1
DF	1	0.960	1
DG	0.810	0.800	1
EG	1	0.667	0.800
EF	0.810	0.800	0.800
FG	1	0.800	0.667

Table 52: Factor efficiencies in the 3 optimal solutions for the trace

5 Use of the program

5.1 System requirement

PLANOR runs under Windows (95, 98, NT, XP). The installation manual is in the file *instal*.

5.2 Generalities

Most of the useful indications for operating the program appear on the screen. The user can also have easy access to online assistance, local or general, by clicking on the buttons “Local help” or “General help”.

As a general rule, the user introduces the information necessary for the program in different fields. With regard to moving between fields, modifications and validations, the program follows the usual Windows conventions. Pressing *esc* enables the user to backtrack. Pressing \wedge *Break* (\wedge *Attn* on certain keyboards) is used to interrupt a design search in progress and adjust the permitted time limit for this search (the \wedge symbol represents the *Ctrl* key which must be kept pressed while pressing the next key. If this time is reduced to 0 mn, the search is effectively terminated, otherwise it resumes by validating the new time limit with the \leftarrow (Enter) key. The \wedge Alt Del sequence (press the 3 keys at the same time) stops the execution of the program. “Task Manager” must then be selected, followed by “End Task” which must be selected twice.

5.3 Short description of the different modules

Invoking PLANOR displays the general menu in table 53. This paragraph describes the different possible options in this menu.

Software PLANOR	
<i>Creation of a regular design</i>	§ 5.4
<i>Modification of a regular design</i>	§ 5.4
<i>Creation from a previously obtained matrix</i>	§ 5.4
<i>Randomization</i>	§ 5.5
<i>Recoding, factor selection, sorting...</i>	§ 5.6
<i>Study of aliases</i>	§ 5.7
<i>Content of REG files</i>	§ 5.8
<i>Initialization</i>	§ 5.9

Table 53: General menu

During the *creation of a regular design*, the user introduces the parameters defining

the search (fig. 2 and 3). These parameters are stored in a file with the suffix REG. The results of the search, once it is completed, are also stored in the same REG file. These results are one or several key matrices.

Through *modification of a regular design* the parameters of a previously defined regular design can be modified. In an exploratory phase, it is also possible to change the model, the part to be estimated, and to insert or delete defined factors. This option can also be used to create a new design by modifying an old design. In this case, the name of the design will be carefully changed to avoid overwriting the initial REG file.

If only a single matrix is required, upon completion of the search, the program automatically leads to the design module creation and then to the randomization module. It thus constructs a file with a PS suffix providing the Systematic order Design, then a PR file providing the Randomized Design.

In cases in which several matrices are sought, the solutions obtained may be examined by the *study of aliases*. The PS and PR designs corresponding to the solution adopted are then constructed by using the option *Creation from a previously obtained matrix*.

Randomization can be interrupted by a *esc* and subsequently resumed by selecting the option *randomization*. The parameters defining randomization – model providing the block structure and, in particular, the random link – are saved in the initial PS file. If this file is randomized again, the same parameters are then proposed in a standard way to the user, who can thus perform the same randomization again, simply.

Several subsidiary operations prove to be necessary in order to develop – from one or several regular designs - the appropriate design for a particular situation. The module *Recoding, selection of factors, sorting, ...* makes it possible to perform several of these operations simply: creation of a new factor produced from pseudofactors, recoding of levels, elimination of useless factors, repetition of certain units, merging of certain designs, sorting. The design created by these operations may be stored in the form of a new PS file, or edited in a text file used as a basis for the development of the design. In the latter case, the numbers of levels used for internal coding may be replaced by the actual specified levels with a view to facilitating the reading of the design.

A file with an HIS suffix (resp. HIR), in which the modifications are saved, is associated with each PS file (resp. PR). Thus, during the editing of the design, indication can be provided of the way in which this HIS file is obtained.

In addition to the specific REG, PS, PR, HIS, HIR files, the PLANOR modules create text files explicitly providing the calculation results. A standard name with an OUT suffix is proposed for these files, but the user may of course modify this name as wished.

The specific files are in fact APL files whose SF suffix has been changed. People who have an APL interpreter can thus read these files, whose contents are specified in paragraph 5.8.

5.4 Creation or modification of a regular design

The information required to define the search is provided in screens 1 and 2 (figure 2, 3).

5.4.1 Screen 1 (fig. 2)

Screen 1 contains the following fields.

5.4.1.1 name This name is used as a prefix for the output files. Thus if we enter EXAMPLE, the output files are EXAMPLE.REG, EXAMPLE.OUT, etc ...

5.4.1.2 number of units : number of experimental units.

5.4.1.3 Selection of basic factors . Option *standard*, *user*.

This field determines the defining mode of basic factors, whose combinations of levels serve to identify the different experimental units. These basic factors can be *pseudofactors* used only to identify the units, but which have no real physical sense and do not appear in any model. This is particularly the case in the option *standard* in which the program introduces a pseudofactor for each prime appearing in the decomposition of the number of units into primes. The program also gives these pseudofactors a standard name, consisting of the prime in question followed by underscore _ and by the sequence number. For example, if there are 36 units, the pseudofactors introduced in the standard option are 2_1, 2_2, 3_1, 3_2.

This *standard* option provides considerable flexibility since it does not predetermine any of the factors but determines them freely as a combination of the basic factors. However, for the same reason, this is also the option which leads to the longest searches. Therefore, in many cases, the *user* option is the preferred option, which enables the selection of basic factors among the really active factors corresponding to treatments or blocks and appearing in the model or hierarchies. The basic factors are then entered in the table appearing on the left-hand side of screen 2 (fig. 3) described later in further detail.

By definition, all the combinations of levels of basic factors appear in the design, as a result of which there cannot be any defining relation in which only these factors appear. The selection of basic factors by the user thus excludes certain defining relations and is likely to restrict the overall number of achievable solutions.

Consequently, when this user mode is selected, efforts are made from the outset to choose basic factors for which all the combinations of levels are sought to appear in the design. The fact that these factors are chosen as basic factors does not thereby introduce any additional constraint.

For instance, if the units are structured by block systems (blocks, sub-blocks, rows, columns, etc ...), the corresponding block factors may be introduced, potentially com-

pleted by a pseudofactor associated with the repetition number, as basic factors. Similarly, in the search for a distribution into blocks of a full factorial design, the treatment factors may be taken as basic factors, potentially completed by a pseudofactor associated with the repetition number if the treatments are repeated.

In all cases, if only one solution is required, any choice of basic factors for which the search completes is acceptable. It is only when the search fails that the question should sometimes be raised as to whether such failure is not the result of a flawed selection of basic factors.

5.4.1.4 Factor decomposition type . Option *maximum*, *minimum*, *free choice*.

The factors which do not have a prime number of levels can be decomposed into products of several pseudofactors. In all cases, decomposition must lead to pseudofactors whose number of levels is a prime power. Nevertheless, there can be several decompositions of this type as demonstrated in table 54 which provides the decompositions of a 24-level factor A . The most comprehensive decomposition is obtained with option *maximum*,

maximum	minimum	free choice
A_1 (2)	A_1 (8)	A_1 (4)
A_2 (2)	A_2 (3)	A_2 (2)
A_3 (2)		A_3 (3)
A_4 (3)		

Table 54: Pseudofactor decomposition of a 24-level factor A

the standard option proposed by the program. All the pseudofactors obtained in this decomposition have a prime number of levels. Option *minimum* is, on the contrary, that which provides the most restricted number of pseudofactors. The numbers of pseudofactor levels obtained in this option are the highest prime powers dividing the number of levels of the decomposed factor. Option *free choice* allows to choose the decomposition used for each factor, freely and independently. This choice is performed in screen 2 (fig. 3), when the cursor is positioned on the factor to be decomposed, by clicking on the button “pseudo-dec”. Failure to click results in maximum decomposition being chosen.

From a practical point of view, the standard option proposed, option *maximum*, provides the greatest flexibility. This is empirically observed and has been demonstrated for certain classes of full factorial designs distributed into blocks [28], [29].

5.4.1.5 Backtrack search. To explain the meaning of the three associated parameters *random link*, *max. nb. sol.*, *limit time*, here we concisely describe this search in a case in which the numbers of levels are all powers of the same prime. A detailed description of the general case is presented in [18].

The program initially establishes the lists $\mathcal{L}_1, \mathcal{L}_2, \dots, \mathcal{L}_s$ of possible vectors for each of the columns 1, 2, \dots , s of the key matrix.

It then successively searches the columns of the key matrix so as to respect the constraints imposed. Once columns 1 to i which are compatible with the constraints

have been selected, the permissible vectors are then inferred from list \mathcal{L}_{i+1} . If this set of vectors is non-empty, the program selects the first vector as column $i + 1$ and continues in a sequence. If this set is empty, it selects the next permissible element, if there is one, from list \mathcal{L}_i . If there is none, it reverts to the column $i - 1$ choice, and so forth.

When there is no solution, the procedure terminates when list \mathcal{L}_1 is exhausted, which means that all the possible choices have been examined. As this exhaustive analysis may, in some cases, take a considerable time to achieve, a *limit time* is provided beyond which the program terminates. The user then has the possibility of either continuing the search by increasing the time limit or of effectively stopping the search.

It is clear that the order in which the lists \mathcal{L}_i are classified have a determining influence on the choice of the key matrix in cases in which only one solution is sought. To avoid obtaining the same solution systematically, it is possible to reorder these lists randomly by introducing a *random link* different from 0. The value of this random link in fact completely determines the random reordering of these lists and thus the solution obtained. The same search performed with the same random link thus always leads to the same solution.

In many cases, it is appropriate to search the set of solutions satisfying the constraints imposed for the best possible solution, for a criterion not taken into account in the search. For instance, among all the fractions of resolution 4, that which confounds the smallest possible number of interactions is sought. In this case, it would be appropriate to obtain all the possible solutions. For this purpose, a comprehensive search is initiated by inserting the highest possible number, 999, in the field *max. nb. sol.* In order to find all the solutions, the program then continues the search after obtaining a solution, by moving, in list \mathcal{L}_s associated with the last column s of the key matrix, to the next permissible element. If there is none, it returns to column $s - 1$ and selects the next permissible element, and so forth. It terminates either when list \mathcal{L}_1 is exhausted or after the time limit has been reached.

The disadvantage of this comprehensive search procedure is that it can take a very long time to achieve (particularly since, in this version of the program, symmetries between factors are not taken into account to reduce the search time). Moreover, the solutions obtained are often very close and quite often differ only by one of the columns of the key matrix. Premature termination of the searches thus leads to an insufficiently diversified set of solutions.

In order to obtain a range of markedly different solutions without performing the comprehensive search, it is sufficient to request a reduced number of solutions (strictly below 999 in any case) and to introduce a non-zero random link. In this case, we restart the search procedure for each solution, by randomly reordering the lists \mathcal{L}_i . The solutions obtained are stored in the .REG file and after analysis, a solution can be selected by its number to explicitly construct the design. The random link associated with each of these solutions also appears in the .OUT output file and it is therefore possible to obtain the selected solution again in an isolated search.

The backtrack search thus uses the following three parameters.

- **random link.** It determines the order in which a priori possible solutions are explored for each column of the key matrix – lexicographic order if this random link is zero and random if it is strictly positive. In the latter case, if $1 < \text{nb. solutions} < 999$, this order is redefined for each search.
- **max. nb. sol..** If it is equal to 999, the backtrack search continues until all the solutions are obtained or until the time limit is reached. Such a comprehensive search only has a chance of being completed for small-scale problems.

If $1 < \text{nb. solutions} < 999$ and the random link is non-zero, the search is restarted each time a solution has been found, with a new random order of exploration of potentially usable columns.

- **limit time.** It should be borne in mind that it is always possible to interrupt the search in progress by pressing $\hat{A}ttn$ ($\hat{B}reak$) and reducing this maximum time to 0 mn.

If this time limit is reached, the program proposes to extend it. However, in many cases, the time limit is reached owing to the non-existence of a solution. In this case, continuation of the search can take a considerable length of time because it is necessary to explore all the possibilities in order to prove the absence of a solution. In practice, it is therefore not advised to continue a search for too long.

5.4.1.6 Inclusion of factors in the ineligible set .

The data for the model and part to be estimated makes certain defining relations *ineligible*, that is to say, prevents these relations from being used to define the design. Nevertheless, if the main effect of a factor does not appear in the part to be estimated, the search may produce a defining relation in which only this single factor appears, of which only a fraction of the levels then appears in the design. In certain cases this is not acceptable, for instance if it is a block factor in which all the levels must be present.

The systematic inclusion of factors in the ineligible set, obtained by ticking the corresponding box, makes any defining relation involving only a single factor *ineligible* and thus ensures that each factor assumes all its levels in the design.

It is possible to impose this constraint only on certain factors, by unticking the corresponding box and including these factors in a model with an associated empty part to be estimated. The latter is interpreted as a part reduced to the general mean. The terms of the model, which cannot be confounded with the general mean, are ineligible and the factors included in this model must necessarily assume all their levels in the design.

5.4.1.7 Comment . Blank field providing several specifications on the design considered.

5.4.2 Screen 2 (fig. 3)

This screen contains 7 dialogue boxes. On the left-hand side are the tables in which the lists of *basic factors* or *added factors* are introduced.

On the right-hand side are 5 editing windows to introduce the *model parts*, *models* and associated *parts to be estimated*, the *hierarchies* and finally, the *predetermined factors*.

5.4.2.1 Basic factors and added factors .

Moving across the screen is achieved with the arrows or tabs as is usually done with Windows. To introduce a new factor after (resp. before) the factor on which the cursor is positioned, press *enter* \leftarrow (resp. \hat{I}). To delete the factor on which the cursor is positioned, press *Del*.

In the third column of both these tables, it is possible to indicate (by ticking) which are the block factors. This indication is not used in the backtrack search. It is only used to distinguish between block effects and treatment effects in the study of aliases and in the randomization phase. If the user has failed to specify the block factors in this screen 2, it is still possible to do so before the randomization phase, but introducing the information in screen 2 provides the benefit of clarifying the situation from the outset and of facilitating the study of aliases.

The table of basic factors only appears when the option *user* is selected in screen 1 to define these factors. The considerations in the previous paragraph, in this case, provide a common thread for the selection of these factors. It should be recalled that the product of their numbers of levels, introduced in the second column of the table, must be equal to the number of units appearing in screen 1.

The levels of the defined factors are deduced from those of the basic factors by using the rules defined by the key matrix. This key matrix is sought through the backtrack procedure so as to make the parts to be estimated in the associated models estimable and to respect the potential hierarchies. Some of these factors can be predetermined by the user. The associated columns of the key matrix are then determined in the search.

The remainder of this paragraph briefly recalls the functions and syntaxes of the information entered in the windows appearing on the right-hand side of screen 2. A more pedagogical introduction to these notions through examples is featured in paragraph 2 and more general descriptions may be found in [17], [18].

5.4.2.2 Models, part to be estimated, model parts: generalities. Generally, a single *model* providing the non-negligible factorial effects is introduced. The “*part to be estimated*” of this model is then specified. To simplify the writing by avoiding rewriting the same expression several times, *model parts* may also be introduced.

It must also be possible to indicate the *hierarchy* constraints among factors.

It may be necessary to introduce several models and corresponding parts to be estimated, to deal with cases in which block systems induce several strata for instance.

A model is systematically completed by the terms included in the terms that appear in it. Thus if $A.B$ appears in it, A , B and the general mean are systematically included by the program. This is not true for the “part to be estimated”. If they contain the term $A.B$ but not the terms A and B , this indicates that the interaction $A.B$ is sought to be

estimated, but not necessarily the main effects A and B . We will see that the use of the constant factor **1** makes it possible to easily reintroduce the main effects among them without burdening their writing.

A blank part to be estimated is interpreted as the general mean. The terms of the associated completed model can therefore not be confounded with the general mean, which precludes any defining relation based only on the factors of one of these terms. These defining relations are *ineligible*.

The use of a blank part to be estimated particularly ensures that some products of factors assume all their levels in the design: these products should merely appear in the associated model.

Similarly, a blank model is interpreted as the general mean. The terms of the associated part to be estimated can thus not be confounded with the general mean and result in ineligible defining relations. In view of the fact that the part to be estimated is not completed as the model, this use of a blank “model” provides greater flexibility in introducing ineligible defining relations than the use of a blank in the “part to be estimated”. If the set of ineligible terms has to be strictly reduced to the “part to be estimated”, the model is left blank and the box *inclusion of factors in the ineligible set* described in paragraph 5.4.1.6 is if necessary unticked.

To facilitate the writing of the model or of the part to be estimated, it is also possible to delete certain terms. Deletion is indicated by the symbol \sim . The syntax of the deleted part on the right-hand side of the symbol \sim is the same as that of the model, but this part is never completed by subterms. Recall that it may be necessary to type something after \sim to make it effectively appear on the screen.

5.4.2.3 Models, part to be estimated, model parts: syntax. A model or model part is a sum of terms, in which each term is a product of factors or pseudofactors corresponding to a main effect or interaction. It should be noted that a space or $.$ may be used to separate the factors in a term.

Example : $BL + VAR + DOSE + DENS + VAR.DOSE + VAR.DENS + DOSE.DENS$ (9)

The latter expression contains a block effect BL , the main effects and simple interactions between the treatment factors VAR , $DOSE$ and $DENS$. When it appears in a model line, it can be replaced, taking into account the fact that the model is completed, by the following simplified expression.

Exemple : $BL + VAR.DOSE + VAR.DENS + DOSE.DENS$

The writing may be simplified by the use of brackets. Thus the expression (9) is also written

$BL + (VAR + DOSE + DENS) (VAR + DOSE + DENS)$

To revert to the 1st form, we develop then eliminate

1. in each term the redundant factors (VAR.VAR → VAR),
2. then the redundant terms (VAR.DOSE + DOSE.VAR → VAR.DOSE).

When the constant factor **1** is introduced in a product, it can be eliminated during development in all the products containing it simultaneously with another factor. Thus

$$(1 + \text{VAR} + \text{DOSE}) \text{DENS} \rightarrow \text{DENS} + \text{VAR.DENS} + \text{DOSE.DENS} .$$

Thus the term **1.DENS** is replaced by **DENS**. This type of writing is not useful in a model line since the models are automatically completed, but may be useful to define the “part to be estimated”.

5.4.2.4 Use of model parts

The model $\text{BL} + (\text{VAR} + \text{DOSE} + \text{DENS}) (\text{VAR} + \text{DOSE} + \text{DENS})$
 can be rewritten in
 the simplified form: $\text{BL} + \text{PM} \text{PM}$

as long as is introduced in the model parts the line

$$\text{PM} : \text{VAR} + \text{DOSE} + \text{DENS}$$

which defines PM as a model part.

A model part may include another one. For example, the definitions appearing on the right- and left-hand side of the table below are equivalent

PM1 : VAR + DOSE	PM1 : VAR + DOSE
PM2 : PM1 + DENS	PM2 : VAR + DOSE + DENS
PM3 : PM1.DENS	PM3 : (VAR + DOSE).DENS

However, caution is required to avoid creating a loop in the definition of these model parts, as in the example below in which the definition of P involves Q, whose definition involves P.

$$\begin{aligned} \text{P} & : \text{Q} + \text{DOSE} \\ \text{Q} & : \text{P} + \text{DENS} \end{aligned}$$

If such a loop is created inadvertently, the only solution is to interrupt the program by pressing \hat{B} reak (\hat{A} ttn).

5.4.2.5 Substraction of terms In order to write a model containing all the two-factor interactions with the exception of one or two, the “subtraction” operator \sim may be used. The part on the right-hand side of this operator is developed by using the same syntax as the model and terms obtained by this development are deleted. This part is

never completed by the subterms, in contrast to the part appearing on the left-hand side of \sim in the model specification.

Thus if PM designates the same model as previously, $PM.PM \sim DOSE.DENS$ is equivalent to the sum $VAR.DOSE + VAR.DENS$ which, following completion by the subterms, gives $1 + VAR + DOSE + DENS + VAR.DOSE + VAR.DENS$.

5.4.2.6 Hierarchies. If the level of a factor A must remain constant for each combination of levels of certain other factors, say B, C, D , the following row appears in the hierarchies:

$$A : B C D$$

It is then said that the product factor $B \times C \times D$ is nested within A or, alternately, that A is marginal to this factor.

Example. In a design containing blocks –BL– and sub-blocks –SBL–, the factor VAR is constant for each block and the factor DOSE is constant for each sub-block. This constraint is indicated by:

$$\begin{array}{l} VAR : BL \\ DOSE : BL SBL \end{array}$$

SBL provides the number of the sub-block within the block.

5.4.2.7 Example with several models and hierarchies. In a block design in which certain factors cannot vary within blocks, it is often indispensable to introduce several models and parts to be estimated as illustrated in the following, typical example.

Model parts	Hierarchies
p1 : A+B+C+D	A : BL
p2 : A+B+C+D+E+F+G+H	B : BL
	C : BL
	D : BL

Models	Associated part to be estimated
[1] p1 p1	[1] p1
[2] BL+p2 p2	[2] p2 (E+F+G+H)

The part to be estimated $p2(E + F + G + H)$ of model 2 includes the main effects of E, F, G, H and their interactions with each of the 8 treatment factors A, B, C, D, E, F, G, H (i.e. 26 terms in developed form).

The main effects A, B, C, D cannot be estimated in the model including the block effect (BL) since they cannot vary within blocks. The pair *model, part to be estimated* 1 nevertheless ensures their estimability in an inter-block model including all the interactions between two of these factors.

5.4.2.8 How to force a product of factors to assume all its levels As has been indicated, a product of factors can be forced to assume all its levels in the design by making it appear as the term of a model with which a blank part to be estimated is associated.

As an example let us consider a situation in which there are three treatment factors A, B, C with 6, 6 and 2 levels. We further assume that the 72 treatments of the full factorial design must be distributed within a cube containing 6 positions on the X-axis, 3 on the Y-axis and 2 heights –factors X, Y, Z –. To illustrate this, we may imagine we are cultivating 6 strains of *champignons de Paris* (button mushrooms) (factor A) with 6 different composts (B) with 2 pH values (C) and that these mushrooms are distributed in the growth chamber over two overlapping trays (Z), each containing 6 rows (X), 3 columns (Y) with two containers in each location defined by X, Y, Z .

Taking into consideration the ventilation system and the position of the growth chamber door, it is estimated that the three factors X, Y, Z are likely to have an effect. We wish to be able to estimate the main effects A, B, C and interactions $A.C, B.C$ in a model containing the additive effects X, Y, Z and all the interactions between treatment factors.

If the basic factors used are X, Y, Z and U is the container number in the pair, we can be sure that each of the 36 triplets of coordinates X, Y, Z appears twice. However, if we use A, B, C as the basic factors, the following pair *model, part to be estimated* 1:

$$\begin{array}{l}
 \text{model} \qquad \qquad \qquad \text{part to be estimated} \\
 [1] \quad X + Y + Z + A.B.C \quad [1] \quad A + B + C + A.C + B.C
 \end{array}$$

may result in defining relations in which all the triplets of coordinates X, Y, Z do not appear, such as those in table 55.

2-lev. factor		
	X_1	Z
A_1	1	1
B_1	1	1
C	1	0

3-lev. factor		
	X_2	Y
A_2	2	2
B_2	2	2

Table 55: An inappropriate solution to dispatch in 3 crossed block systems

In order to avoid such inappropriate relations, we introduce a model including the term $X.Y.Z$ associated with a blank (empty) “part to be estimated”:

$$\begin{array}{l}
 \text{model} \qquad \qquad \qquad \text{part to be estimated} \\
 [2] \quad X.Y.Z \qquad \qquad [2]
 \end{array} \tag{10}$$

The choice of A , B , C as basic factors is quite natural. Firstly, it does not make the introduction of an additional pseudofactor such as U compulsory. Secondly, this is the option which is spontaneously used when seeking to find out, independently of any program, the possible constructions. The question is then raised as to which interactions between treatment factors each of the three block systems should be confused with, which results in the block pseudofactors being defined from the treatments rather than the reverse.

Remarks: if X , Y , Z are marked as block factors in the table of defined factors, the program detects the key matrices for which all the combinations of levels of the block factors are not present. This is an additional reason for indicating the block factors from the outset.

5.4.2.9 Predetermined factors The following lines:

```
Bl_1 : A_1 + B_1 + C_1
Bl_2 : A_2 + 2B_2
E     : 2A_2 + D
```

in the window with the predetermined factors set the way in which the pseudofactors Bl_1 , Bl_2 inferred from factor Bl and factor E are calculated from the pseudofactors A_1 , B_1 , C_1 , A_2 , B_2 inferred from the basic factors A , B , C and from factor D .

After checking that these definitions verify the constraints, the program takes them into account in the search for the other factors.

It is possible to define all the factors in this way. This makes it possible to study of aliases in a predetermined design or to construct and randomize this design.

5.5 Randomization

In agricultural experiments which have prompted the development of experimental designs and the theory of randomization, it is generally recognized that the observation is the sum of a treatment effect and of an uncontrolled effect of the experimental unit. In order to prevent the effects of the experimental units from systematically overlapping with the effects of the treatments being compared and from skewing the comparisons, the experimental unit allocated to each treatment is chosen randomly: this is referred to as *randomization*.

When all the units are equivalent, randomization is totally free. This is called *complete randomization*. It consists of determining by random draw without replacement the real unit (a plot in the field of agriculture, an animal in animal science, etc . . .) allocated to each unit of the systematic design. An example is provided in table 1. The numbers resulting from the draw are called repetition indices and appear in a column identified by the heading *ind-rep*.

In this example, the number of units in the systematic design is equal to the maximum number of available units and randomization equates to randomly selecting a permutation of numbers from 0 to 7, with the same probability of selecting each of the !8 permutations. This situation is frequent but it can also occur that the number of available units is greater than the number of units required – a situation which is taken into account by introducing in the box *total number of levels* in screen 3 (fig.5) a *maximum number of levels (max.nb.lev.)* equal to the number of available units.

When the experimental units are structured into blocks, randomization must comply with this structure. This block structure is specified by the block factors. However, the levels given to the latter factors in the systematic design are unrelated to the labels or numbers of the real experimental units. Randomization, described below, results precisely in replacing these levels of the systematic design by the levels identifying the real experimental units. This is achieved in such a way that all the units with the same block factor level in the systematic design have the same level in the randomized design as a result of this substitution. Randomization of the ROBOT1 design in § 3.1.4 provides an example (tables 10 and 11).

Specification of the block factors is achieved through the randomization model. These factors must have the ability to be expressed from a set of basic pseudofactors, denoted *block pseudofactors*, which are such that the number of units per combination of levels of these pseudofactors is constant. If this number of units is $k > 1$, the program introduces an additional block pseudofactor with k levels, the repetition index marked *ind-rep* in short form, which specifies the unit number.

Figure 5 shows how the pseudofactors and basic factors can be indicated during randomization by ticking the relevant box in column *bl*, in the box *select blocks* on the left-hand side of the screen. A standard choice is proposed if the user has previously specified which are the block factors in screen 2. The second box introduced following validation of the left-hand side box during randomization makes it possible, when there are more available blocks than effectively tested blocks, for this to be specified by modifying the *maximum number of levels (max.nb.lev.)* that provide the numbers of available blocks within which the choice is performed.

The randomization model then introduces the list of block factors expressed as a product of pseudofactors and separated by +. The random link introduced finally initiates the random drawing. The randomization performed is entirely determined by the random link, which enables this to be performed again, identically: this only requires keeping the same random link.

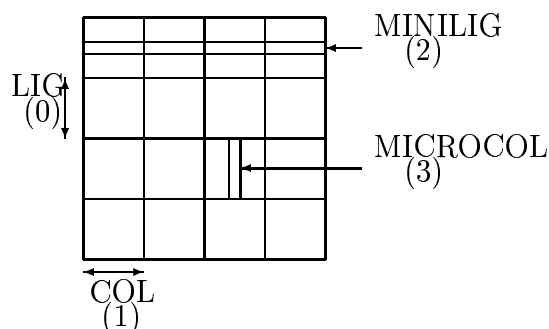
It should be noted that if the randomized file is lost, it can only be identically recreated if the corresponding random link is known. In fact, the last random link to be used is stored in the .PS file containing the systematic design and is proposed again in the case of a new randomization. If a file with the same name and with a REG suffix exists, the random link is also stored in it, through which the last randomization performed may also be obtained again if the PS file has been lost.

In the example in figure 5, the block pseudofactors are the plate *pl* and the column *col*. For the purpose of the experiment, 6 plates are used and for each plate 4 columns

are used. There is thus equality, in the second frame of screen 3, between the *number of levels* and the *maximum number of levels*. It would be otherwise if only 3 of the columns were used in each plate. To choose these three columns randomly among the 4 columns of each plate, it would then be necessary to replace the standard maximum number of levels provided for the pseudofactor, 3, by 4.

The plate factor coincides with pseudofactor *pl*. Nevertheless, pseudofactor *col* has no significance in this example if it is separated from factor *pl*. The columns are considered here as a subdivision of the plates. There is a total of 6×4 columns. Each column is specified by the number of the plate to which it belongs *pl* and its number *col* in this plate. The randomization model thus comprises two terms, *pl* and *pl.col*, with the second term corresponding to the column factor. Randomization is described for this particular example in paragraph 3.1.4.

Another example is given on the right-hand side of screen 3 (fig. 5), where four other block factors appear: rows (LIG) crossed with columns (COL), mini-rows nested within rows (MINILIG) and micro-columns (MICROCOL) subdividing the cells formed by intersection of the rows and columns (figure 7). In this example, the units are



Randomization model
LIG+COL+MINILIG.LIG+MICROCOL.LIG.COL

Partial order between pseudofactors
MINILIG < LIG {(2) < (0)}
MICROCOL < LIG {(3) < (0)}
MICROCOL < COL {(3) < (1)}

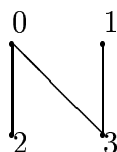


Figure 7: Example of block structure (extracted from [4])

defined by the quadruplet of levels of the 4 pseudofactors LIG, COL, MINILIG, MICROCOL. The factors row, column coincide with the pseudofactors LIG, COL respectively.

The factors mini-row and micro-column are defined by the products MINILIG.LIG and MICROCOL.LIG.COL, respectively.

In the general case, the model is thus formed by the list of block factors which are defined as products of the block pseudofactors.

The block pseudofactors which do not appear in the model introduced by the user are automatically added. This makes it possible not to introduce a randomization model if no products are to be introduced in the randomization model, which occurs when all the block factors are crossed (no hierarchies) and in particular when there is only one block factor.

When the number of units per combination of levels of pseudofactors is strictly greater than 1 ($k \geq 1$), the program automatically adds a unit factor to the model, product of *ind-rep* and of all the other pseudofactors.

From the model, completed, where applicable, by all the block pseudofactors, a *partial order* is immediately inferred between the block pseudofactors. By definition, $A \leq B$ is obtained if every factor of the model containing A also contains B . In particular, the repetition index, when it is introduced, is lower than all the other pseudofactors. This order is often represented in the form of a diagram, termed Hasse diagram, such as that which appears in figure 7.

In fact it is more precisely a preorder rather than an order because two distinct pseudofactors A_1 and A_2 can be systematically associated thereby giving us both $A_1 \leq A_2$ and $A_2 \leq A_1$ without the equality. However this situation, processed by the program by simply replacing each set of constantly associated pseudofactors by their product pseudofactor, may be ignored.

The details of the randomization may be obtained by activating the option *intermediates printouts* described in § 5.9, which is obtained from option *Definition of standard parameters* in the general menu (tab. 53). An example of output thus obtained is displayed in table 14.

The structure of the block system for the latter example, represented in figure 6, may be described by model $col1 + col1.col2 + row1 + row1.row2$ to which the order $col2 < col1, row2 < row1$ corresponds. The randomization program renumbers the pseudofactors in a manner compatible with this order. More precisely, in cases in which certain factors emerge as systematically associated in the terms of the model, first it determines the *classes* of associated pseudofactors, then it renumbers these classes. Each class is here reduced to a factor and the internal numbering used is 0 for *col1*, 1 for *row1*, 2 for *col2*, 3 for *row2*. Note that if a class comprised more than one pseudofactor, the program would replace the factors of this class by their product. It may thus always be considered in the following that there is a single pseudofactor per class.

For each pseudofactor j , the list $]j) = \{i/i > j\}$ of pseudofactors which are strictly above it is determined. In the example, lists]0) and]1) associated with pseudofactors 0 (*col1*) and 1 (*row1*) are empty. Lists]2) and]3) associated with pseudofactors 2 (*col2*) and 3 (*row2*) contain factors 0 (*col1*) and 1 (*row1*), respectively.

For each block pseudofactor j , the actual levels are determined by random drawing

without replacement performed independently for each of the combinations of levels of the higher pseudofactors, that is to say, the pseudofactors of $]j)$. Thus for the column pseudofactor $col2$, a separate draw is performed for each of the two macro-columns $col1 = 0$ and $col1 = 1$.

Determination of the actual level of the block pseudofactors for a unit of the systematic design is based on an ad hoc draw. The latter depends, for each pseudofactor, on the levels of the higher pseudofactors. For instance, for the systematic design unit defined by $col1 = 1$, $row1 = 1$, $col2 = 0$, $row2 = 0$, determination of $col2$ in the randomized design is based on the permutation of macro-column 1 since $col1 = 1$. The information in table 14 reveals that the levels of the four pseudofactors in the randomized design are $col1 = 0$, $row1 = 0$, $col2 = 1$, $row2 = 0$.

The theory underlying this type of randomization is described in [4]. A simplified description appears in [3]). From the results appearing in [4], it is easily inferred that such randomization induces a covariance structure of the random effects of the units identical to that of a classic model with random effects containing a random block effect for each *ancestral* term (see [15]). Any product of pseudofactors which, when it contains a pseudofactor A , also contains all the higher pseudofactors - i.e. all the B such as $A \leq B$ - is ancestral. In the classic model in question, the effects are all uncorrelated, and their variance is constant for each effect.

To illustrate the latter point, let us consider again the different randomization models already considered in this paragraph.

- Model $pl + pl.col$ in figure 5. Each column of each plate contains 2 units and the model is thus automatically internally completed by the term $pl.col.ind-rep$. The three terms of the model $pl + pl.col + pl.col.ind-rep$ thus completed are the only ancestral terms. The model derived from randomization thus has a covariance structure analogous to that of a model containing random effects of the plate, of the column in the plate plus an error associated with each unit. The analysis of variance of regular design normally includes a *strata* for each of these effects.
- Model LIG+COL+MINILIG.LIG+MICROCOL.LIG.COL is also provided as an example in screen 3 (figure 5). The ancestral terms which make up the model providing the covariance structure are the following:
LIG+COL+COL.LIG+MINILIG.LIG+MINILIG.LIG.COL+
+MICROCOL.LIG.COL+MICROCOL.LIG.COL.MINILIG
- Model $col1+row1+col1.col2+row1.row2$ of § 3.2.1. The ancestral terms are:
 $col1 + row1 + row1.col1 + col2.col1 + col2.col1.row1 +$
 $row2.row1 + row2.row1.col1 + row2.row1.col2.col1$

Remark. Any addition or removal of factors in the randomization model which does not modify the partial order between pseudofactors induces the same randomization. The largest model that follows this order is that which contains all the ancestral terms. It may be obtained by forming all the possible intersections between terms, to begin with, followed by all the unions.

It should be noted that the model may contain less terms than pseudofactors. Thus factor LIG may be removed from model LIG + COL + MINILIG.LIG + MICROCOL.LIG.COL. The resulting model, COL + MINILIG.LIG + MICROCOL.LIG.COL, induces the same partial order. In fact, the initial model is reobtained by adding the term LIG, the only term common to the last two terms and therefore equal to their intersection: $LIG = \{MINILIG, LIG\} \cap \{MICROCOL, LIG, COL\}$.

5.6 Recoding, selection of factors, sorting, ...

This module reads a design in a file with a .PS or .PR suffix and stores a certain number of transformations to this design. The corresponding menu appears on the left-hand side of figure 4. The proposed choices are the following:

Definition of product factors, recoding of the levels	new fact.
Elimination of (pseudo)factors	sel. fact.
Ascending sorting of one or several factors	sorting
Repetition of certain points	repetition
Consecutive addition of another design with the same factors	merging fic.
Editing of the resulting file with a/ the actual levels	edition
b/ the numbers of levels	edit nb.
Storage of the resulting file in the form of an internal file with the same suffix Such storage enables re-reading at a later stage for randomization (case of a .PS file), changing the labels of the factor levels, etc ...	save

5.6.1 Creation of new factors (fig. 4)

This choice enables the creation of product factors and coding of their levels by aggregating some of the latter if necessary. It particularly enables recoding of a factor, potentially, by aggregating certain levels.

The syntax for creating a product factor is simple. The name of the new factor, followed by the sign (:) and the list of old factors from which it is formed are indicated on a line of the window *Definition of new factors*. To facilitate the users task, the list of old factors appears in another window.

For instance, if the already existing factors are

Prod Temp pH Bloc

it is possible to change the levels of factor *Prod* and to define a product factor *Temp×pH* by typing in the definition window:

Tp : Temp pH
Prod : Prod

The “levels” button is pressed to redefine the levels of the factor on which the cursor is positioned. If this is omitted, the program uses sequential numbering 0, 1, 2, ...

5.7 Study of aliases

Once the key matrices responding to specifications are obtained, the aliased effects for all or part of the solutions may be found through option *study of aliases* in the general menu (table 53). This option makes screen 6 of figure 8 appear, in which the model used is defined. The proposed model is that which was previously introduced for searching the design (or the models). It is possible to modify it as well as the model parts in the two boxes at the top of screen 6.

The study of aliases differentiates the treatment factors from the block factors, marked by an arrow at the bottom of screen 6 of figure 8. It is thus important, in order to have outputs adapted to the problem posed, to indicate beforehand which are the block factors in the boxes appearing on the left-hand side of screen 2 (figure 3).

Examples of outputs in the study of aliases abound in this manual. We will refer in particular to § 2.2.2, 2.3.2. The example of § 3.3.2 illustrates how knowledge of aliases is used to choose a good solution.

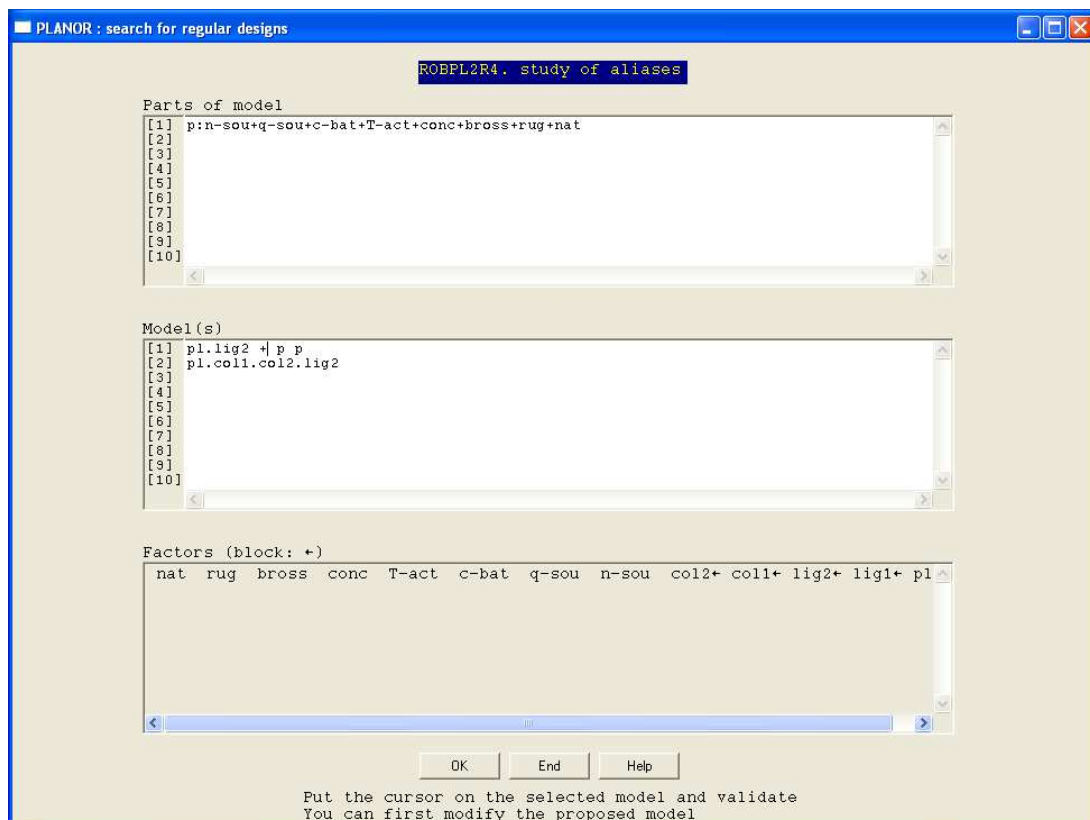


Figure 8: Selecting the model to study the aliases. Screen 6

5.8 Content of .REG files of the active directory

This option provides information on the contents of all the .REG files of the active directory which is that which appears at the top of initialization screen 5 (figure 9).

5.9 Definition of standard parameters

This option of the general menu displays screen 5 appearing in figure 9, whose fields are described as follows.

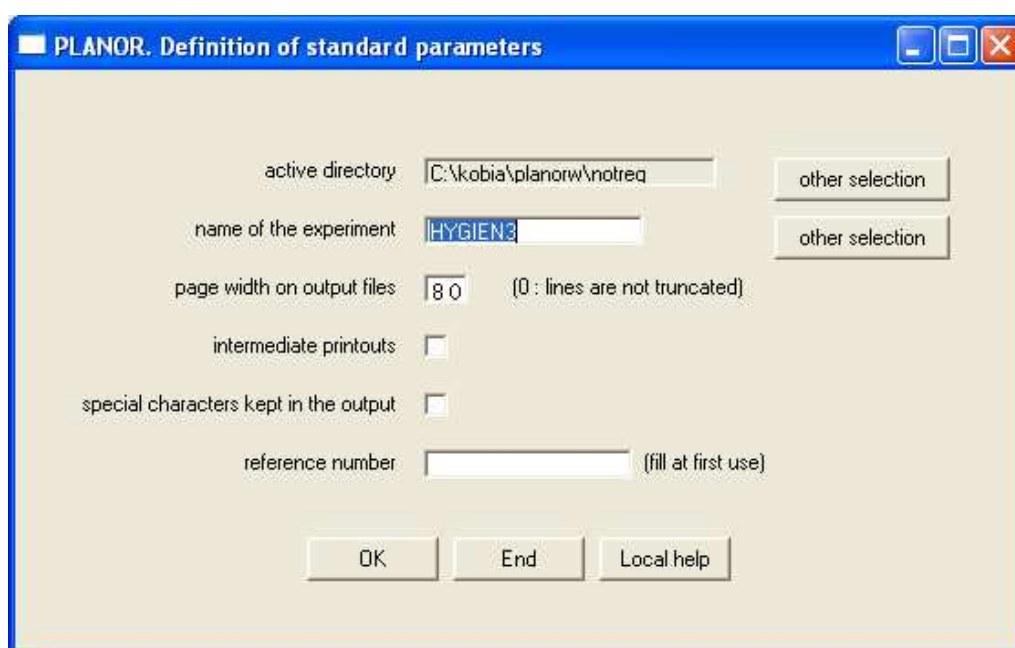


Figure 9: Definition of standard parameters, screen 5

Active directory: directory path which contains all the files read or created by the program. It may be freely modified before each new study.

Name of the experiment. This name is used, with an ad-hoc suffix, for all the specific files created in the study (REG, PS, PR, HIS, HIR files). It is also proposed with the OUT suffix as the standard name for the results files. This name is updated after each use of the program and therefore always refers back to the last design implemented.

Page width on output files. Provides the maximum width of the lines in the results files. Lines exceeding this width are split. The symbol > is used to indicate that a line is the continuation of the preceding line. The matrices are sectioned into blocks to facilitate reading.

Width 0: the lines are not split and may be of any width. The integrated editor, similarly to most classic editors, makes it possible to read without any difficulty the part of the text exceeding the width of the screen, but the results files cannot be

printed without prior modification in cases in which the results file contains matrices which are too large.

Intermediate printouts. These printouts will only be of interest to specialists wishing to better understand the key matrix search algorithm described in [18].

special characters kept in the output. Certain characters (é, à, ≤, . . . ,) may pose problems during printing. If the box is not ticked, these symbols are replaced by standard symbols (e, a, < or =, . . .).

Reference number. Each user is attributed a personal reference number with 12 digits which must be introduced the first time PLANOR (or ANALYS) software is used on a microcomputer.

5.10 Content of REG, PS, PR, HIS, HIR files

5.10.1 .REG files

Records 1 and 2 contain the information in screen 1, and records 3, 4, 5 contain the information introduced in screen 2 and its ancillary screens, and also *modrand* and RL-RAND from screen 3. The variables contained in records 6 and 7 are inferred from all this information. Finally, record 8 contains mainly key matrices resulting from the search.

In the following, the list of variables contained in each record, then the content of these variables, is provided. Some of these variables are what are referred to in APL as generalized tables (structures in other languages) which may for instance contain several matrices of different sizes.

With regard to the names of variables, the suffix *f* refers to a factor, the suffix *p* refers to a pseudofactor, the suffix *u* refers to a basic factor or pseudofactor (*u* for unit), the suffix *t* to a defined factor or pseudofactor (*t* for treatment).

The order of arrangement of the factors and pseudofactors in the REG file is the reverse of the introduction order, modified to take into account the hierarchies and predefined factors. The algorithm of the backtrack search in fact proceeds in decreasing order of the factor or pseudofactor numbers, which requires classification within the program of any factor or pseudofactor to be defined before those which serve to define it.

Let us recall that the factors initially introduced are first decomposed into pseudofactors with a prime power number of levels. The labels of those of these factors which appear on the right-hand side of screen 1 (i.e. in the models, parts to be estimated, hierarchies, predefined factors) are stored in LIBft. The associated primes and exponents in these decompositions are provided by the variables Ppt and Ept.

For the key matrix search, it is appropriate to reorder the pseudofactors according to the prime which divides their number of levels, which produces lists LIBmug, LIBnug. In order to subsequently switch from the LIBnug pseudofactors to the factors appearing in LIBft, the order numbers contained in N0nug are used.

Variables in REG file

Record 1 : NBUNIT CHOIXfu CHOIXdf
Record 2 : TMAX NBSOL RLINK comEXP FACINEL
Record 3 : LIBfu NIVfu BLOCfu LIBNfu NIVpsu
Record 4 : LIBf NIVf BLOCf LIBNf NIVps modrand RLRAND
Record 5 : pmod mod esta hieralpha pd
Record 6 : BLOCft LIBft NIVft Npft LIBpt Ppt Ept
Record 7 : BLOCnug N0nug LIBmug LIBnug Pg mug nug
Record 8 : INDPT RLINKS fUg fUss

Record 1 : top of screen 1

NBUNIT : nb. of units
CHOIXfu : option used to define the basic pseudofactors
1: standard choice (2_1, 2_2, 3_1, etc ...)
2: user
CHOIXdf : decomposition type of factors into pseudofactors
1: maximal. Example 36 $\rightarrow 2 \times 2 \times 3 \times 3$
2: minimal. Example 36 $\rightarrow 4 \times 9$
3: any other choice. Example 36 $\rightarrow 4 \times 3 \times 3$

Record 2 : bottom of screen 1

TMAX : maximum time in mn for the Backtrack search
NBSOL : nb. of solutions searched (999 = all the solutions)
RLINK : random link defining the random exploration order of the different possibilities for the factors to be defined
comEXP : comment
FACINEL : inclusion of factors in ineligible set (1 yes, 2 no)

Record 3 : screen 2, basic factors.

LIBfu : labels of the basic factors (reverse of the introduction order)
NIVfu : corresponding numbers of levels
BLOCfu : block factor indicator
LIBNfu : labels of the levels
NIVpsu : decomposition of the levels introduced by the user when CHOIXdf=3.

Record 4 : screen 2, added factors + screen 3, modrand, RLRAND.

LIBf : labels of the defined factors
NIVf : nb. of corresponding levels
BLOCf : block factor indicator
LIBNf : labels of the levels
NIVps : decomposition of the levels introduced by the user when CHOIXdf=3
modrand : randomization model specifying the block system structure (introduced in screen 3)
RLRAND : random link used for the randomization

Record 5: screen 2, right part

pmod : parts of model
mod : model(s)
esta : associated part(s) to be estimated
hialpha : hierarchies
pd : predetermined factors

Record 6 : factors at the top of the columns of the key matrices

BLOCft : indicator of the block factors in LIBft
LIBft : sublist of basic factors or factors to be defined appearing in the model(s), part(s) to be estimated, hierarchies or predefined factors. The associated pseudofactors are those appearing in the key matrix column.
NIVft : associated number of levels
Npft : number of pseudofactors per LIBft factor
LIBpt : labels of pseudofactors associated with the LIBft elements
Ppt, Ept : associated primes, exponents in the decomposition into pseudofactors of each factor appearing in LIBft.

Record 7 : lists per prime.

BLOCnug : indicator of the block factors in LIBnug
N0nug : numbers of the LIBnug pseudofactors in LIBft.
LIBmug : lists per prime of the unit pseudofactors
LIBnug : lists per prime of the treatment pseudofactors
Pg : distinct primes dividing one of the numbers of levels
mug : exponents of the primes in the nb. of levels of the unit pseudofactors
nug : exponents of the primes in the nb. of levels of the pseudofactors to be defined.

Record 8 : results of the search.

INDPT : 1 if the key matrix parts associated with the different primes can be chosen independently, 0 if this is not the case
RLINKS : random link(s) used to find the solution(s)
fUg : fixed parts of the key matrices associated with the different primes
fUss : non-fixed parts of the key matrices for the different solutions.

As a general rule, fUss contains one item per solution, an item formed by the key matrices associated with the different primes.

However, if INDPT=1, if the search is comprehensive (NBSOL=999), and if several primes are involved, fUss contains an item per prime – an item formed by the set of solutions obtained for this prime. In this case it is possible to choose freely, for each prime, one of the solutions found.

5.10.2 PS and PR files

Records 1, 2, 3 of the PS (Systematic Design) files and PR (Randomized Design) have the same content, described as follows. It should be noted that in the PLAN variable containing the design per se, the levels are provided by their number counted from 0. The corresponding labels appear in the variable LIBNf.

The PS files contain two additional records. Record 4 contains useful information to randomize the design, in particular, if the design has already been randomized, the randomization model and the random link introduced. Record 5 gives the information providing insight into which key matrix was used to construct the design in cases in which the file was obtained directly from a REG file in which several solutions are stored.

Content of the 3 first records of PS and PR files

Record 1 : LIBf
Record 2 : PLAN
Record 3 : NIVf BLOCf LIBNf

Variables in the 3 first records of PS and PR files

LIBf : labels of the factors and pseudofactors associated with the columns of the design
PLAN : experimental design. The levels are identified by their number counted from 0, i.e. 0, 1, ...
NIVf : number of levels of the factors and pseudofactors.
BLOCf : indicator of the block factors.
LIBNf : lists of labels of levels.

Content of the complementary records 4 and 5 of PS files

Record 4 : PSEUDO NDELTA modrand RLRAND
Record 5 : Pg INDPT NBSOL NUM

Detail of record 4 in a PS file

PSEUDO : list of the block pseudofactors used for randomization.
NDELTA : provides, for each block pseudofactor, the total number of levels among which the effectively used levels are randomly drawn
modrand : model describing the block structure
RLRAND : random link used for randomization

Detail of record 5 in a PS file

Pg : list of primes
INDPT : indicates if the key matrices associated with the different can be chosen independently (INDPT=1) or not (INDPT=0).
NBSOL : number of solutions required (exhaustive search if NBSOL=999).
NUM : number of the solution or numbers for the different primes in the case NBSOL=999, INDPT=1.

5.10.3 HIS and HIR files

It should be recalled that each PS or PR file is associated with a file with an HIS or HIR suffix in which the modifications performed by the option *Recoding, selection of factors, sorting, ...* in the general menu (table 53) are saved. Each record of this file gives the code of the operation performed, then the indications on the basis of which it was performed.

Example:

LEC	TEST1.PS	Reading of file TEST1.PS
NEW	<i>ab:a b</i>	Definition of a new <i>ab</i> factor as the product of factors <i>a</i> and <i>b</i> .
SEL	<i>c</i>	Selection of factors: elimination of factor <i>c</i> .
TRI	<i>d e</i>	Sorting of the units on <i>d</i> , then on <i>e</i> for a constant <i>d</i> .
REP	5 6 2 0	unit 5 duplicated, unit 6 is deleted.
FUS	TEST2.PS	file TEST2.PS is added consecutively, keeping only the common factors.
SAV	TEST1A.PS	modified filr saved under the name TEST1A.PS.

References

- [1] Agrawal V., Dey A. (1983). Orthogonal Resolution-IV Designs for Some Asymmetrical Factorials. *Technometrics*, **25**, n° 2, 197-199.
- [2] Ankenman B.E. (1999). Design of experiments with Two- and Four-level factors. *J. Quality Technology*, **31**, n0 4, 363-375.
- [3] Bailey R.A. (1981). A Unified Approach to Design of Experiments. *J. Roy. Statist. Soc. A*, **144**, Part 2, 214-223.
- [4] Bailey R.A., Praeger C.E., Rowley C.A., Speed T.P. (1983). Generalized wreath products of permutation groups. *Proc. London Math. Soc.*, (3), **47**, 69-82.
- [5] Bailey R.A. (1985). Factorial Design and Abelian groups. *Linear Algebra Appl.*, **70**, 349-368.
- [6] Brouillaud-Delattre A., Kobilinsky A., Cerf O. (1994). Méthode de mesure de l'efficacité des procédés de nettoyage et de désinfection des surfaces ouvertes. *Lait*, **74**, 79-88.
- [7] Cliquet S., Durier C., Kobilinsky A. (1994). Principle of a fractional factorial design for qualitative and quantitative factors: application to the production of *Bradyrhizobium japonicum* in culture media. *Agronomie*, **14**, 569-587.
- [8] Edmondson R.N. (1991). Agricultural response surface experiments based on four-level factorial designs. *Biometrics*, **47**, 1435-1448.
- [9] Edmondson R.N. (1993). Systematic row-and-column designs balanced for low order polynomial interactions between rows and columns. *J. R. Statist. Soc. B*, **55**, 707-723.
- [10] El Mossadeq A. (1993). Construction des fractions régulières de plans d'expériences factoriels. Thèse d'Etat. Université de Pau et des pays de l'Adour.
- [11] Franklin M.F. and Bailey R.A. (1977). Selection of Defining Contrasts and Confounded Effects in Two-level Experiments. *Appl. Statist.*, **26**, No. 3, 321-326.
- [12] Franklin M.F. (1985). Selecting Defining Contrasts and Confounded Effects in p^{n-m} Factorial Experiments. *Technometrics*, **27**, No. 2, 165-172.
- [13] Fries A. and Hunter W.G. (1980). Minimum aberration 2^{k-p} designs. *Technometrics*, **22**, 601-608.
- [14] Kobilinsky A. (1985) Orthogonal factorial designs for quantitative factors. *Statist. Decisions, Suppl.*, **2**, 275-285.
- [15] Kobilinsky A. (1989). Randomization of a cartesian block structure. Internal document.
- [16] Kobilinsky A. (1990). Complex linear models and cyclic designs. *Linear Algebra and Applications*, **127**, 227-282.

- [17] Kobilinsky A. (1997). Les plans factoriels. Chap 3, p69–209. *In: Plans d'expériences: applications à l'entreprise*, Eds : Dreesbeke, Fine, Saporta. Technip, Paris. 509p.
- [18] Kobilinsky A. (1994). Automatic generation of asymmetrical regular designs. Internal document.
- [19] Kobilinsky A., Fliss M., Carpentier B. (1995). Méthodes et exemples de construction de plans factoriels fractionnaires. Dans: Stratégie expérimentale et procédés biotechnologiques. Collection *Récents progrès en génie des procédés*, Vol 9, **36**, p19-28, Ed: GFPG, Diffuseur: Lavoisier.
- [20] Kobilinsky A. and Monod H. (1991). Experimental design generated by group morphisms: an introduction. *Scand. J. Statist.*, **18**, 119-134.
- [21] Kobilinsky A. and Monod H. (1995). Juxtaposition of regular factorial designs and the complex linear model. *Scand. J. Statist* **22**, n° 2, 223-254.
- [22] Margolin B.H. (1969). Resolution IV Fractional Factorial Designs. *J. Roy. Statist.Soc. Ser. B*, **31**, 514-523.
- [23] McLean R.A. and Anderson V.L. (1984). Applied factorial and fractional designs. Marcel Dekker, New-York, 373p.
- [24] Montgomery D.C. (1997). Design and analysis of experiments, 4th ed. John Wiley & Sons, New-York, NY.
- [25] National Bureau of Standards (1957). Fractional Factorial Experiment Designs for Factors at Two Levels. Applied Mathematics Series. **48**. (Reproduced in the book by McLean and Anderson).
- [26] Patterson H.D. (1976). Generation of factorial designs. *J. Roy. Statist.Soc. Ser. B*, **38**, 175-179.
- [27] Patterson H.D. and Bailey R.A. (1978). Design keys for factorial experiments. *Appl. Statist.*, **27**, 335-343.
- [28] Voss D.T. (1988). Single-generator generalized cyclic factorial designs as pseudo-factor designs. *Ann. Statist.*, **16**, 1723-1726.
- [29] Voss D.T. (1993). Comparing the classes of single replicate generalized cyclic factorial designs with and without pseudofactors. *J. Statist. Plann. Inference* **35**, 113-120.

List of .REG files associated with the examples in the manual

ex333.reg	§ 2.2.1
ex664.reg	§ 2.3.1
robot1a.reg	§ 3.1.2
robot1b.reg	§ 3.1.2
robpl1r4.reg	§ 3.2.1
robpl1r5.reg	§ 3.2.2
essai.reg	§ 3.3
robpl2r5.reg	§ 3.3.1
robpl2r4.reg	§ 3.3.2
rop2f4r5.reg	§ 3.3.3
essai1.reg	§ 3.3.4
rop2f4r4.reg	§ 3.3.4
hygien1.reg	§ 4.1.4
hygien2.reg	§ 4.1.4
hygien3.reg	§ 4.1.4
hygien4.reg	§ 4.1.4
quant1.reg	§ 4.2.2
quant2.reg	§ 4.2.3.1
rhizo6.reg	§ 4.2.3.2